

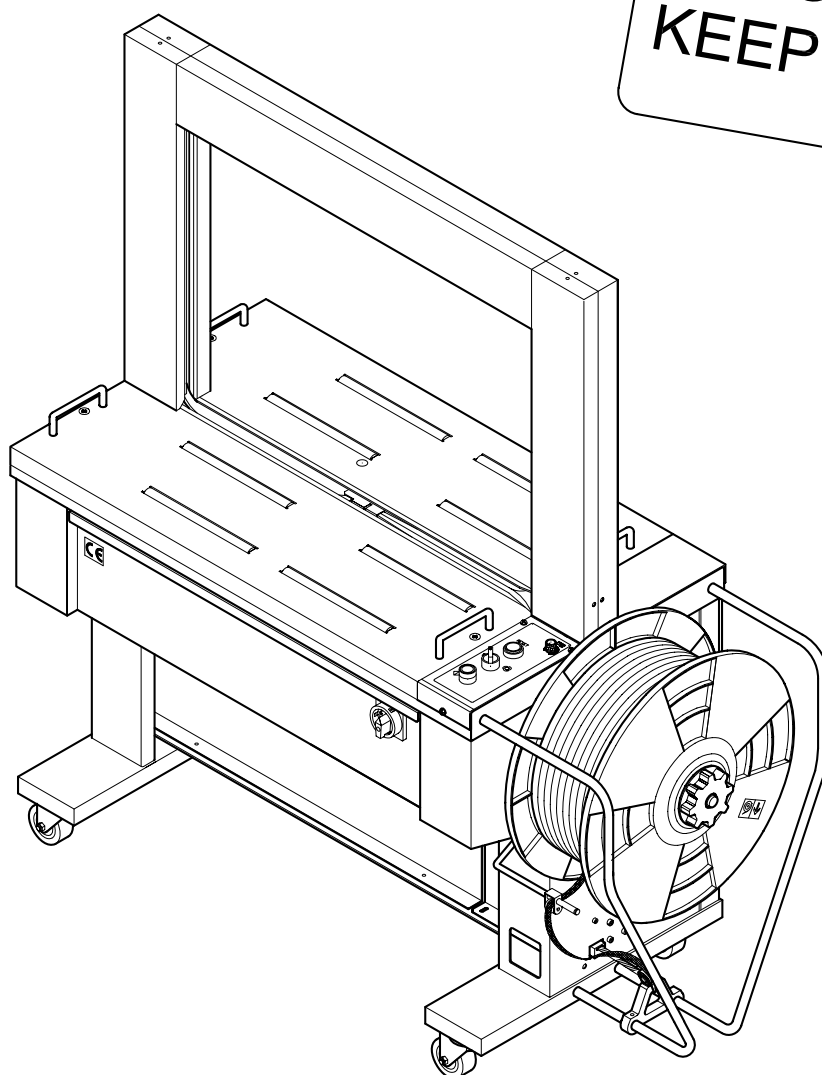
AUTOMATIC POLYPROPYLENE STRAPPING MACHINE



TP-601D1 TP-601D3
TP-601L1 TP-601L3

OPERATION MANUAL & SPARE PARTS LIST

IMPORTANT!
KEEP IT WELL



READ ALL INSTRUCTIONS BEFORE OPERATING THIS PRODUCT

Explanations for Each Model NO. :

TP-601D1 : Standard Single Phase Model

TP-601D3 : Standard Three Phase Model

TP-601L1 : Low Table Single Phase Model

TP-601L3 : Low Table Three Phase Model

PART I

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1. Safety Instructions

(1) Before operating

- a. Please always wear proper eye protection and safety gloves before operating this machine.



Eye protection must be worn



Safety gloves must be worn

- b. Please make sure if the power voltage is correct.
- c. It can only be operated with P.P. strap; not PET strap or Polyester cord strap.

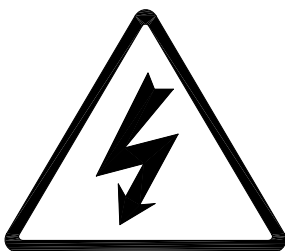
(2) During operating

- a. The weight of package should not exceed 100kg, and the size should not be less than 130mmx20mm
- b. Check if the machine emits any smokes or unusual sound when it is running.
- c. Warning
 - c-1 For your own safety, please read instruction manual before operating. Keep away from arch while the machine is running.
 - c-2 Do not put your hands or body into the Archworking area when the machine is running.

(3) After operating

- a. Please pull out the power plug.
- b. Please get rid of the dirt or impurity on the machine.

(4) Signs



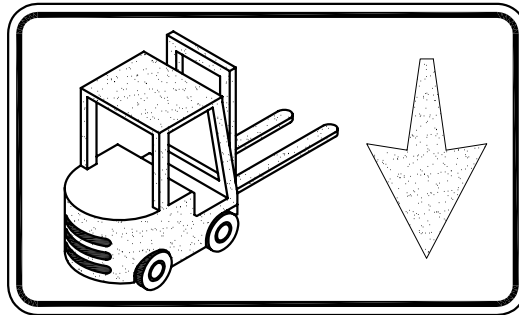
Caution, risk of electric shock



Do not touch!

(5) Attention

When the machine arrives in your warehouse, you need to use a forklift to take it off from the pallet. If you could go down to the bottom side of the machine, you would see an indication sticker as follows:



Follow this sticker and lead the teeth of a forklift to that indicated position. After making few distance adjusting, you then could drive the teeth in and take off the machine.

(6) Maintenance

- a. Please turn off the power before opening the top plate.
- b. Please do not touch the heater due to the high temperature.
- c. Be careful with the heater if you open the upper rear top plate for 30mm.

(7) Other remainders

- a. Do not alter or bypass protective interlocks
- b. A safety manual must remain attached to the machine at all times
- c. Do not alter circuits and machine unless authorized to do so by the manufacturer.
- d. All electrical apparatus must be properly grounded.
- e. Wire the machine according to the local electrical code.

2. Construction and Function of Units

a. (TP-601D)

1 Strapping head unit

This unit is the most important part of the machine for cutting and sealing of P.P. strap.

2 Bandway unit

This is the arch track through which P.P. strap forwards or reverses.

5 Body unit

4 Reel unit

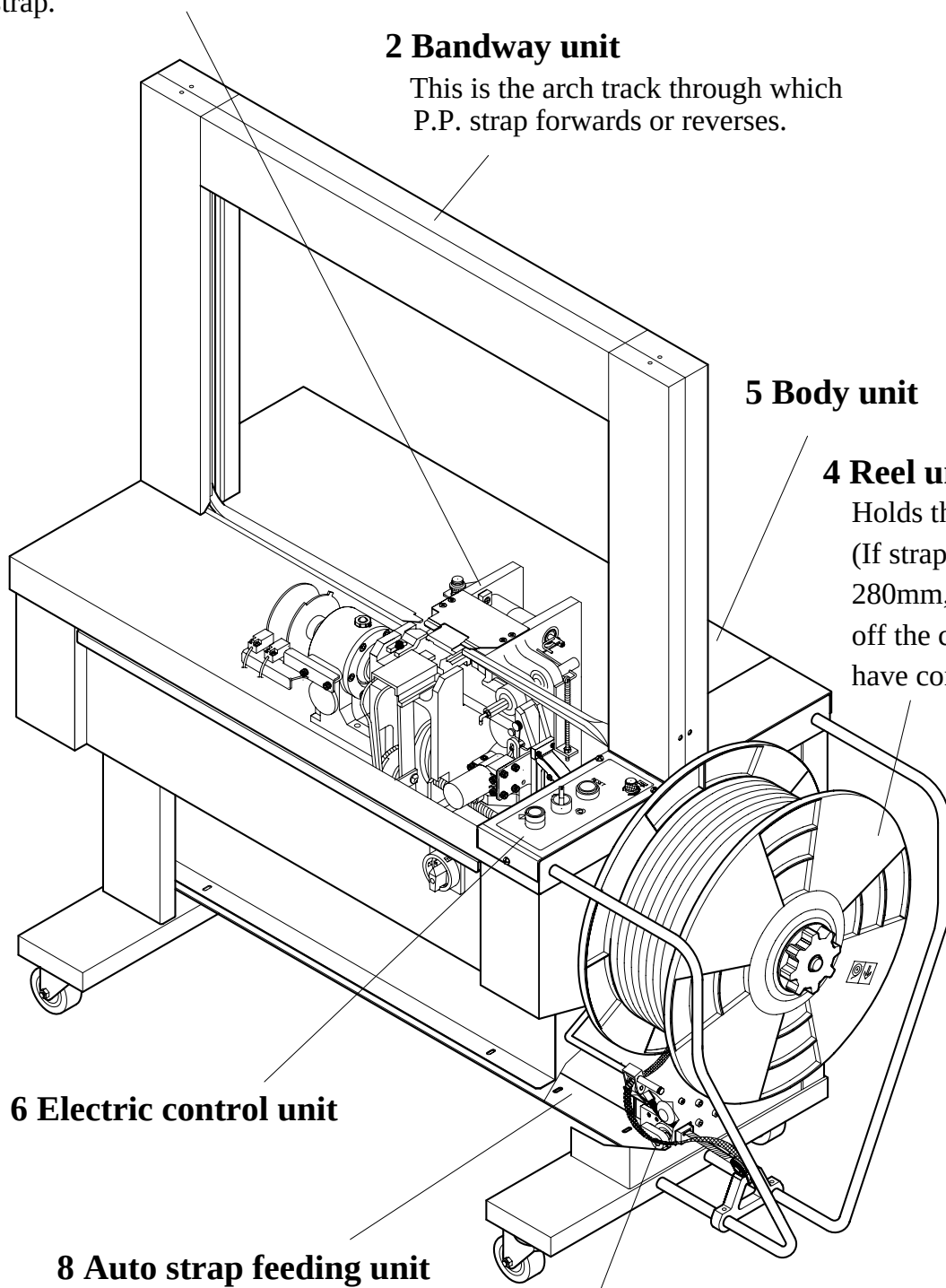
Holds the strap coil.
(If strap core is 230/280mm, you can take off the center drum to have core size 200mm.)

6 Electric control unit

8 Auto strap feeding unit

3 Accumulator unit

This unit accumulates the quantity of strap required for smooth feeding into the chute track.



b. (TP-601L)

4 Reel unit

Holds the strap coil.

(If strap core is 230/280mm, you can take off the center drum to have core size 200mm.)

3 Pool unit

This unit pools strap adequately for its smooth feeding in arch track.

2 Bandway unit

This is the arch track through which P.P. strap forwards or reverses.

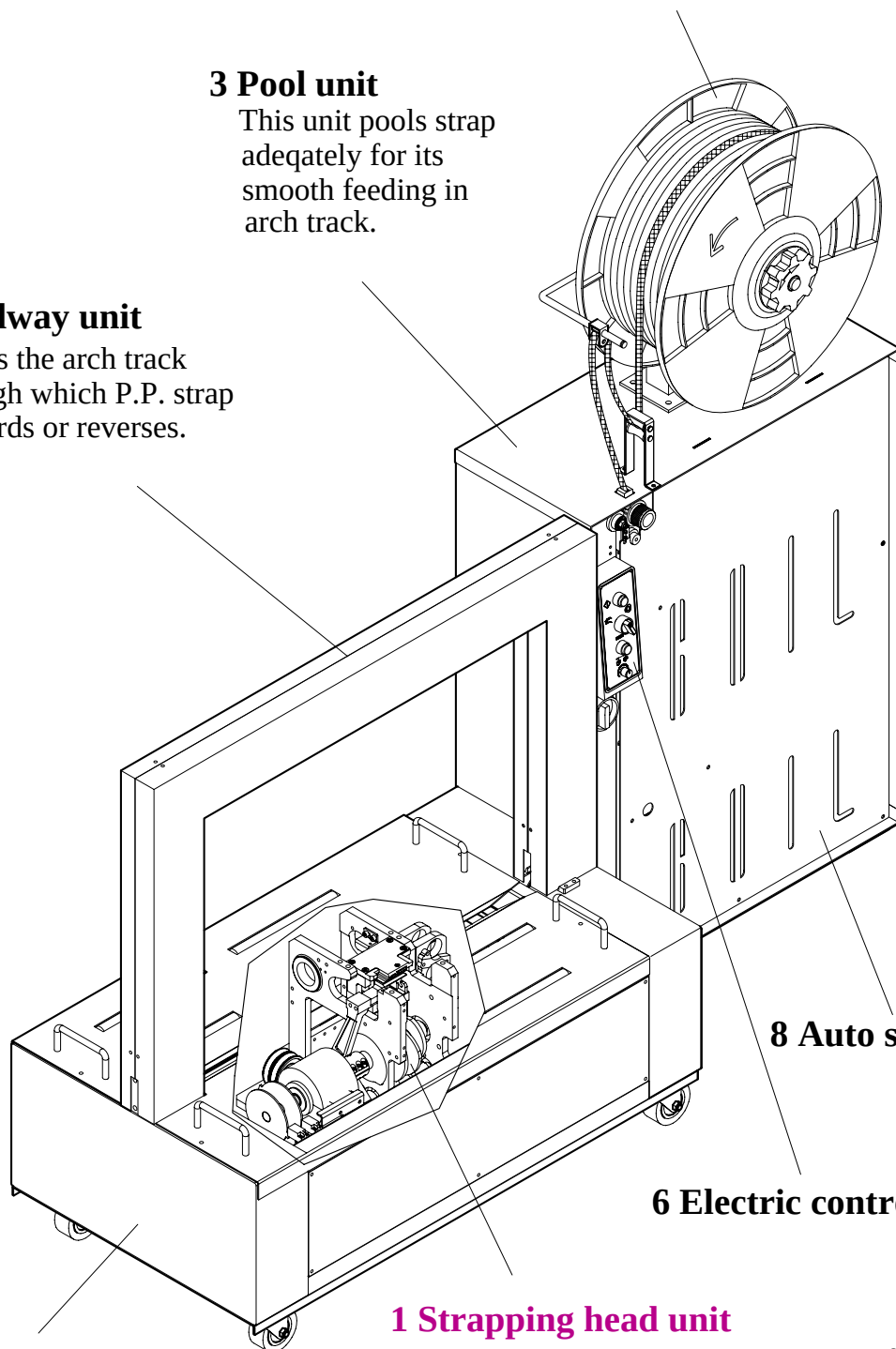
5 Body unit

1 Strapping head unit

This unit is the most important part of the machine for cutting and sealing of P.P. strap.

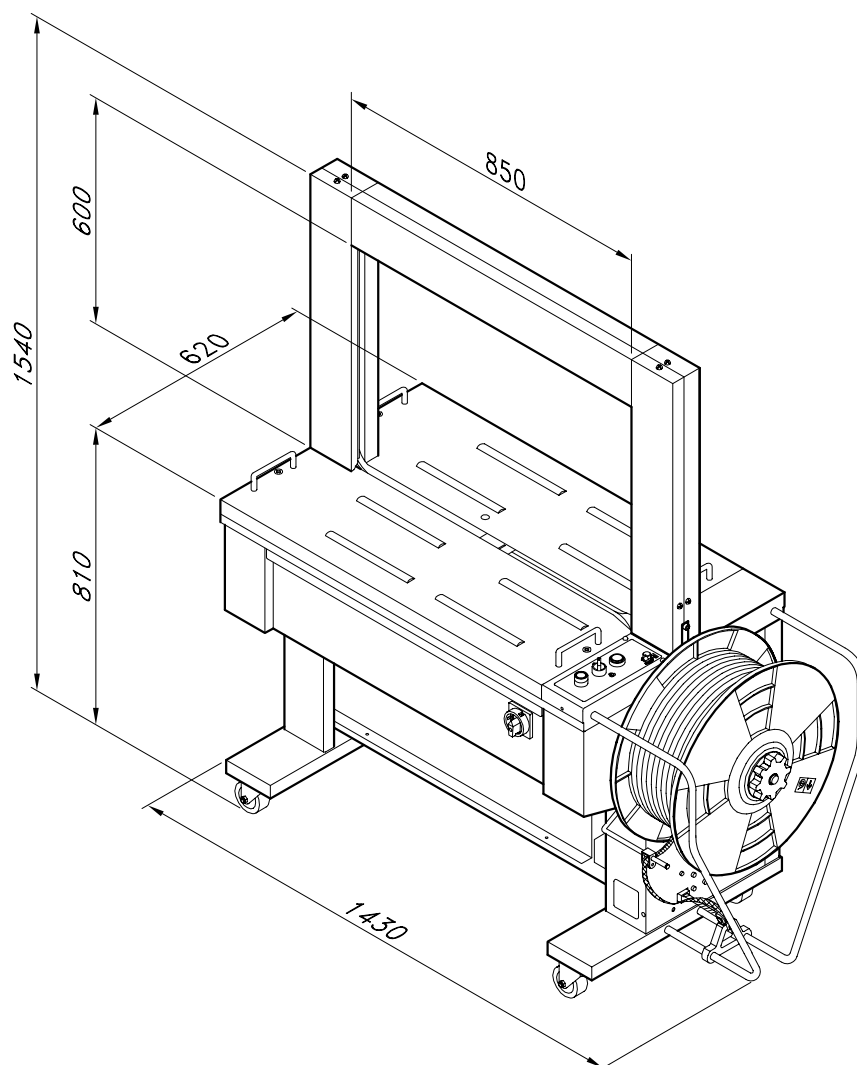
6 Electric control unit

8 Auto strap feeding unit



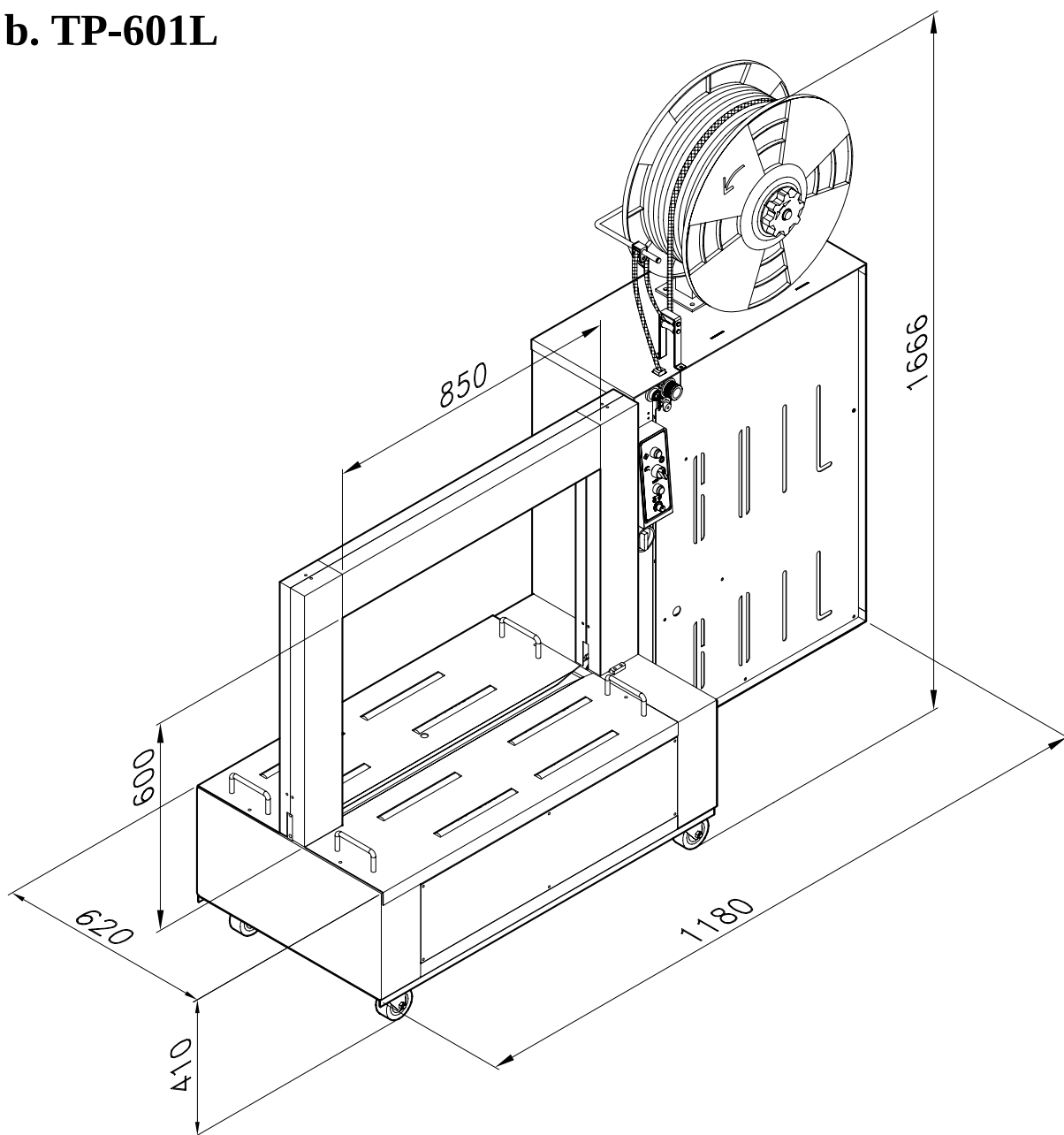
3. Technical Data

a. TP-601D



Sealing method	Heat
Strap width:	8 mm to 12 mm
Strap thickness:	0.55 mm up to 0.75 mm
Strap reel diameter:	200 mm
Width :	1430 mm
Depth:	620 mm
Table height:	810 mm
Electrical connection:	AC 110V/220V/230V/240V (50/60Hz), 1PH AC 220V/380V/400V (50/60Hz), 3PH
Weight:	220 kg

b. TP-601L



Sealing method	Heat
Strap width:	8 mm to 12 mm
Strap thickness:	0.55 mm up to 0.75 mm
Strap reel diameter:	200 mm
Width :	1180 mm
Depth:	620 mm
Table height:	410 mm
Electrical connection:	AC 110V/220V/230V/240V (50/60Hz), 1PH AC 220V/380V/400V (50/60Hz), 3PH
Weight:	235 kg

4. Control Panel

① Start Switch

This is the switch to start a strapping operation.
A strapping cycle is completed only after actuation of this switch.

② Reset switch

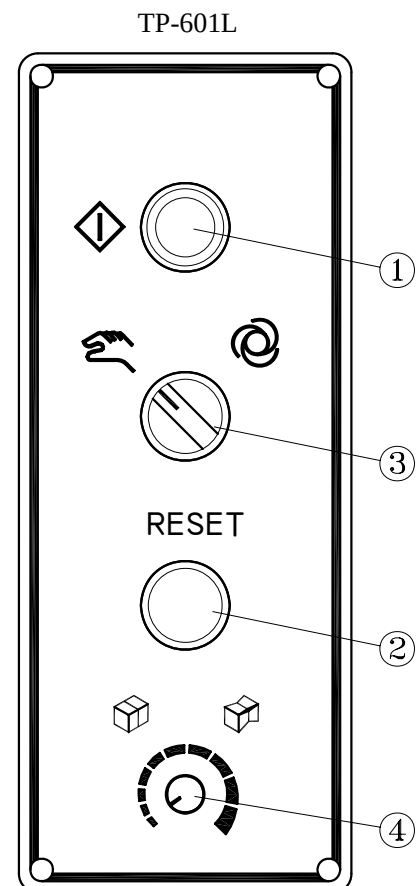
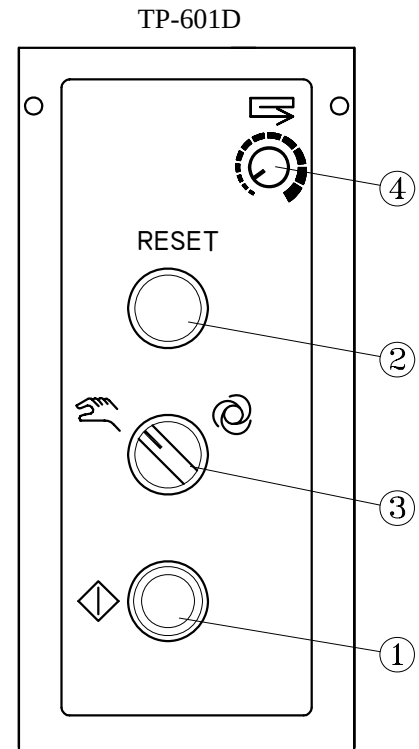
This is the switch to activate auto strap feeding.
In addition, it is used for troubleshooting. If the strap is mis-fed, you can push this button to solve the problem.

③ @/⌂ selector switch

While selector switch is placed to the position @, the machine will automatically strap the package when it is placed on the table and passes the chute arch, if the package remains under the arch, the strapping cycle will continue. While the selector switch is placed to the position ⌂, after positioning the package under the arch, push the "START" switch, then one strap will be applied.

④ Tension Adjustment Knob

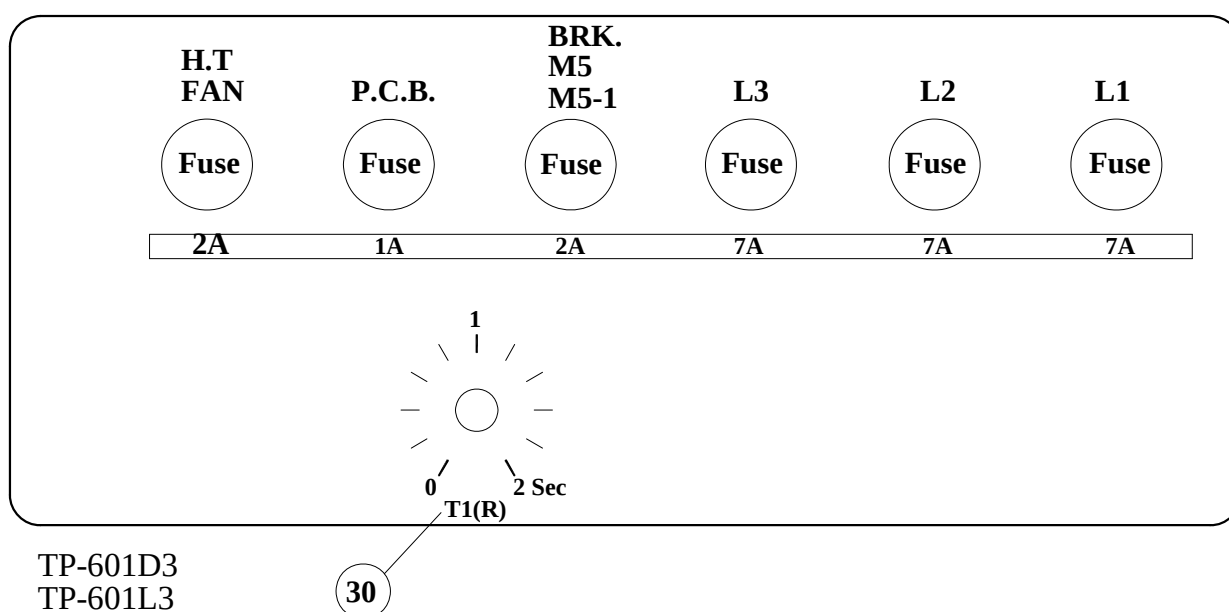
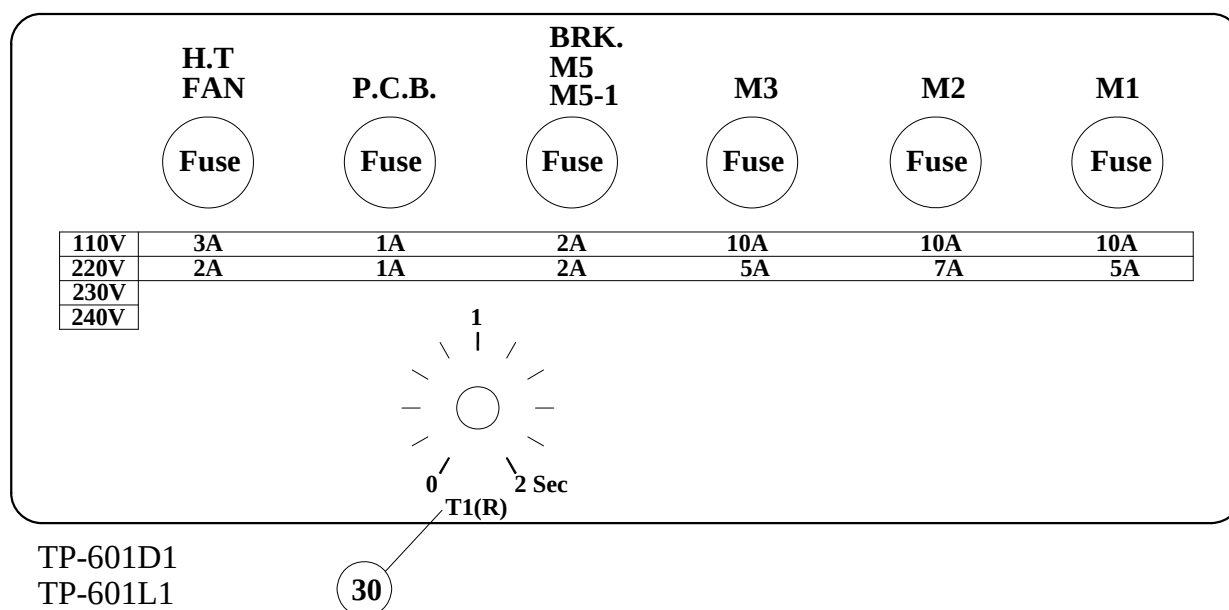
External adjustment of strap tension by step-by-step rotation of this knob.



5. Electric Unit

(TP-601D1, TP-601D3, TP-601L1, TP-601L3)

Timer, T1 (30): T1 timer determines the time necessary for strap take-up. Set T1 timer bearing in mind the time required for strapping the minimum-size package. Normally, Timer T1 is set at about 0.5 seconds, but may have to be adjusted depending on a package size.



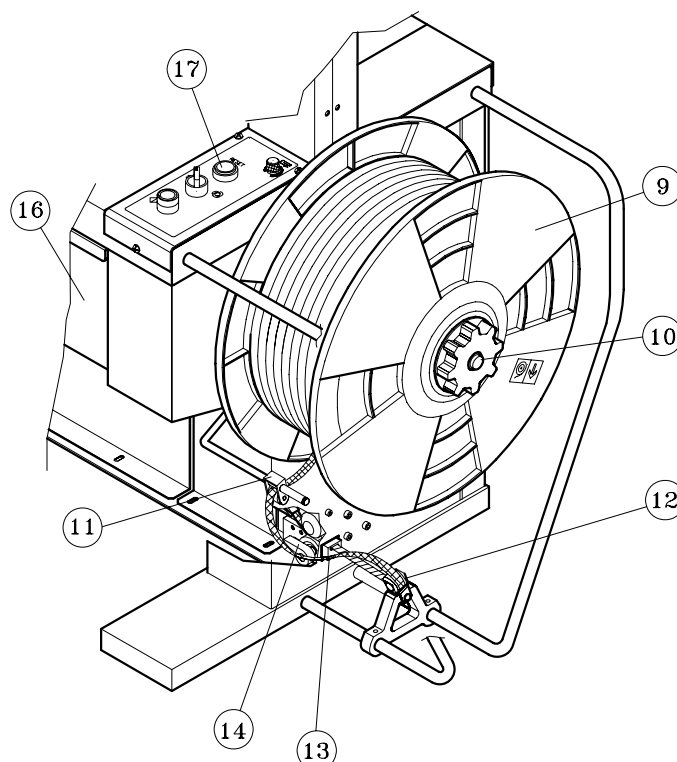
6. How to Load P.P. Strap

a. TP-601D

- **Ensure that the power switch is turned off before loading P.P. strap.**

Step 1

Place a strap coil on the reel drum in according to the arrow direction as indicated on the Reel Out Circular (9). After placing it, put the Reel Out Circular on the strap coil and tighten it by the Reel Nut Handle (10).



Step 2

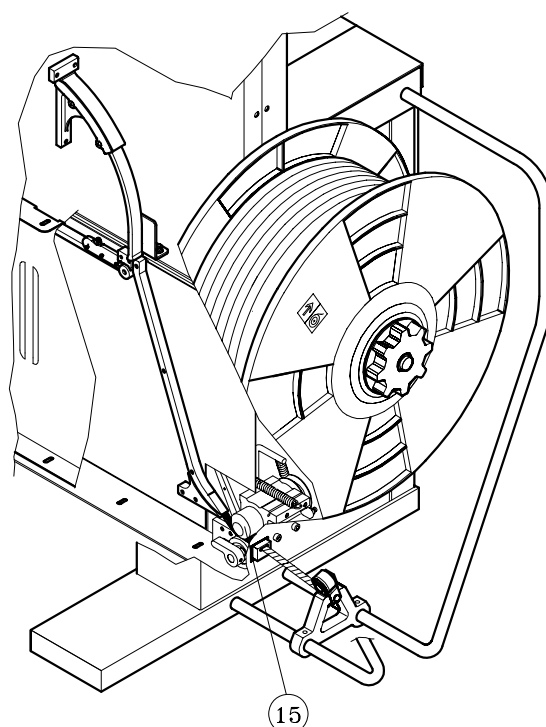
Thread the tip of P.P. strap into the Band Guide Roller (11). After that, push it through the Free Angle (12). At this moment, twist the strap so that the inside part of the P.P. strap turns out downward and outside surface touches on the roller. See the drawing.

Step 3

Insert P.P. strap into the Pool Feed Shooter (13), pushing the lever (14) down and feed P.P. strap about 1-2 cm beyond Pool roller (15).

Step 4

Turn on the power supply switch, and then push Reset Switch (17). After about 4 seconds, the strap will automatically go into the arch and pool.



b. TP-601L

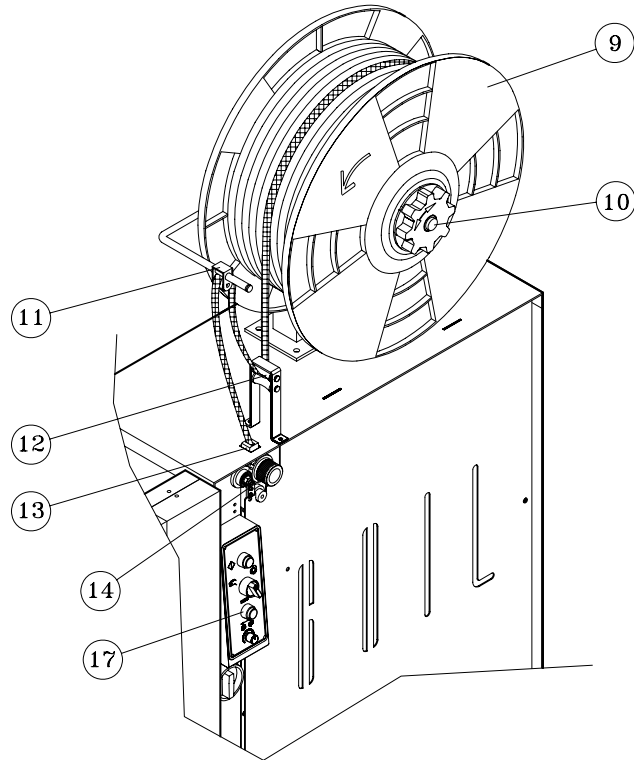
- **Ensure that the power switch is turned off before loading P.P. strap.**

Step 1

Place a strap coil on the reel drum in according to the arrow direction as indicated on the Reel Out Circular ⑨ .After placing it, put the Reel Out Circular on the strap coil and tighten it by the Reel Nut Handle ⑩ .

Step 2

Thread the tip of P.P. strap into the Roller Bracket Ass'y ⑫ . After that, thread it through the Band Guide Roller ⑪ .



Step 3

Insert P.P. strap into Pool Feed Shooter ⑬ and turn Accumulator Main Roller ⑭ until the P.P. strap about 1-2 cm beyond the Main Roller ⑭ .

Step 4

Turn on the power supply switch, and then push Reset Switch ⑰ . After about 4 seconds, the strap will automatically go into the arch and pool.

7. How to Operate

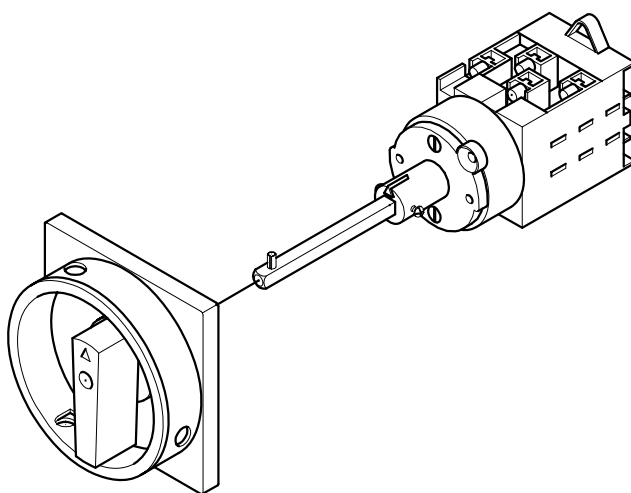
- (1) Turn on the switch (make a 90-degree clockwise turn). The front door will lock at the same time and the strap will be automatically fed into the accumulator box. If you want to open the front door, turn off the switch first (make a 90-degree counterclockwise turn).

The operator can now open the front door without risk. (See drawing below)

- (2) Wait for about 2 minutes until the heater element has reached its required operating temperature.
- (3) Place a package on the center of the sealing head. Push the start switch ① (P7), and the package is automatically strapped. The strapping operation is repeated if the start switch is pushed again.
- (4) After operation, turn off the power supply switch.

8. Recommend for Trouble-free Operation

- (1) Make sure to turn off the power supply switch, when maintenance and/or exchange of strap coil is required.
- (2) Pull the strap out of the Accumulator Box and rewind it on the Reel Unit to prevent cambering, if the machine will not be used for long periods of time.
- (3) In order to change the strap width, use the strap conversion kit which is sold as an option.
- (4) When the electric plug receptacle has to be changed, check the revolving direction of motor. (P9 NO. ⑮).
- (5) Always keep the machine clean, especially by removing dust and strap fluff in the vicinity of the sealing head and heater unit.
- (6) Do not use extension cords.

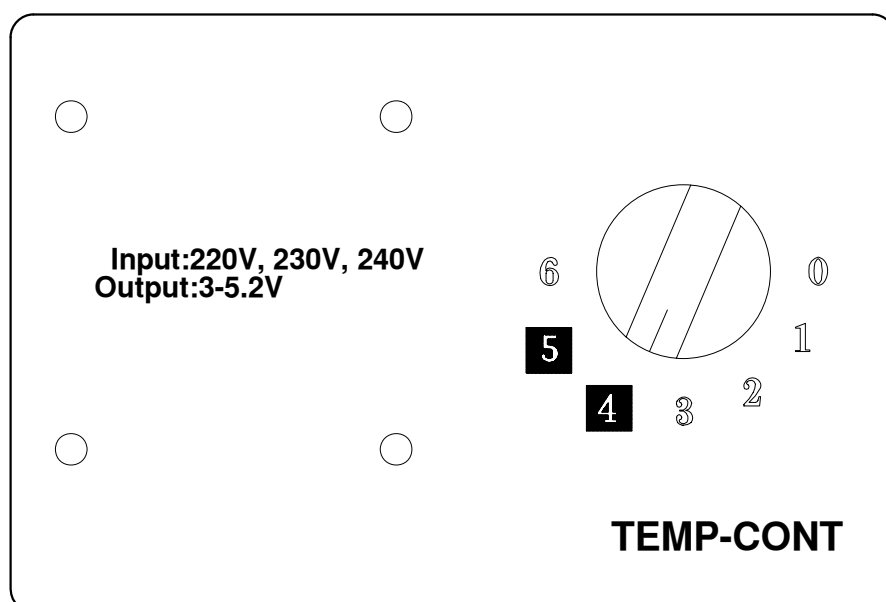


9. Adjustments

(1) Heater temperature

Set the knob to position 4 or 5

Adjust the heater temperature by selecting a value between **1 and 6**. Choose the suitable temperature, bearing in mind the environmental conditions of the machine. If the heater temperature is too high or too low, a proper seal will not be obtained. Gradually increase or reduce the heater-knob value until obtaining an optimum seal.



Feed and take-up mechanism

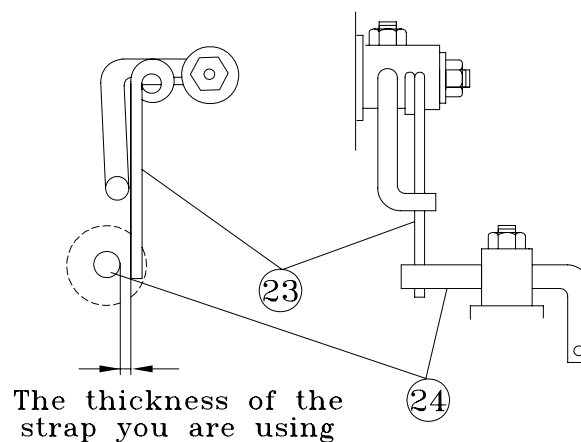
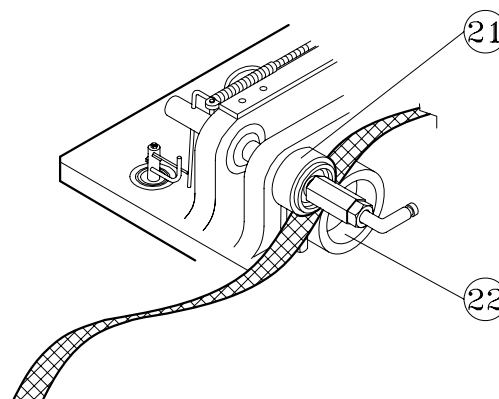
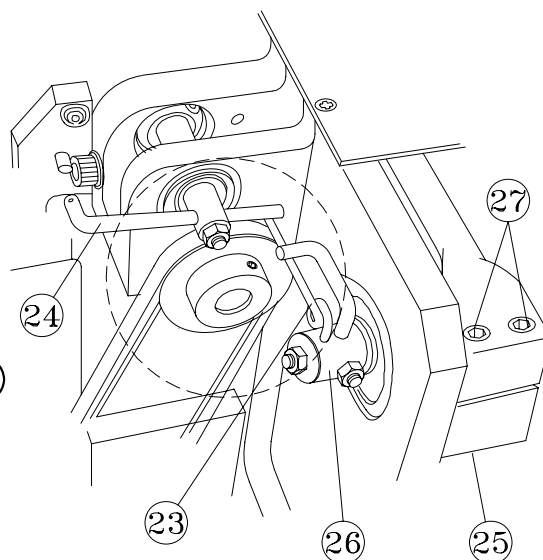
If this unit is not correctly adjusted, strap feed and take-up will become irregular.

Normally, this unit is set to accept P.P. strap with the thicknesses of 0.55mm-0.75mm

If a different strap thickness is used, adjust the section marked by a circle in the drawing so that the clearance between the Upper Roller Spring (23) and the Upper Shaft Spring Hook (24) should be the thickness of the strap you are using.

Strap can only be taken up properly if this unit is precisely adjusted. (If not, strap will be sealed before being tightened around the package) Moreover, strap will leave the chute arch track when feeding into it if there is no clearance.

1. Check if the control unit returns to its original position. Insert the strap between Feed Roller (22) and Upper Feed Roller (21) .
2. Loosen 2 Bolts (27) holding the right-hand Block Arm (25) with the Press Arm Shaft (26) . Press Arm Shaft can then easily be moved by hand.
3. Adjust so that there is a clearance between the Upper Roller Spring (23) and the Upper Shaft Spring Hook (24) the same as the thickness of the strap you are using.
4. Tighten 2 Bolts (27) .



(3) How to adjust LS3, LS2

Figure 1: LS-3 Home Position

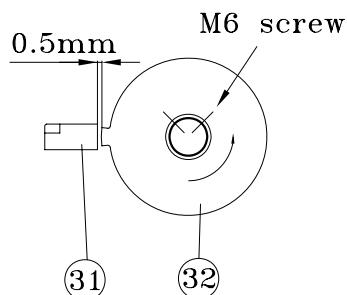


Figure 1-1

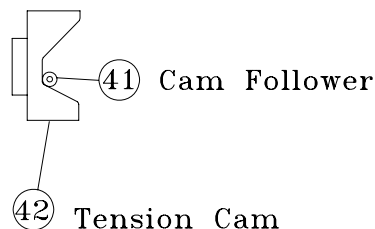


Figure 2: LS-2

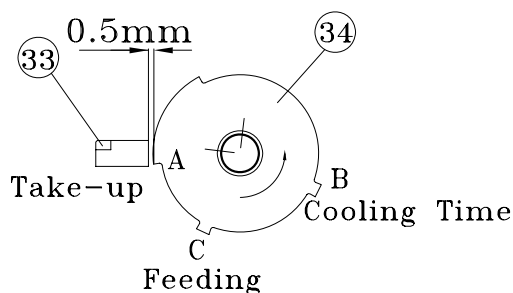


Figure 2-1

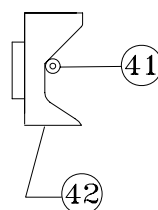


Figure 1 shows the correct position for LS3 Proximity Sensor (31) and the Limit Switch Cam (32) while the machine is in home position.

The machine will stop as soon as the LS3 Proximity Sensor (31) detects that Limit Switch Cam (32) is activated. At this time, the Cam Follower (41) must stop at the corner position on the Tension Cam (42) as shown in **figure 1-1**. If not, please adjust according to the following instructions.

Adjustment

If Cam Follower (41) stops **before** the correct position:

- Loosen the two M6 screws and turn the Cam Roller slightly clockwise, then tighten the M6 screws.
- Reset the machine and allow it to cycle again to ensure that the Cam Follower (41) stops at the correct position.
- If the problem has not been eliminated, please repeat the "Step One" until the Cam Follower (41) stops at the correct position.

If Cam Follower ④① stops beyond the correct position:

- a. Please also loosen the M6 screws but turn the Cam Roller slightly counterclockwise until the Cam Follower ④① stops at the correct position.

Figure 2 shows the correct position for LS2 Proximity Sensor ③③ against the lobes of the Limit Switch Cam ③④ while machine is running.

When LS2 Proximity Sensor ③③ detects Lobe A of the activated running Limit Switch Cam ③④, the machine will stop about 0.3 seconds so that the machine can switch to take-up. In the meantime, Cam Follower ④① has to stay on the corner position of the Tension Cam ④② as shown in figure 2-1. If the Cam Follower is not at the correct position, please make the same adjustment as for LS3.

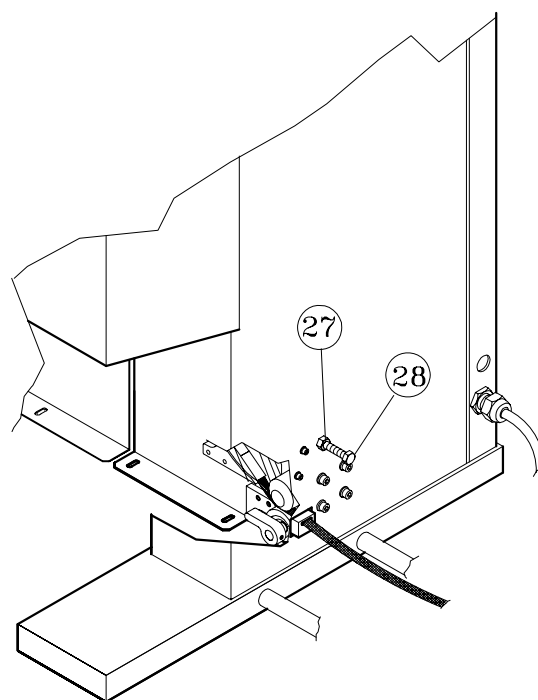
(4) Amount of strap in Accumulator Box

a. (TP-601D)

The machine has already been set in its Accumulator Box.

However, some adjustment may be required, depending on the actual quality or thickness of the strap used. If adjustment is necessary, proceed as shown in the following drawing.

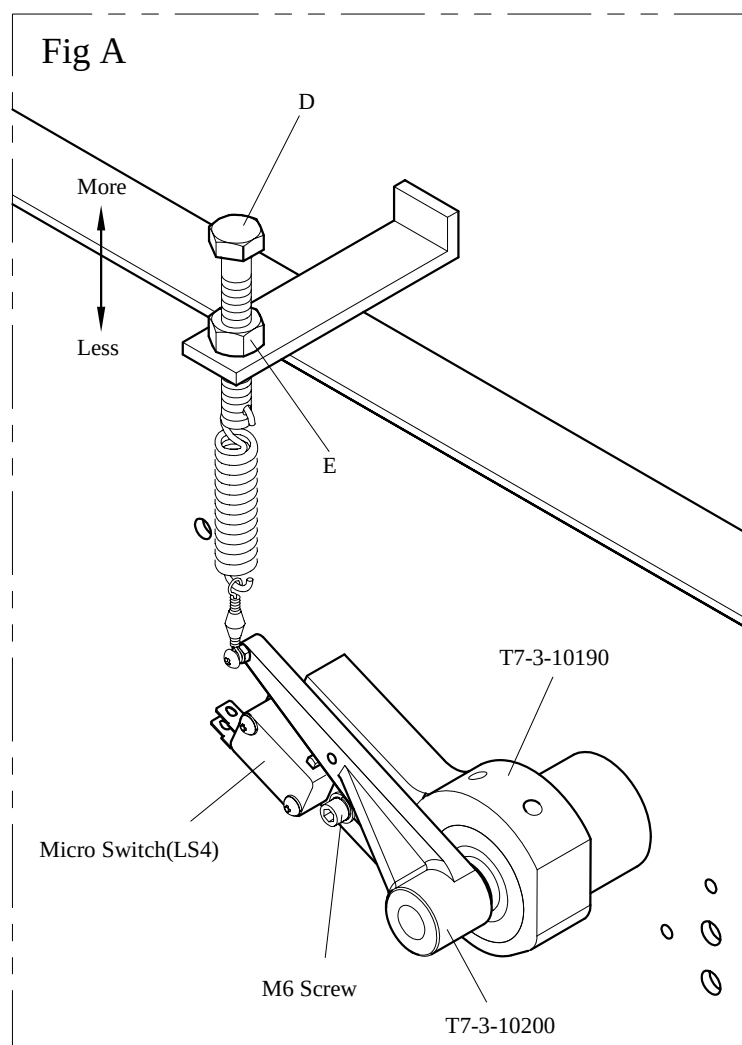
- a-1 In case that there is an insufficient amount of strap in the Accumulator Box, loosen the Nut (27) and turn the Screw Bolt (28) counterclockwise.
- a-2 In case that there is an excessive amount of strap in the Accumulator Box, loosen the Nut (27) and turn the Screw Bolt (28) clockwise.



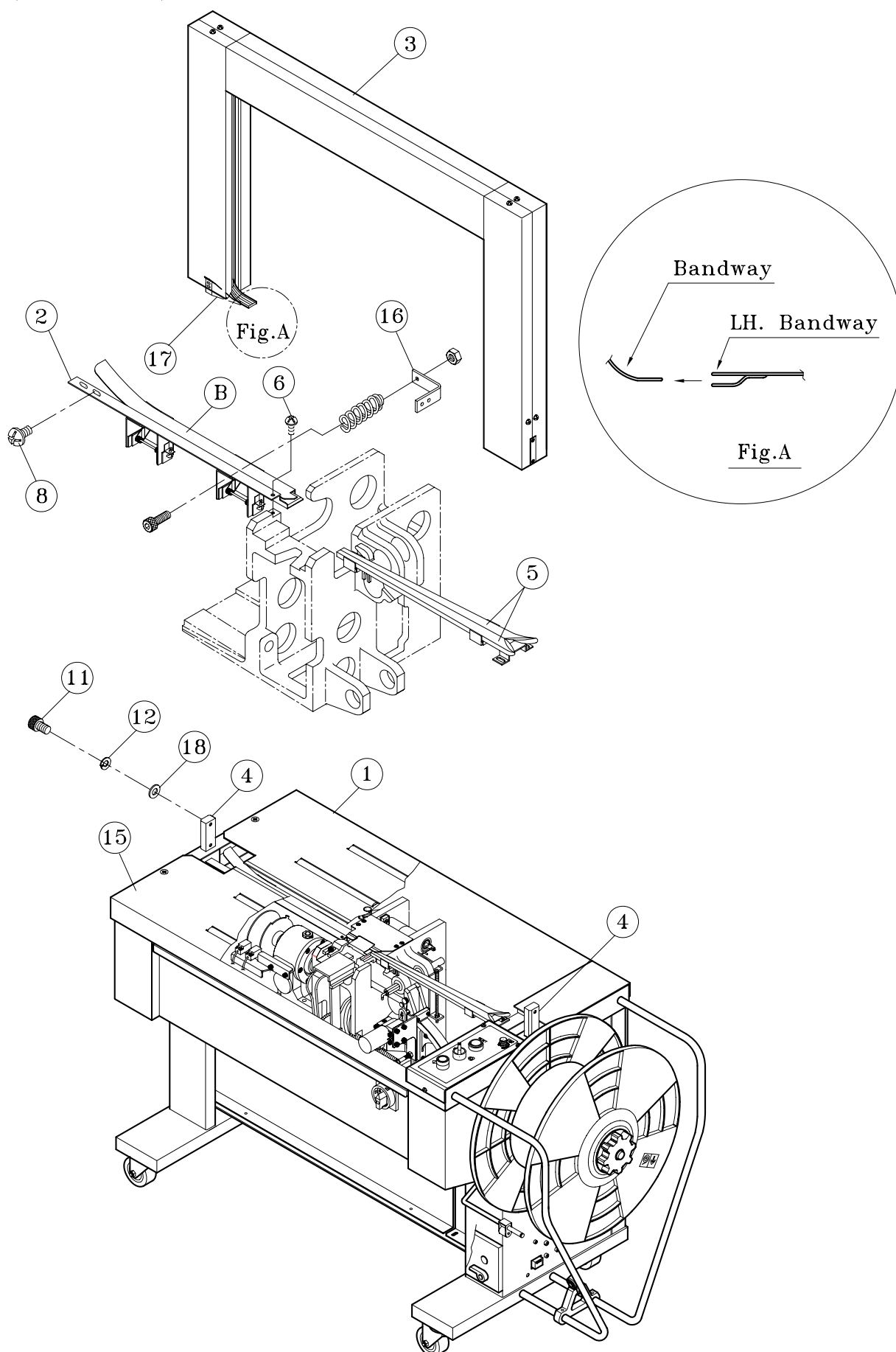
(4) Amount of strap in Accumulator Box
b. (TP-601L)

b-1 Fig A :

If you have moved the LS4 Micro Switch to the left up to the bottom but you still do not have enough P.P. strap in the accumulator box, you can loosen nut E and turn the bolt D ccw increase the amount of P.P.strap in the accumulator box. finally tighten the nut E.



10. Installation of Arch Unit (TP-601D)



(TP-601D)

(1) Take the upper table ①, ⑮ off.

(2) Take the LH bandway ② off.

⑥ TMS, M5x8 1PC

⑪ HBS, M8x15 4PC

⑱ PW, M8 (A) 4PC

⑧ TMS, M6x8 2PC

⑫ SW, M8 4PC

(3) Slide the the arch unit ③ into the fixing brackets ④ and fix both sides of the arch frame with ⑪ ⑫ ⑱ .

* Please note that it is imperative to open the flaps of RH bandway ⑤ to protect them when installing the arch unit in. (open the flaps, before inserting the arch unit in)

(4) Set the LH bandway ②, with ⑥ and ⑧.

a. Please note that the arch bandway (refer Fig. A) should be positioned between LH bandway and its fixing bracket.

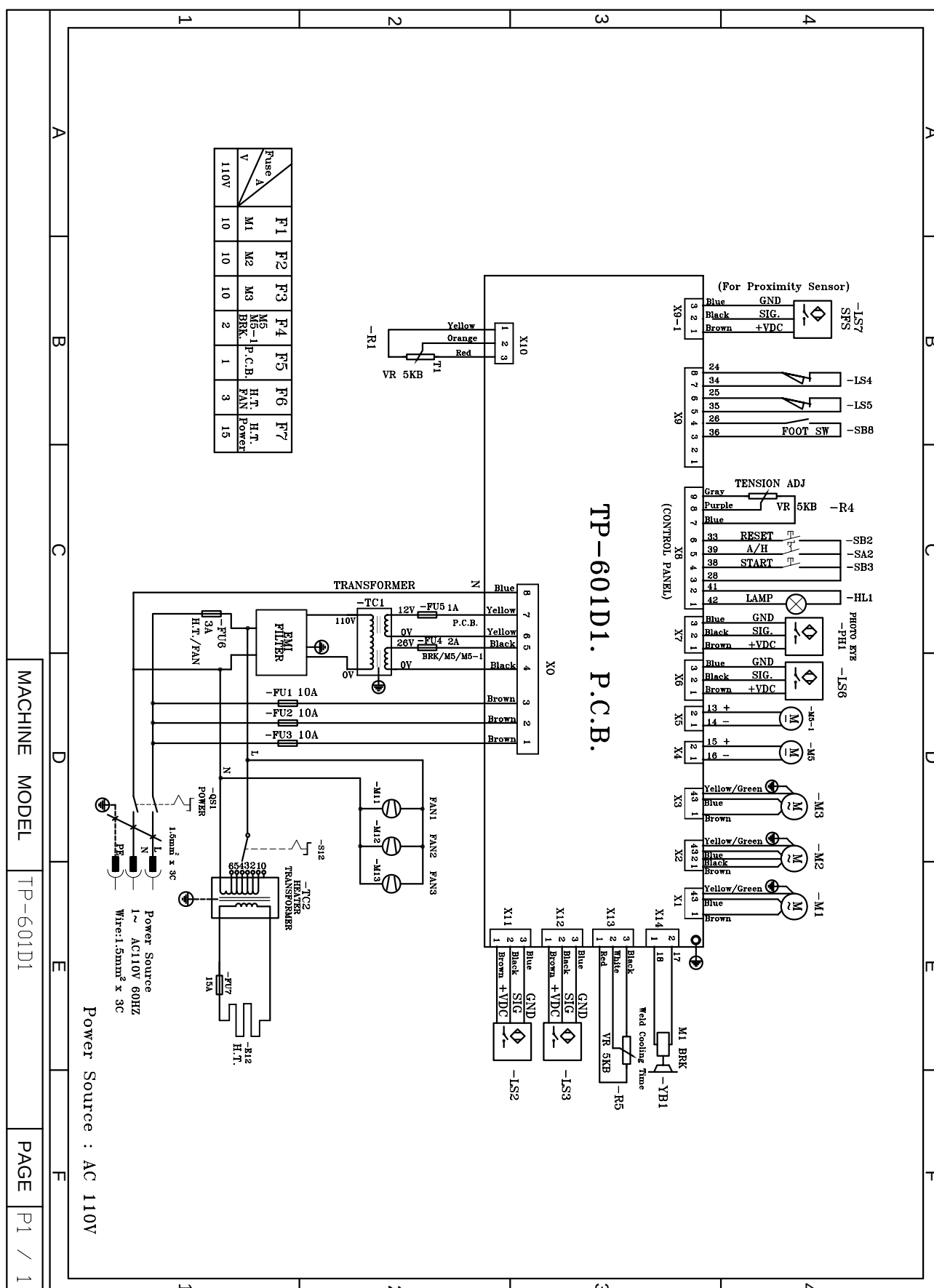
b. Please set the LH bandway ② closely to ⑰ corner guide (PART NO. T6-2-21260).

c. Push the ⑰ Band guide Spring Bracket backward to check if B will be automatically turned open. If so, the installation is OK.

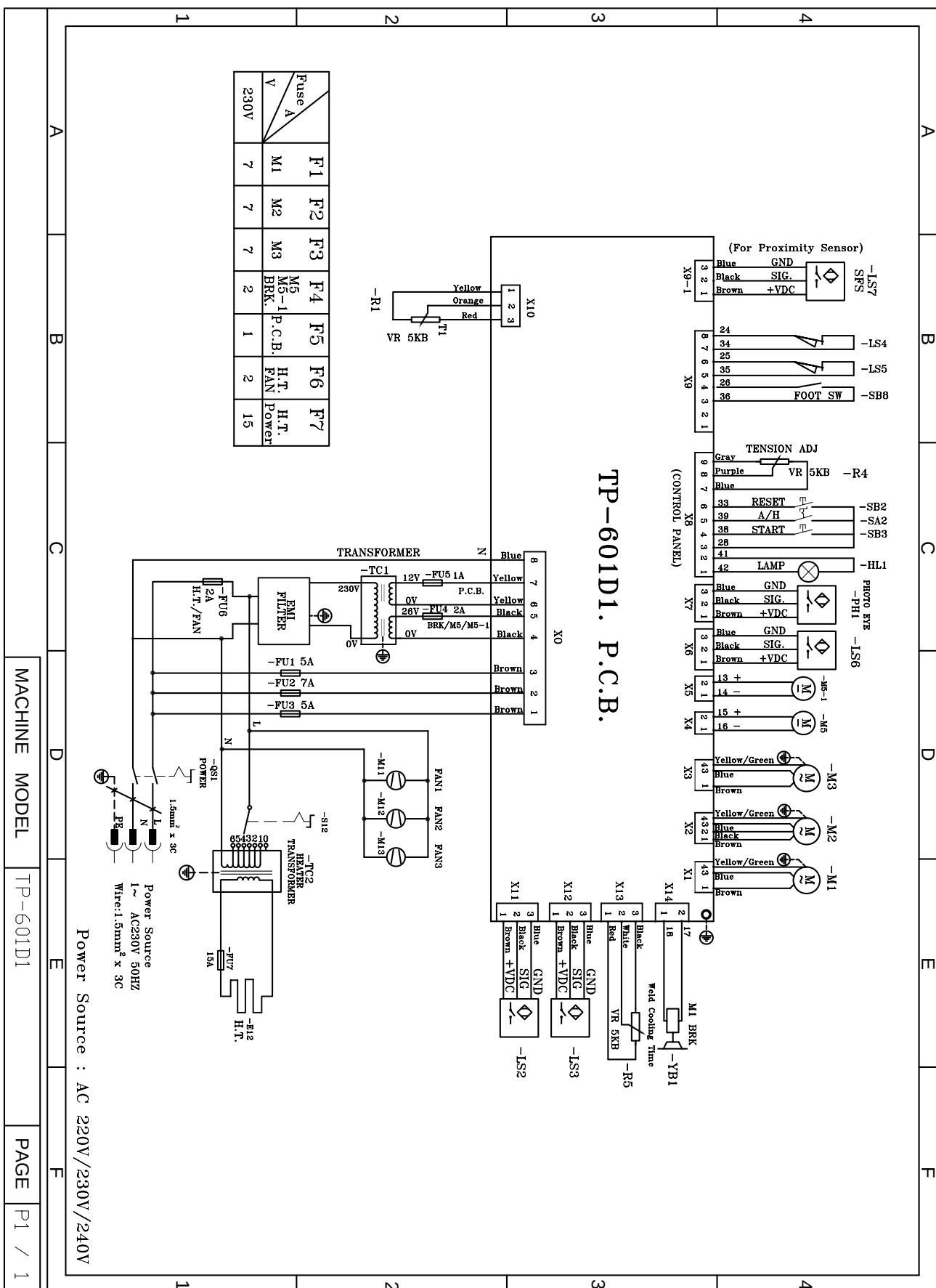
(5) Position the upper table ① ⑮ onto the machine body.

11. Wiring Diagram

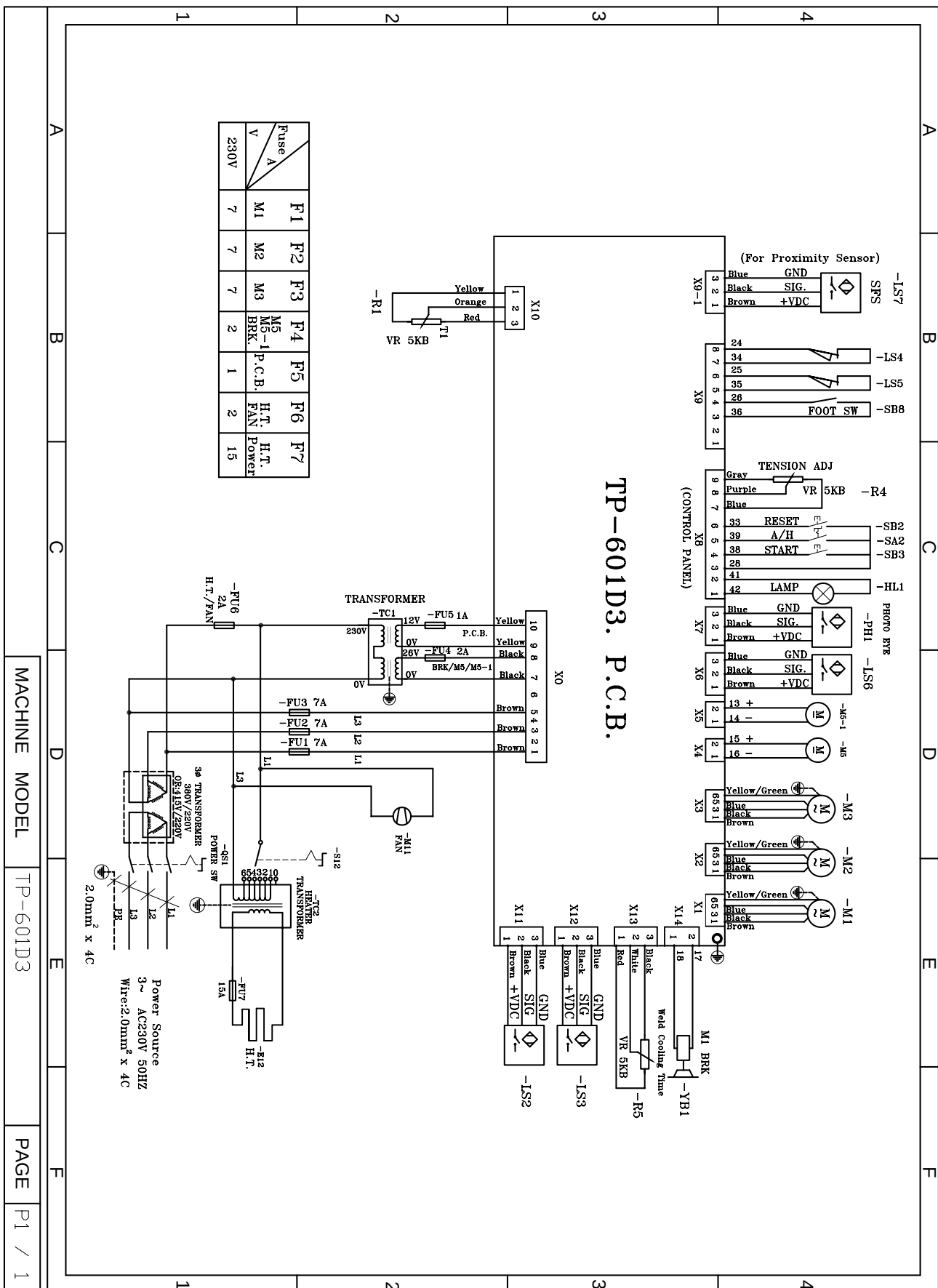
a.



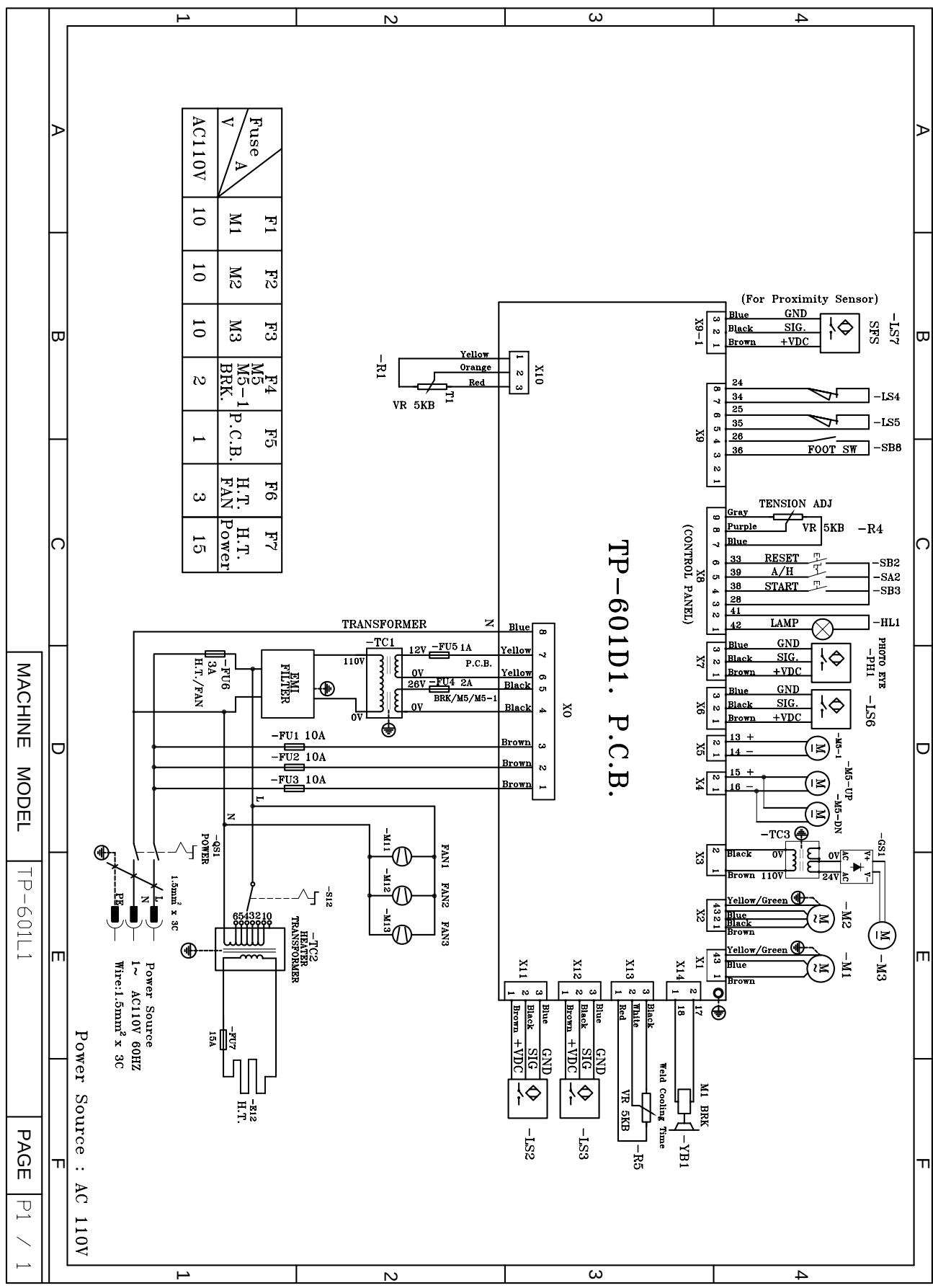
b.



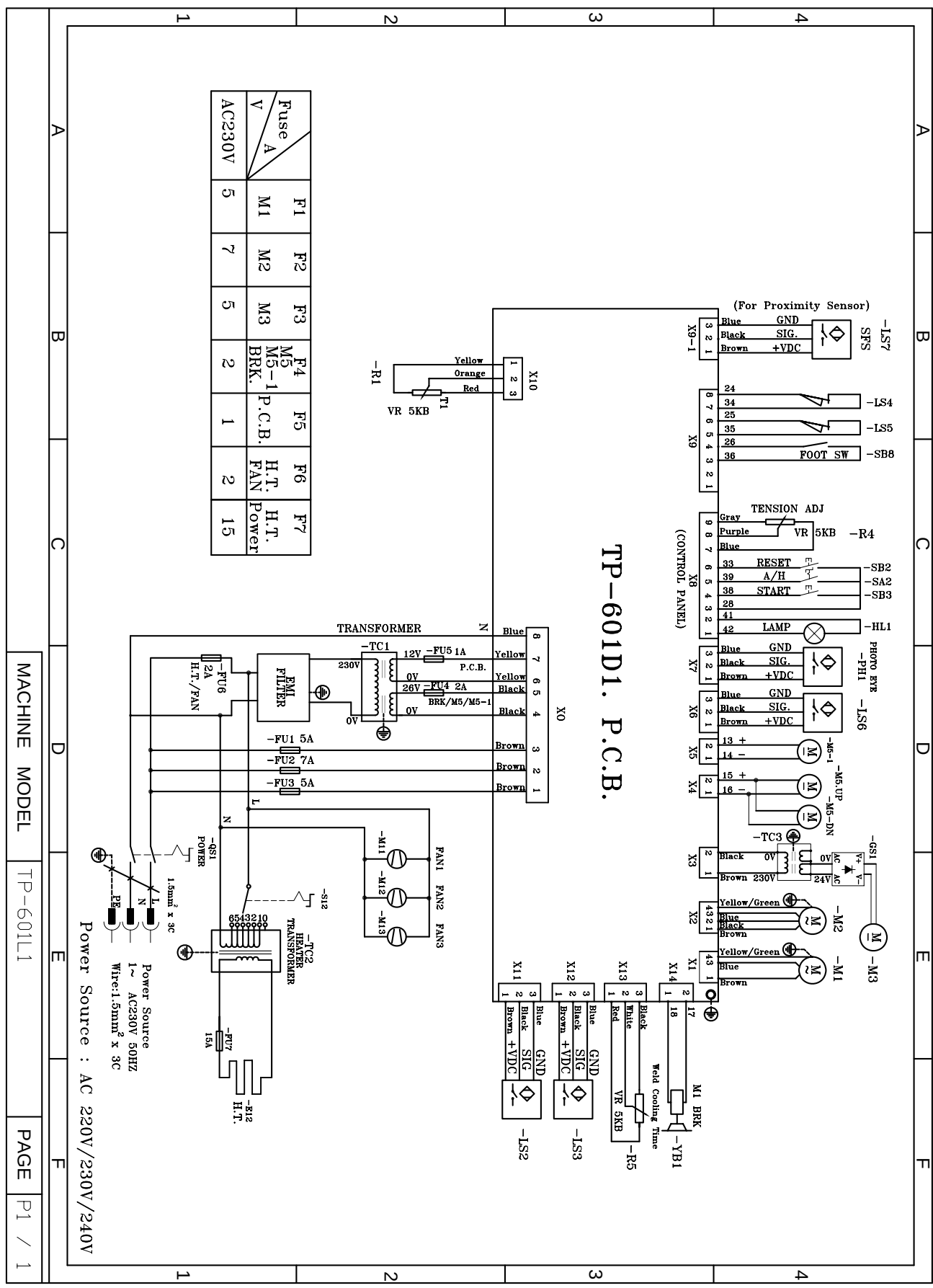
C.



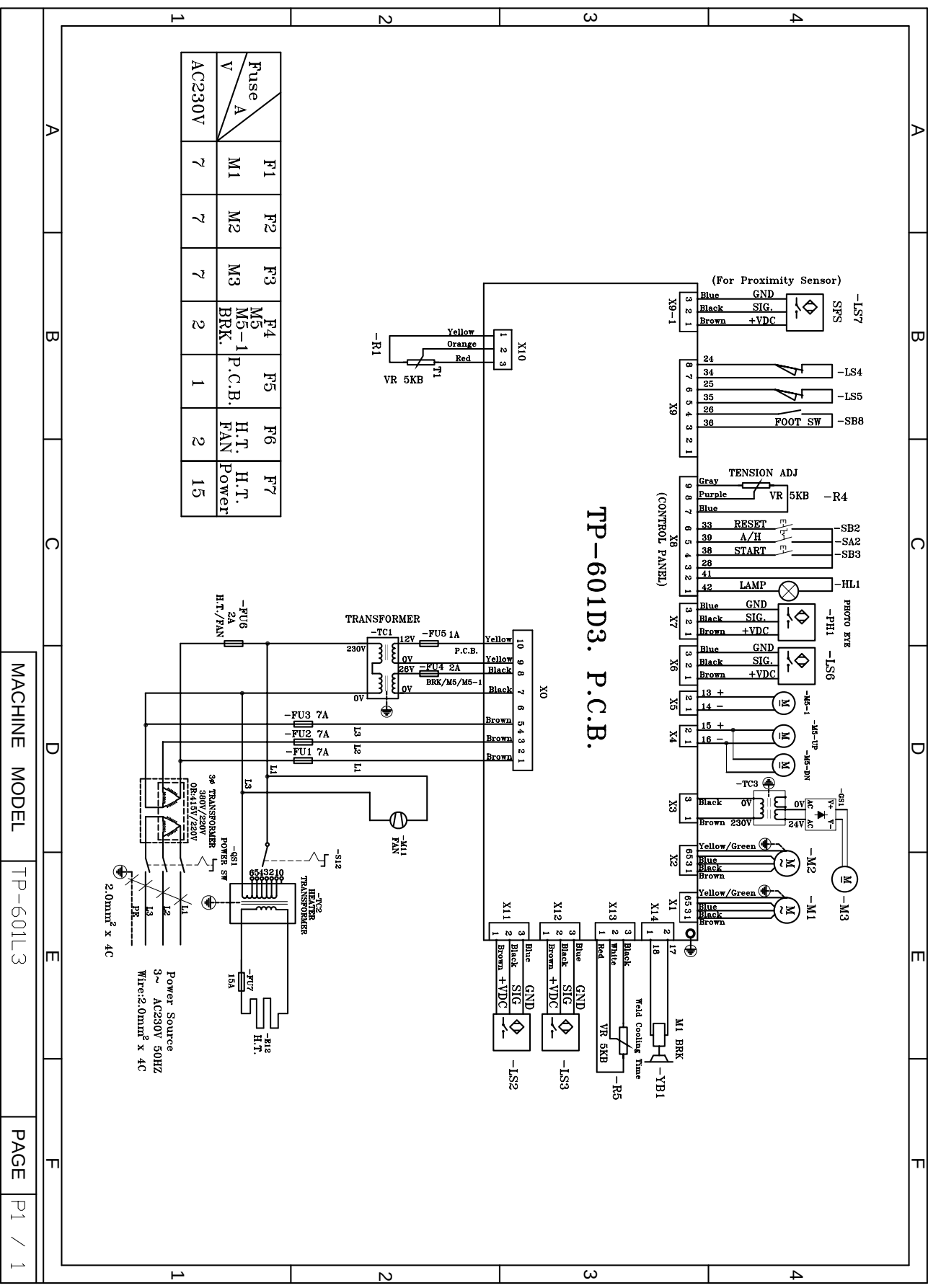
d.



e.



f.



12. Troubleshooting

Problems		Probable Causes		Remedy	
Machine works	Incorrect strap feed and take-up	(1) Incorrect strap threading direction on reel holder	(1) Reload strap correctly (see P9)		
		(2) Incorrect loading of strap	(2) Check if strap is twisted in loading section (see P9)		
		(3) Strap gets in between strap coil and Reel Flange	(3) Reload strap		
		(4) Insufficient or excessive strap	(4) Adjust amount of strap accumulated (see P16)		
	(5) Dust and strap residues in Feed Unit	(5) Check and clean unit			
	(6) Strap end is split	(6) Adjust Cutter Tension Spring or change cutter			
	(7) Loose strap at Reel Unit	(7) Adjust or change Brake Tension Arm Spring			
	(8) Strap jumps out of arch track	(8) Adjust F/R mechanism (see P13)			
	(9) Poor quality of strap	(9) Cut off the damaged part of strap or change the roll			
	(10) Improper positioning of package on Table Top	(10) Replace the package in the center of the Sealing Head			
	Strap unsealed	(11) Wire inside or outside of Heater is broken, loose or out of connect	(11) Check wire or change Heater		
(12) Improper setting of temperature		(12) Adjust Heater Temperature (see P12)			
(13) Value set at Tension knob is too high		(13) Adjust Tension Knob (see P7) or increase weld cooling time			
	Improper strap tensioning	(14) Tension Jaw Spring is worn-out or dislodged	(14) Change or reset Tension Jaw Spring		
(15) Value set for Timer T1 is too short		(15) Adjust Timer T1 (see P8)			

shape	classification	shape	classification
	HBS		ER
	TMS		RR
	PMS		SR
	FMS		SP
	HB		BR
	THS		MB
	HSS		KYA
	CAP		KYB
	HN		KYC
	WN		HBW
	FLG		PWA \$ 8x \$ 12~ \$ 16x0.4~0.8t \$ 6x \$ 13~ \$ 14x0.8~1.5t
	NTE		PWB \$ 8x \$ 14~ \$ 16x1.3~1.5t \$ 6x \$ 15~ \$ 16x1.0~1.5t
	PN		PWC \$ 8x \$ 20~ \$ 23x2.0t \$ 6x \$ 16~ \$ 19x2.0t
	PW		DS
	SW		TTP
	TW		FTP
	BWW		

This bill of material, with the aid of illustrations, all the parts used in the TP-601D series. When ordering, kindly submit a list using the descriptions, part no.s, and quantities as indicated.

EXPLANATION OF BILL OF MATERIAL

The following instructions are designed to assist you when ordering parts.

1. The parts are illustrated, with indication of their part no.s.
2. As far as the contents or the book are concerned, only the assembly parts are described, e.g. unit, group, set, etc.
3.
 - (a) If you want to order the control unit on page 1, please indicate the no. at the top of the page. (T6-1-90004, T6-1-90007)
 - (b) If you would like to order the tension group (in the control unit), indicate the no. on page 1 corresponding to tension group. (T6-1-60003) For further details on the tension group see page 19.
 - (c) If you would like to order the whole tension arm assembly, then indicate no. (T6-1-61001) on top of page 21.
 - (d) If you would like to order a tension jaw spring only, then indicate the no. corresponding to the spring on page 21. (T6-1-61140)
4. Part no.s are to be understood as follows (parts exclusively used for TP-601D series machine.)

Please find T6-1-10110 as an example below:

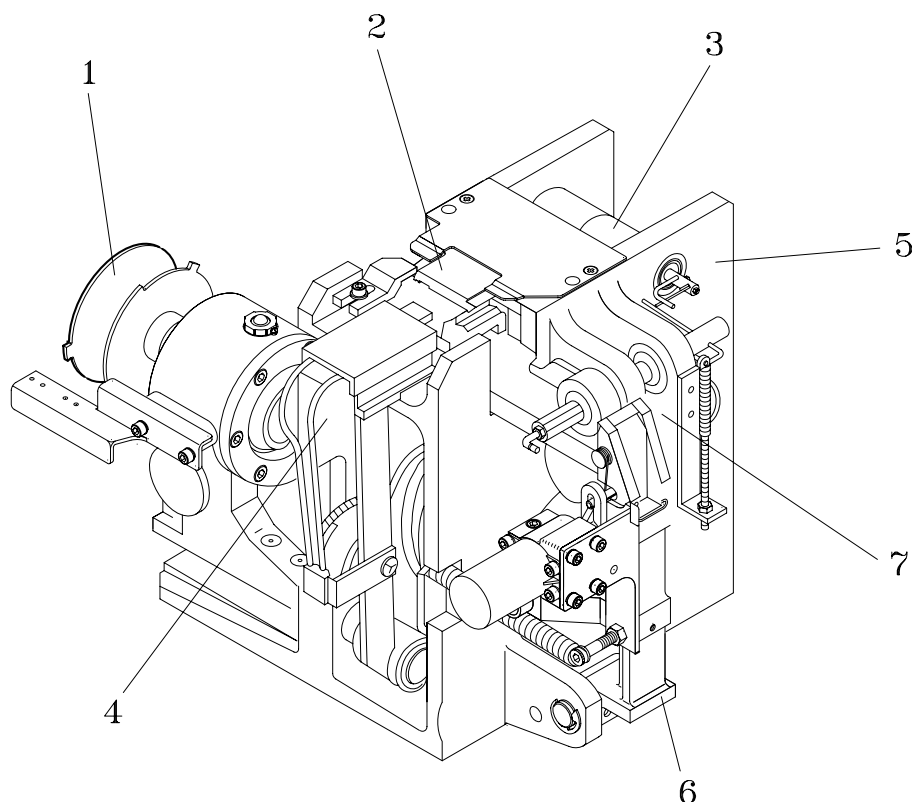
T6.....	MODEL NO.(TP-601D)
1.....	UNIT NO. (CONTROL UNIT)
10110.....	PART NO. (TENSION CAM)

PART II

CONTENTS

1. Strapping Head Unit1~26
2. Bandway Unit27~36-2
3. Accumulator Unit37~47-1
4. Reel Unit48~57
5. Body Unit58~73-1
6. Electric Control Unit74~83
8. Auto Strap Feeding Unit84~103

1

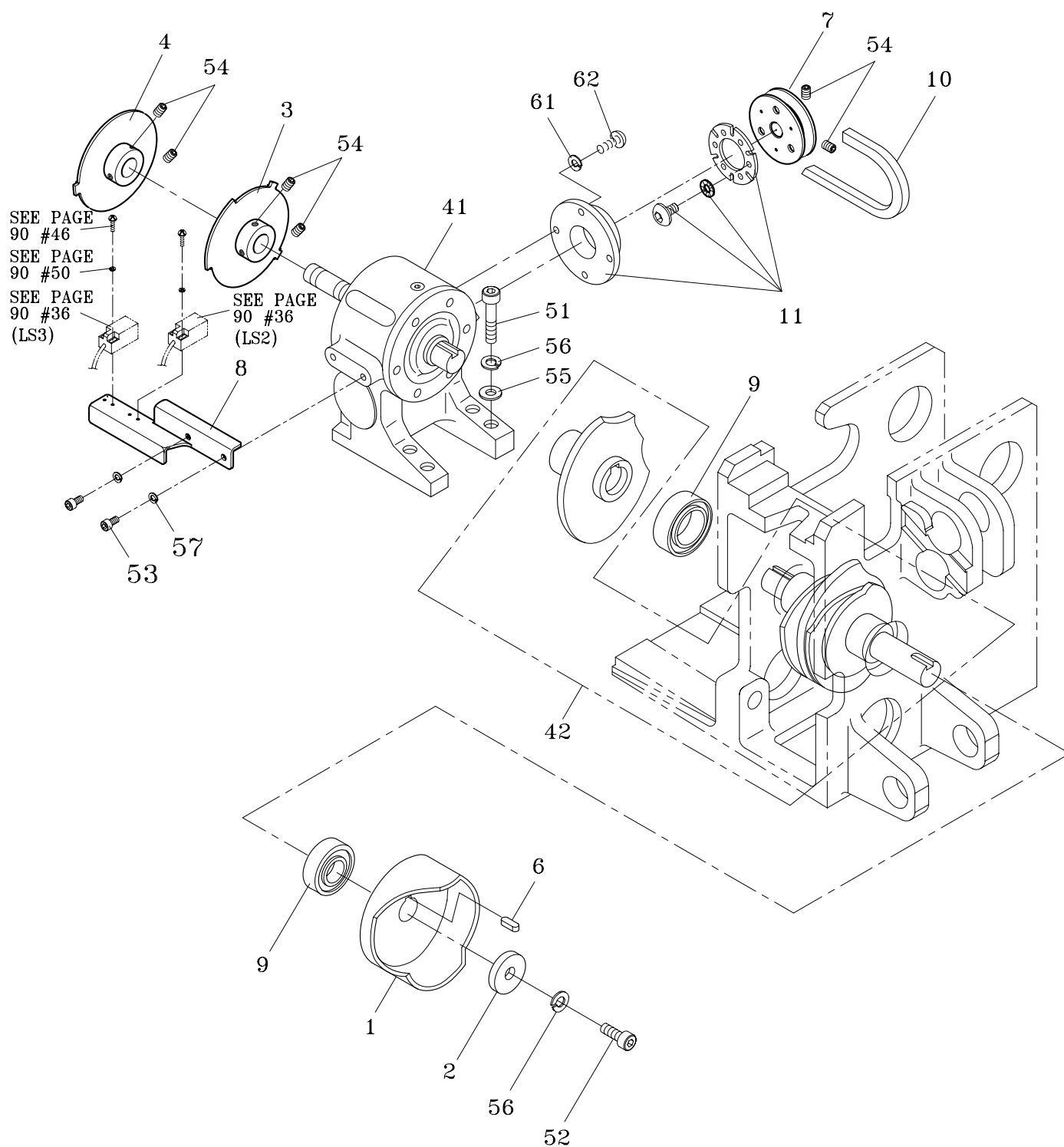
STRAPPING HEAD UNIT**T6-1-90004****T6-1-90007**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-1-90004	Strapping Head Unit (For 12mm)	1	
	T6-1-90007	Strapping Head Unit (For 9mm)	1	
1	T6-1-10003	Cam Group	1	SEE PAGE 2
2	T6-1-20003	Slide Table Group	1	SEE PAGE 5
3	T6-1-30000	Press Group	1	SEE PAGE 9
4	T6-1-40000	Heater Group	1	SEE PAGE 14
5	T6-1-50003	Strapping Head Group	1	SEE PAGE 17
6	T6-1-60003	Tension Group	1	SEE PAGE 19
7	T6-1-70002	Feed Group (For TP-601D1/TP-601L1, 12mm)	1	SEE PAGE 23
	T6-1-70003	Feed Group (For TP-601D1/TP-601L1, 9mm)	1	SEE PAGE 23
	T6-1-70004	Feed Group (For TP-601D3/TP-601L3, 12mm)	1	SEE PAGE 23
	T6-1-70005	Feed Group (For TP-601D3/TP-601L3, 9mm)	1	SEE PAGE 23

1-1

CAM GROUP

T6-1-10003



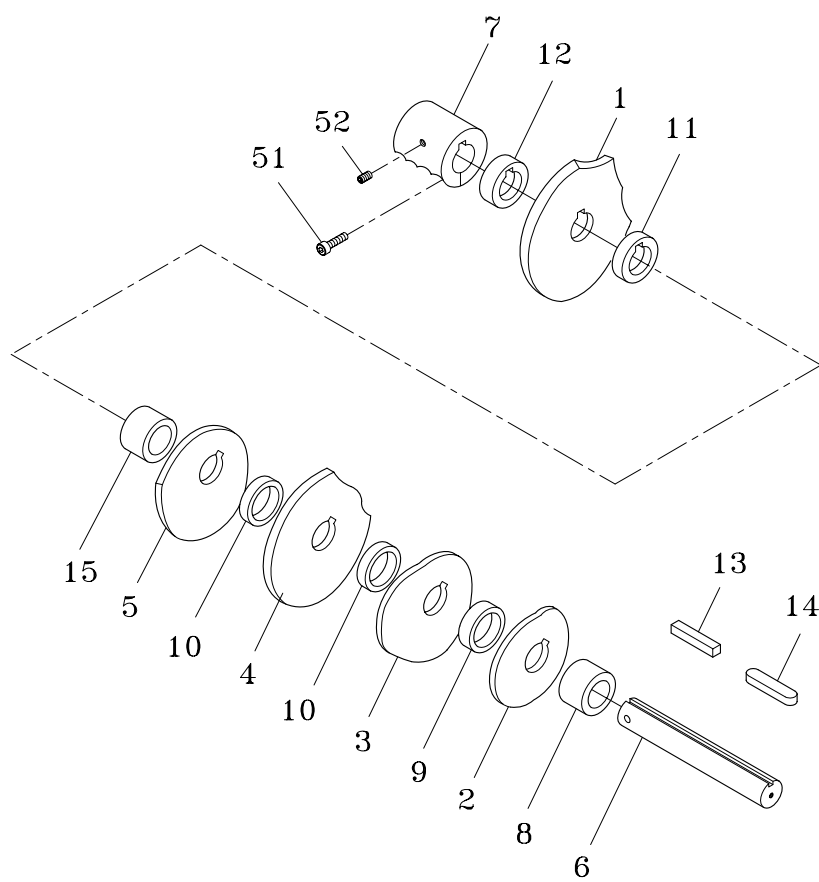
1-1**CAM GROUP****T6-1-10003**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-10110	Tension Cam	1	
2	T6-1-10120	Cam Shaft End Plate	1	
3	T6-1-10131	Limit Switch Cam (LS2)	1	
4	T6-1-10142	Limit Switch Cam (LS3)	1	
6	KYA070720	Key, 7x7x20	2	
7	T6-1-10171	Gear Box Pulley	1	
8	T6-1-10181	Limit Switch Bracket	1	
9	BR6205ZZ	Bearing, 6205ZZ	2	
10	T6-1-10200	V-Belt (A26)	1	
11	T6-6-10180	Magnet Brake	1	
41	T6-1-11000	Gear Box	1	SEE PAGE 4
42	T6-1-12000	Cam Ass'y	1	
51	HBS0845H	HBS, M8x45 (H)	4	
52	HBS0825	HBS, M8x25	1	
53	HBS0612	HBS, M6x12	2	
54	HSS0610	HSS, M6x10	6	
55	PW08B	PW, M8 (B)	4	
56	SW08	SW, M8	5	
57	SW06	SW, M6	2	
61	SW04	SW, M4	4	
62	PMS0408	PMS, M4x8	4	

1-1-1

CAM ASS'Y

T6-1-12000



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-12110	Slide Table Cam	1	
2	T6-1-12120	RH Press Cam	1	
3	T6-1-12140	Heater Cam	1	
4	T6-1-12130	Center Press Came	1	
5	T6-1-12150	LH Press Cam	1	
6	T6-1-12160	Cam Shaft	1	
7	T6-1-12170	Cam Shaft Coupling	1	
8	T6-1-12180	Collar, 28.8x34x28.3	1	
9	T6-1-12190	Collar, 28.8x34x21	1	
10	T6-1-12210	Collar, 28.8x34x8	2	
11	T6-1-12220	Collar, 28.8x34x4.5	1	
12	T6-1-12230	Collar, 28.8x34x15	1	
13	KYB070748	Key, 7x7x48	1	
14	KYA070790	Key, 7x7x90	1	
15	T6-1-12350	Collar, 28.8x34x27.8	1	
51	HBS0620	HBS, M6x20	4	
52	HSS0810	HSS, M8x10	1	

1-2

SLIDE TABLE GROUP

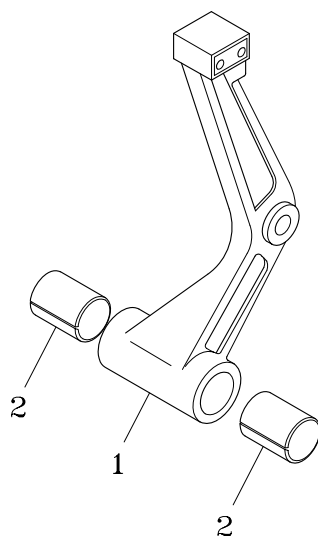
T6-1-20003

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-20110	Slide Table Frame	1	
2	T6-1-20120	Slide Table Frame Shaft	1	
4	T6-1-20141	Slide Table Back Adjuster	1	
5	T6-1-20150	Slide Table Stopper	1	
6	T6-1-20163	Slide Table	1	
	T6-1-20163S	Slide Table (Stainless Steel Model)	1	
7	T6-1-20170	Strap Guide	1	
8	T6-1-20180	Flap Connecting Spring Bracket	1	
9	T6-1-20193	S.F.S. Ass'y	1	
10	T6-1-20210	End Plate	1	
11	T6-1-20220	Slide Table Spring Hook	1	
12	T6-1-20230	Slide Table Tension Spring	1	
14	BR6304ZZ	Bearing, 6304ZZ	2	
15	T6-1-20250	Cam Follower, KR22xLL	1	
16	ER15	Snap Ring, E-15	2	
17	T6-1-20311	Support	1	
18	T6-1-20321	Lever	1	
19	T6-1-20340	Bracket	1	
20	T6-1-20351	Spring	1	
27	T6-1-20371	Spring	1	
41	T6-1-21000	Strap Guide Arm Ass'y	1	SEE PAGE 8
51	HBS1025H	HBS, M10x25 (H)	1	
52	HBS0830	HBS, M8x30	1	
53	HBS0650H	HBS, M6x50 (H)	1	
54	HBS0620N	HBS, M6x20 (N)	4	
	HBS0620S	HBS, M6x20 (Stainless Steel Model)	4	
55	HBS0625	HBS, M6x25	4	
56	HSS0810	HSS, M8x10	4	
57	TMS0610	TMS, M6x10	2	
58	HN10	HN, M10	1	
60	PW08A	PW, M8 (A)	1	
61	PW06A	PW, M6 (A)	4	
62	SW10	SW, M10	1	

1-2**SLIDE TABLE GROUP****T6-1-20003**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
63	SW06	SW, M6	6	
64	HBS0615	HBS, M6x15	1	
65	HBS0408	HBS, M4x8	6	
66	TMS0412	TMS, M4x12	2	
71	SW04	SW, M4	7	
74	NTE04	NTE, M4	1	
76	HN06	HN, M6	4	
77	SW03	SW, M3	3	
80	TA-071	Return Spring	1	
81	T6-1-20910	Sensor Plate	1	
82	T6-1-20920	Loop-eject Lever	1	
83	T6-1-20930	Loop-eject Plate	1	
	T6-1-20930S	Loop-eject Plate (Stainless Steel Model)	1	
84	HN03	HN, M3	3	
85	HN04	HN, M4	2	
87	PMS0416	PMS, M4x16	1	
88	PMS0412	PMS, M4x12	1	
95	FMS0508	FMS, M5x8	2	
	FMS0508S	FMS, M5x8 (Stainless Steel Model)	2	
96	T6-1-20840	Detector Plate	1	
97	T6-2-10130	LH Bandway Stop Spring	1	

1-2-1

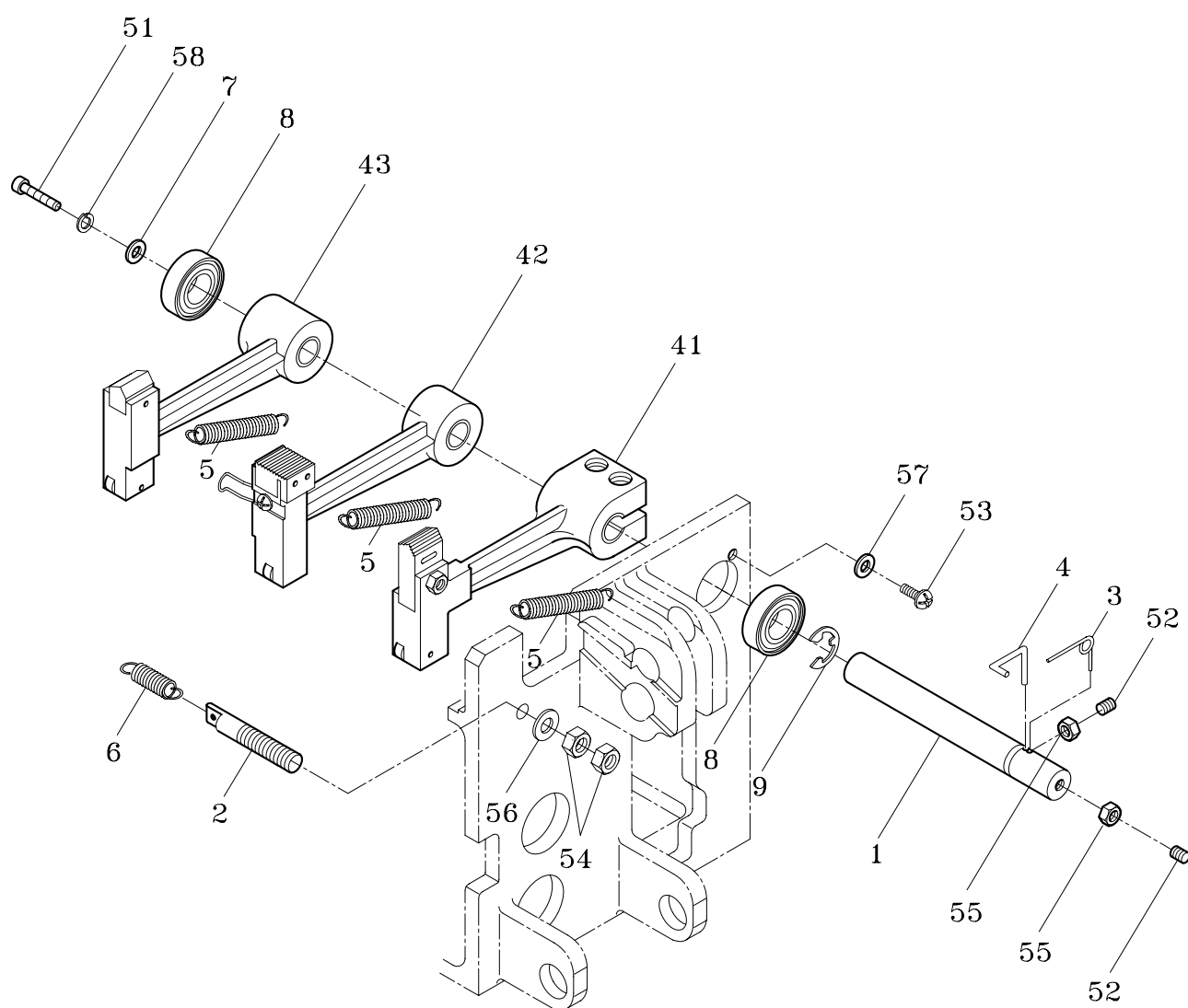
STRAP GUIDE ARM ASS'Y**T6-1-21000**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-21110	Strap Guide Arm	1	
2	MB2025	Metal Bush, 2025	2	

1-3

PRESS GROUP

T6-1-30000



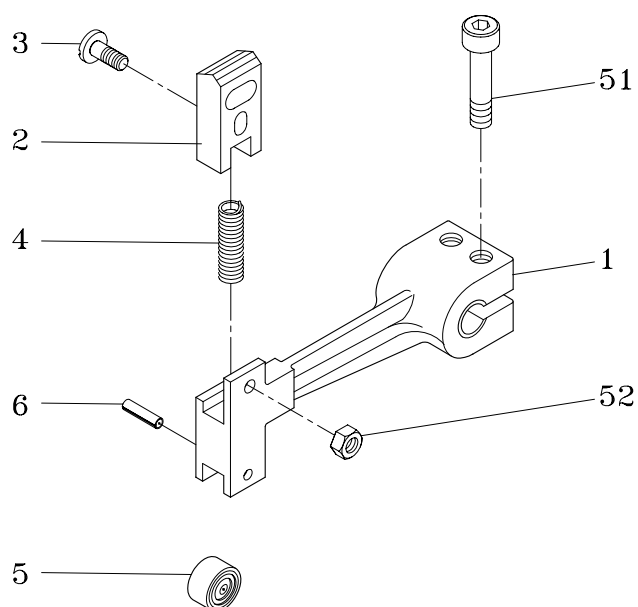
1-3**PRESS GROUP****T6-1-30000**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-30110	Press Arm Shaft	1	
2	T6-1-30120	Cutter Tension Spring Hook	1	
3	T6-1-30130	Upper Roller Spring	1	
4	T6-1-30140	Upper Shaft Spring Adjuster	1	
5	T6-1-30150	Press Tension Spring	3	
6	T6-1-30160	Cutter Tension Spring	1	
7	T6-1-30170	Press Arm End Plate	1	
8	BR6304ZZ	Bearing, 6304ZZ	2	
9	ER15	Snap Ring, E-15	1	
41	T6-1-31000	RH, Block Arm Ass'y	1	SEE PAGE 11
	T6-1-31000S	RH, Block Arm Ass'y (Stainless Steel Model)	1	
42	T6-1-32000	Center Block Arm Ass'y	1	SEE PAGE 12
	T6-1-32000S	Center Block Arm Ass'y (Stainless Steel Model)	1	
43	T6-1-33000	LH, Block Arm Ass'y	1	SEE PAGE 13
51	HBS0620	HBS, M6x20	1	
52	HSS0615	HSS, M6x15	2	
53	TMS0610	TMS, M6x10	2	
54	HN08	HN, M8	2	
55	HN06	HN, M6	2	
56	PW08A	PW, M8 (A)	1	
57	PW06B	PW, M6 (B)	2	
58	SW06	SW, M6	1	

1-3-1

RH, BLOCK ARM ASS'Y

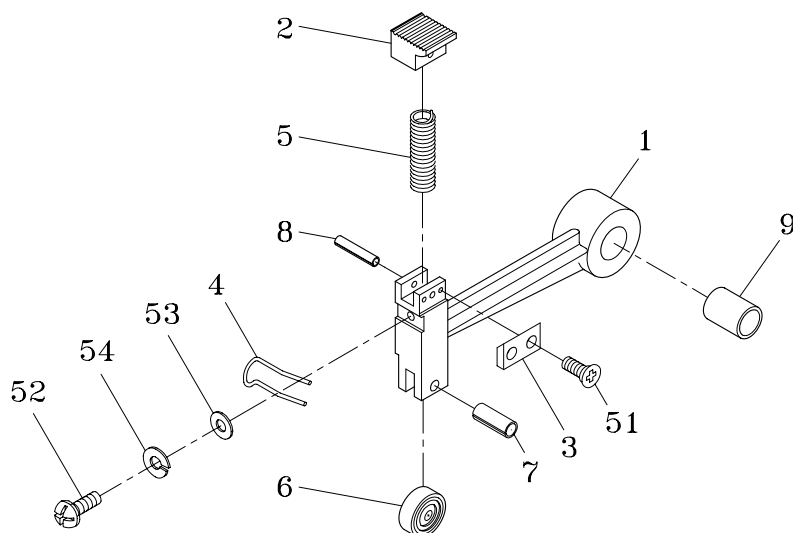
T6-1-31000



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-31110	RH, Block Arm	1	
2	T6-1-31120	Upper Cutter	1	
	T6-1-31120S	Upper Cutter (Stainless Steel Model)	1	
3	T6-1-31130	Upper Cutter Pin	1	
4	T6-1-31140	RH, Block Spring	1	
5	BR628ZZ	Bearing, 628ZZ	1	
6	SP0824	Spring Pin, 8x24	1	
51	HBS0835H	HBS, M8x35(H)	2	
52	HN10	HN, M10	1	

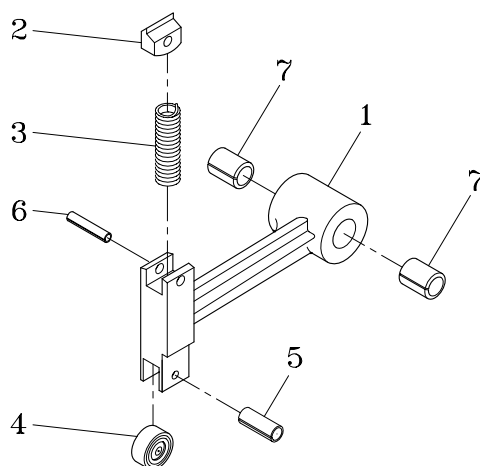
1-3-2

CENTER BLOCK ARM ASS'Y T6-1-32000



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-32110	Center Block Arm	1	
2	T6-1-32120	Universal Press	1	
	T6-1-32120S	Universal Press (Stainless Steel Model)	1	
3	T6-1-32130	Lower Cutter	1	
	T6-1-32130S	Lower Cutter (Stainless Steel Model)	1	
4	T6-1-32140	Cutter Spring Hook	1	
5	T6-1-32150	LH & Center Block Spring	1	
6	BR628ZZ	Bearing, 628ZZ	1	
7	SP0820	Spring Pin, 8x20	1	
8	SP0622	Spring Pin, 6x22	1	
9	MB2025	Metal Bush, 2025	1	
51	FMS0510S	FMS, M5x10 (SUS)	2	
52	PMS0610	PMS, M6x10	1	
53	PW06A	PW, M6 (A)	1	
54	SW06	SW, M6	1	

1-3-3

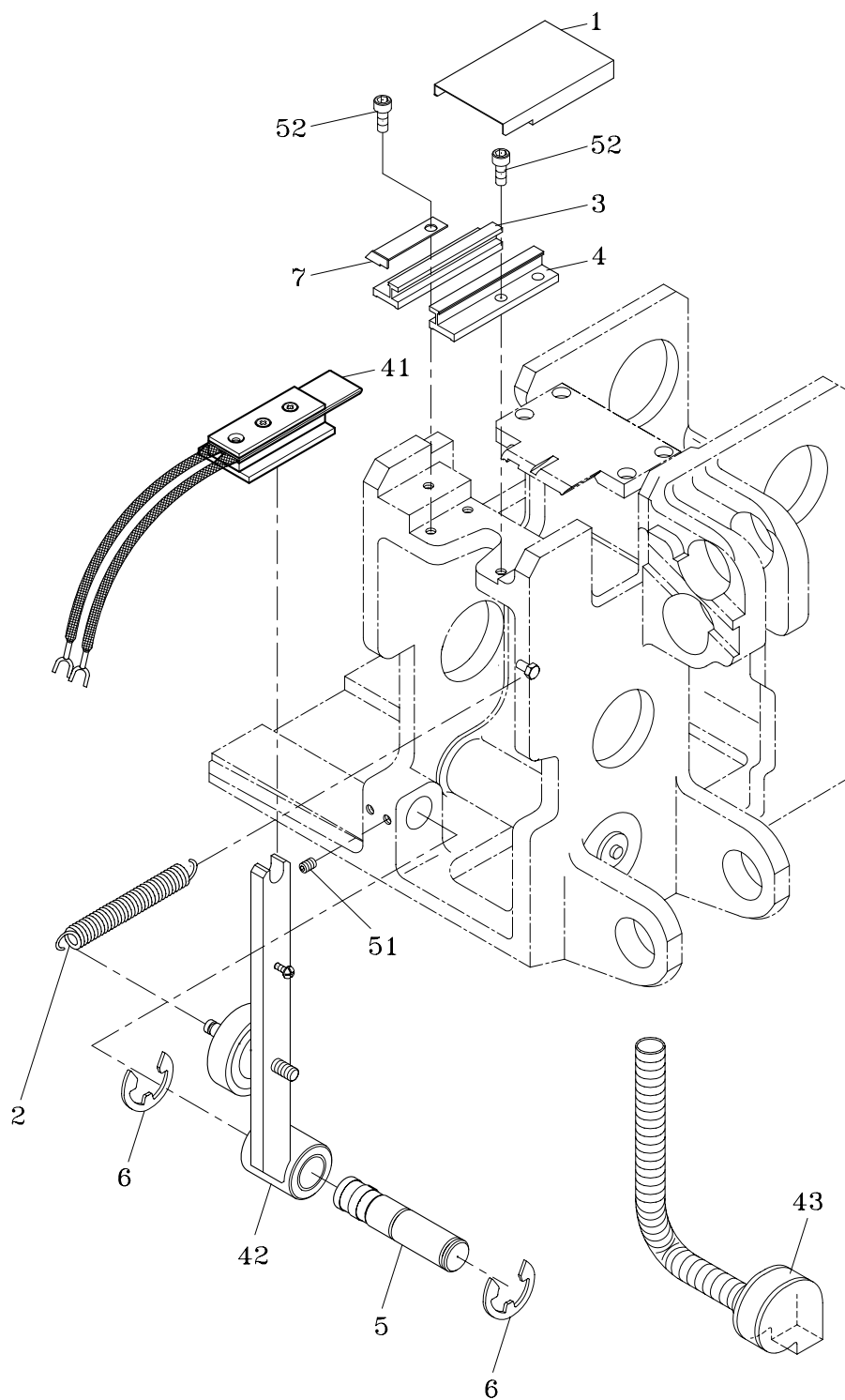
LH, BLOCK ARM ASS'Y**T6-1-33000**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-33110	LH, Block Arm	1	
2	T6-1-33120	Left Jaw	1	
3	T6-1-32150	LH & Center Block Spring	1	
4	BR628ZZ	Bearing, 628ZZ	1	
5	SP0820	Spring Pin, 8x20	1	
6	SP0622	Spring Pin, 6x22	1	
7	MB2020	Metal Bush, 2020	2	

1-4

HEATER GROUP

T6-1-40000



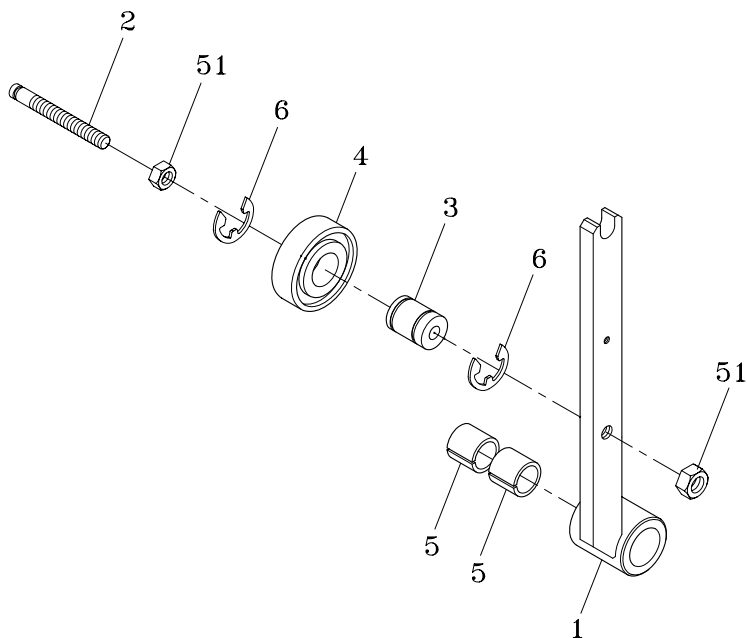
1-4**HEATER GROUP****T6-1-40000**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-40110	Heater Cover	1	
2	T6-1-40120	Heater Crank Spring	1	
3	T6-1-40130	Heater Slider Guide (L)	1	
4	T6-1-40140	Heater Slider Guide (R)	1	
5	T6-1-40150	Heater Crank Shaft	1	
6	ER15	Snap Ring, E-15	2	
7	T6-1-40170	Heater Stopper	1	
41	T6-1-41000	Heater Set	1	
42	T6-1-42000	Heater Crank Set	1	SEE PAGE 16
43	T6-1-43000	Smoke-exhaustion system, with activaed carbon filter. (OPTION)	1	SEE PAGE 75
	T6-1-43001	Smoke-exhaustion system, without activated carbon filter. (OPTION)	1	SEE PAGE 75
51	HSS0610	HSS, M6x10	2	
52	HBS0615	HBS, M6x15	4	

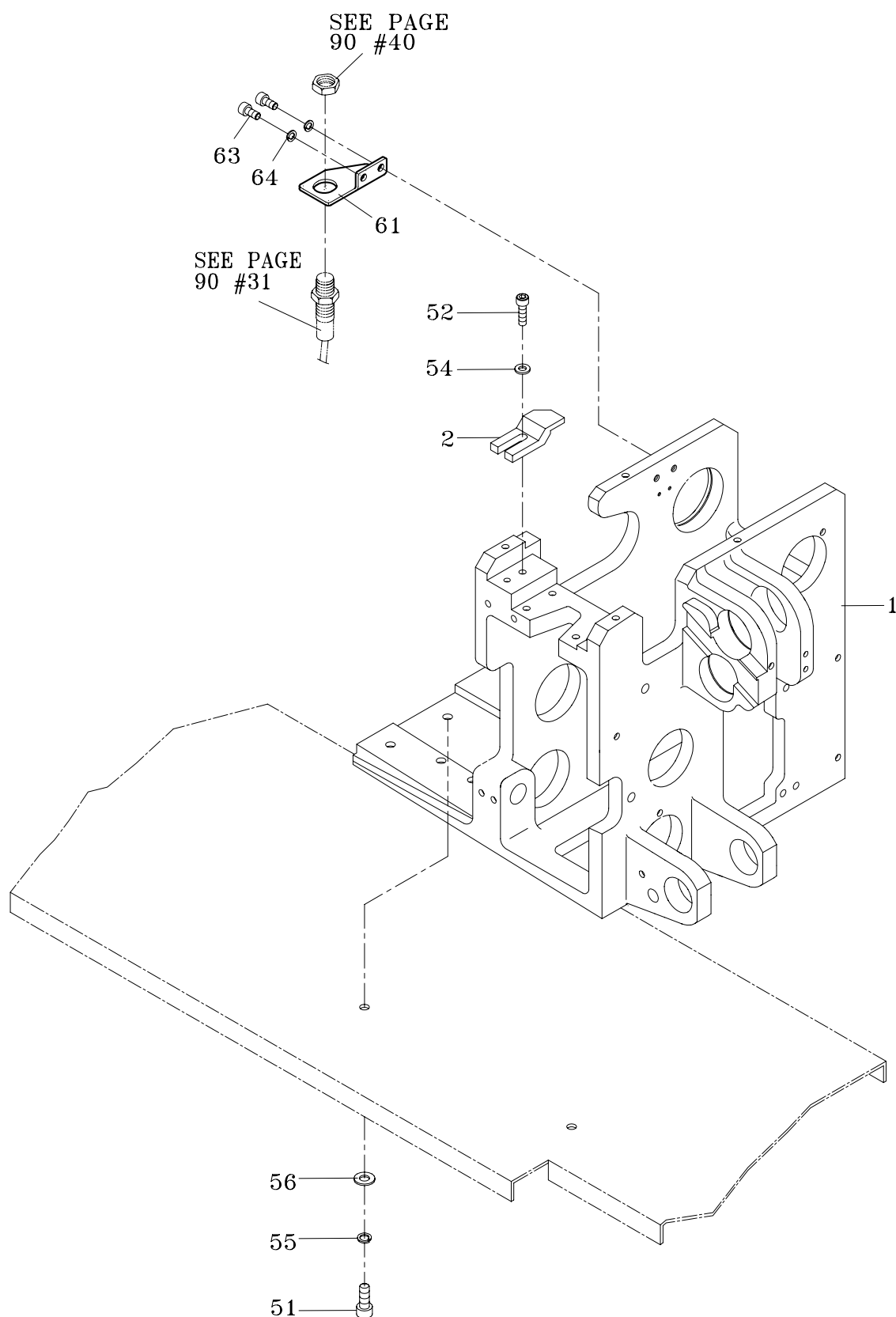
1-4-2

HEATER CRANK SET

T6-1-42000



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-42110	Heater Crank	1	
2	T6-1-42120	Heater Bearing Shaft	1	
3	T6-1-42130	Heater Crank Collar	1	
4	BR6304ZZ	Bearing, 6304ZZ	1	
5	MB2015	Metal Bush, 2015	2	
6	ER15	Snap Ring, E-15	2	
51	HN08	HN, M8	2	

1-5 STRAPPING HEAD GROUP**T6-1-50003**

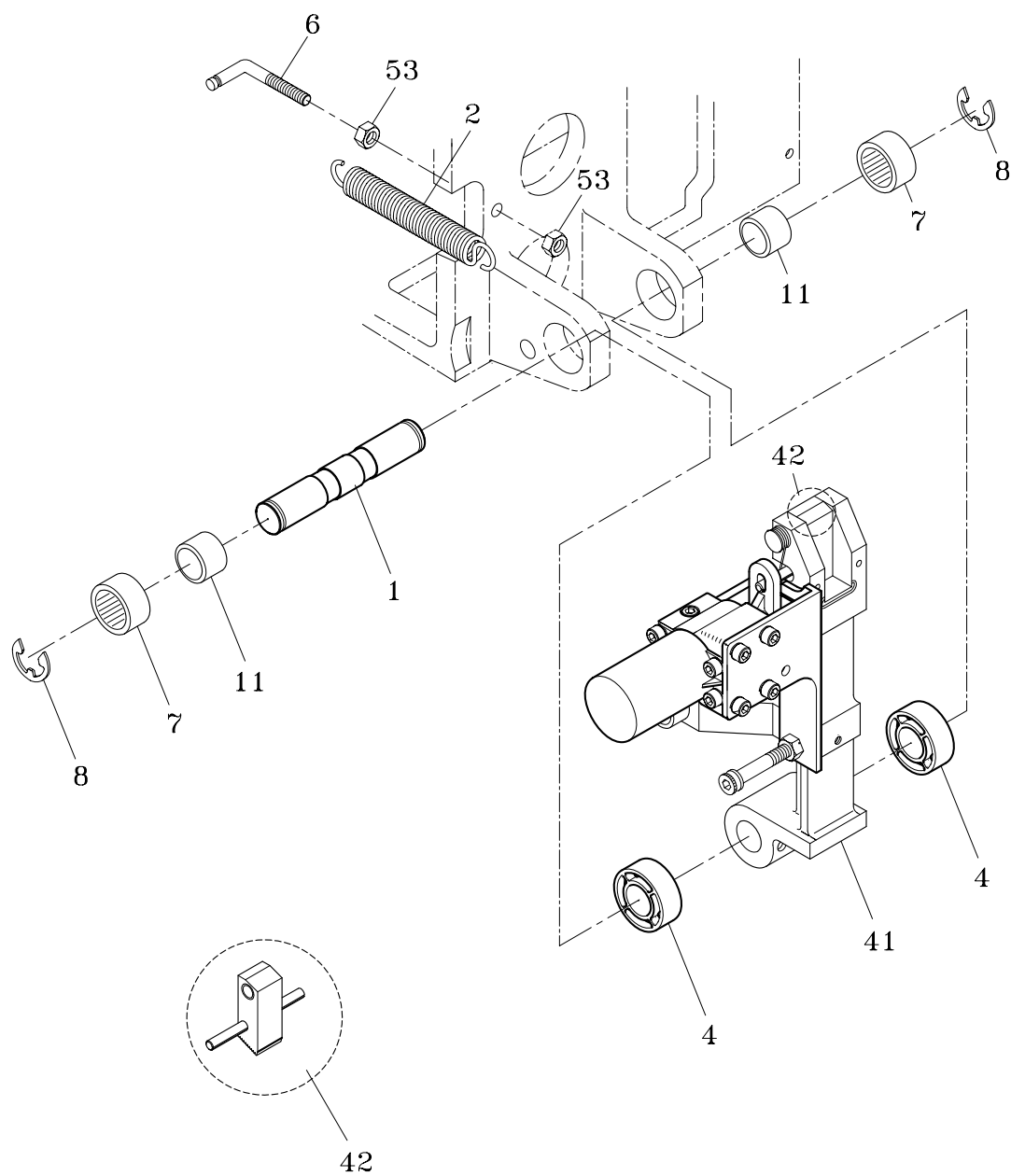
1-5**STRAPPING HEAD GROUP****T6-1-50003**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-50100	Strapping Head	1	
2	T6-1-50111	Band Width Block	1	
51	HBS0820	HBS, M8x20	4	
	HBS0825	HBS, M8x25 (For TP-601L)	4	
52	HBS0620	HBS, M6x20	1	
54	PW06B	PW, M6 (B)	1	
55	SW08	SW, M8	4	
56	PW08C	PW, M8 (C)	4	
61	T6-1-50660	Bracket	1	
63	HBS0612	HBS, M6x12	2	
64	SW06	SW, M6	2	

1-6

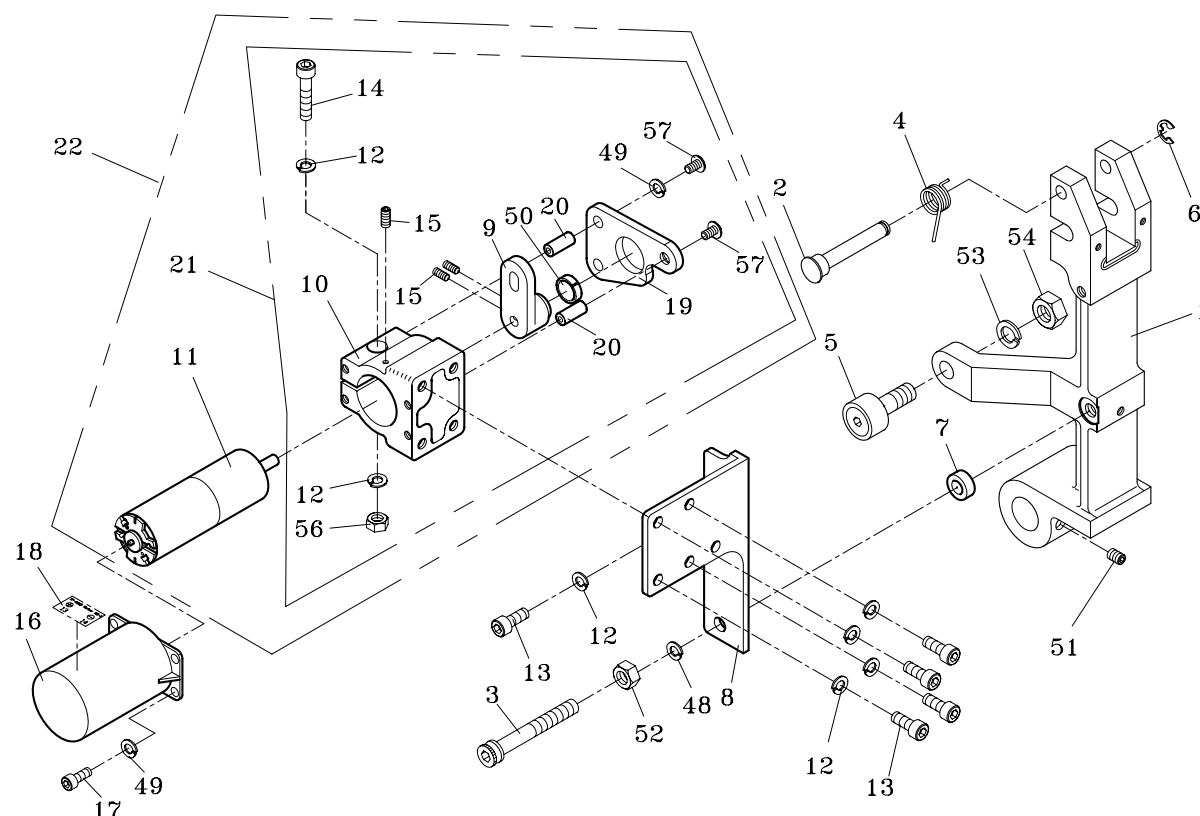
TENSION GROUP

T6-1-60003



1-6**TENSION GROUP****T6-1-60003**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-60111	Tension Arm Shaft	1	
2	T6-1-60120	Tension Arm Spring	1	
4	T6-1-60140	Tension Arm Spacer	2	
6	T6-1-60160	Tension Arm Spring Hook L-Type	1	
7	BRHK2516	Bearing, HK2516	2	
8	ER15	Snap Ring, E-15	2	
11	BRIR202517	Bearing, IR202517	2	
41	T6-1-61001	Tension Arm Ass'y	1	SEE PAGE 21
42	T6-1-62000	Tension Jaw Set	1	
	T6-1-62000S	Tension Jaw Set (Stainless Steel Model)	1	
53	HN08	HN, M8	2	

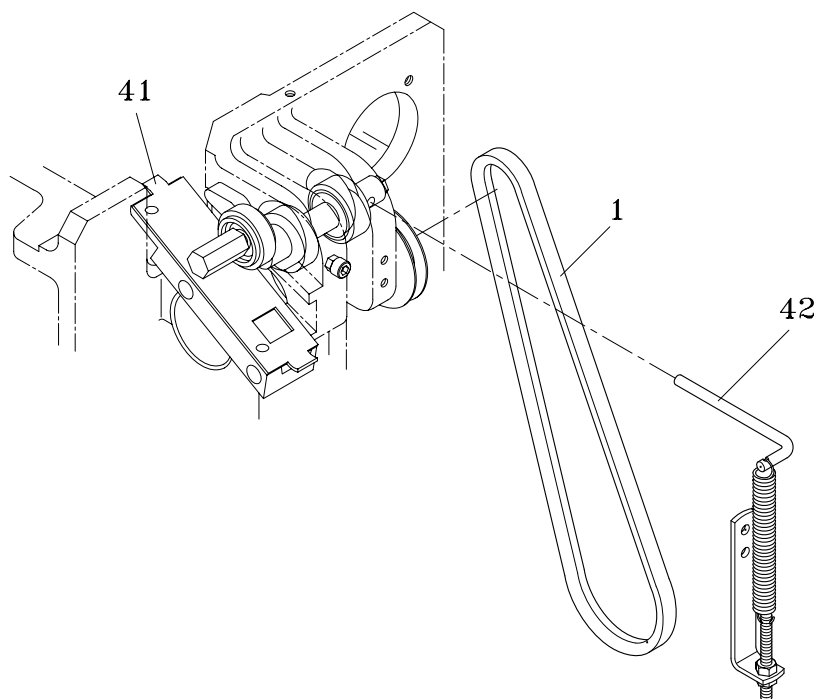


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-61110	Tension Arm	1	
2	T6-1-61120	Tension Jaw Shaft	1	
3	T6-1-61130	Tension Arm Spring Hook I-Type	1	
4	T6-1-61140	Tension Jaw Spring	1	
5	T6-1-20250	Cam Follower, KR22xLL	1	
6	ER06	Snap Ring, E-6	1	
7	T6-1-61170	Spacer	1	
8	T6-1-61180	Support	1	
9	T6-1-61190	Lever	1	
10	T6-1-61200	Bracket	1	
11	T6-1-61210	Motor (M5-1)	1	
12	SW06	SW, M6	9	
13	HBS0616	HBS, M6x16	5	
14	HBS0630	HBS, M6x30	1	
15	HSS0508	HSS, M5x8	3	
16	T6-1-61260	Cover	1	
17	HBS0510	HBS, M5x10	4	
18	T6-1-61280	Panel	1	

1-6-1**TENSION ARM ASS'Y****T6-1-61001**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
19	T6-1-61290	Support Plate	1	
20	T6-1-61300	Collar	3	
21	T6-1-61100	Bracket Ass'y	1	
22	T6-1-61101	Motor (M5-1) Ass'y	1	
48	SW08	SW, M8	1	
49	SW05	SW, M5	7	
50	MB1504	Metal Bush, 1504	1	
51	HSS0810	HSS, M8x10	2	
52	HN08	HN, M8	1	
53	SW10	SW, M10	1	
54	HN10	HN, M10	1	
56	HN06	HN, M6	1	
57	THS0540	THS, M5x40	3	
53	HN08	HN, M8	2	

1-7

FEED GROUP**T6-1-70002****T6-1-70003****T6-1-70004****T6-1-70005**

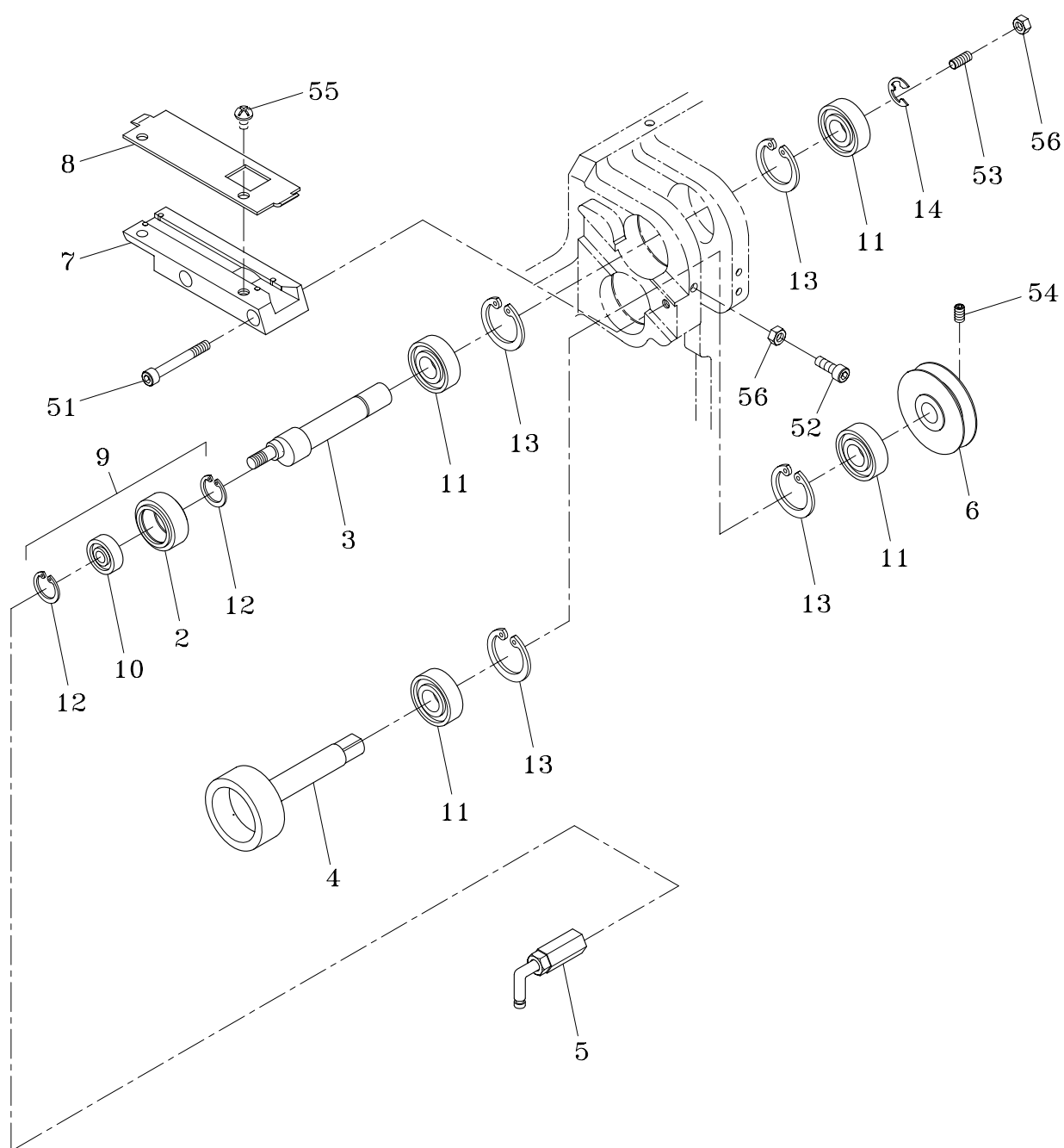
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-1-70002	Feed Group (For TP-601D1/TP-601L1, 12mm)	1	
	T6-1-70003	Feed Group (For TP-601D1/TP-601L1, 9mm)	1	
	T6-1-70004	Feed Group (For TP-601D3/TP-601L3, 12mm)	1	
	T6-1-70005	Feed Group (For TP-601D3/TP-601L3, 9mm)	1	
1	T6-1-70111	V-Belt M-22 (For TP-601D1/TP-601L1)	1	
	T6-1-70112	V-Belt M-23 (For TP-601D3/TP-601L3)	1	
41	T6-1-71002	Feed Ass'y (For 12mm)	1	SEE PAGE 24
	T6-1-71003	Feed Ass'y (For 9mm)	1	SEE PAGE 24
42	T6-1-72000	Upper Adjusting Weight Set	1	SEE PAGE 26

1-7-1

FEED ASS'Y

T6-1-71002

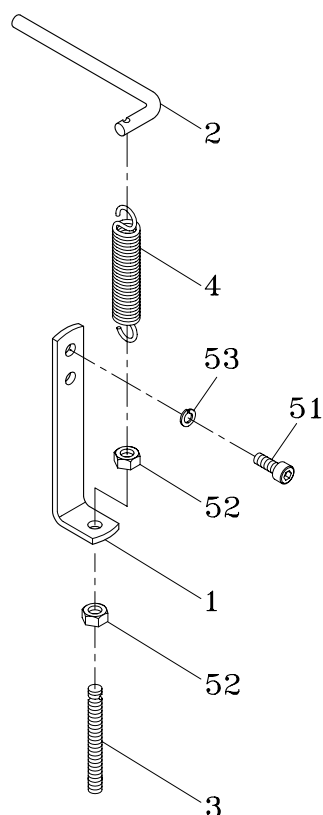
T6-1-71003



1-7-1**FEED ASS'Y****T6-1-71002****T6-1-71003**

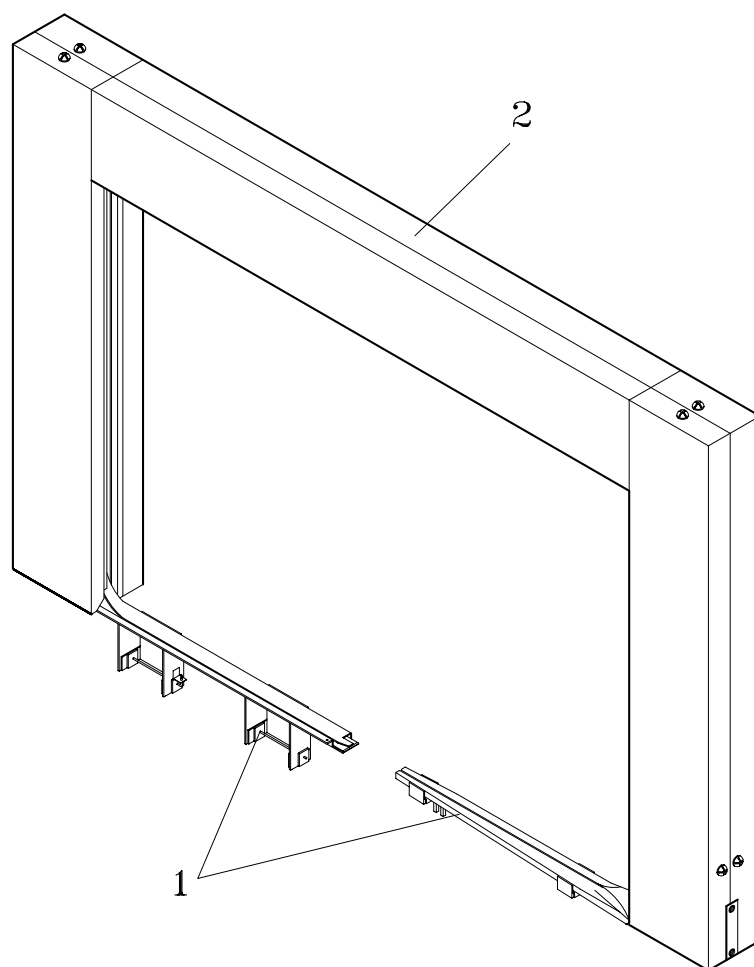
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-1-71002	Feed Ass'y (For 12mm)	1	
	T6-1-71003	Feed Ass'y (For 9mm)	1	
2	T6-1-71123	Upper Feed Roller (For 12mm)	1	
	T6-1-71124	Upper Feed Roller (For 9mm)	1	
3	T6-1-71130	Upper Feed Roller Shaft	1	
4	T6-1-71140	Feed Roller	1	
	T6-1-71140S	Feed Roller (Stainless Steel Model)	1	
5	T6-1-71150	Lever Holder	1	
6	T6-1-71160	Feed Roller Pulley	1	
7	T6-1-71170	Feed Shooter (For 12mm)	1	
	T6-1-71170S	Feed Shooter (For 12mm)(Stainless Steel Model)	1	
	T6-1-71171	Feed Shooter (For 9mm)	1	
	T6-1-71171S	Feed Shooter (For 9mm)(Stainless Steel Model)	1	
8	T6-1-71180	Feed Shooter Cover	1	
	T6-1-71180S	Feed Shooter Cover (Stainless Steel Model)	1	
9	T6-1-71193	Upper Feed Roller Ass'y (For 12mm)	1	
	T6-1-71194	Upper Feed Roller Ass'y (For 9mm)	1	
10	BR628ZZ	Bearing, 628ZZ	1	
11	BR6202ZZ	Bearing, 6202ZZ	4	
12	RR24	Snap Ring, H-24	2	
13	RR35	Snap Ring, H-35	4	
14	ER12	Snap Ring, E-12	1	
51	HBS0645H	HBS, M6x45 (H)	2	
	HBS0645HS	HBS, M6x45 (H)(Stainless Steel Model)	2	
52	HBS0615	HBS, M6x15	1	
53	HSS0615	HSS, M6x15	1	
54	HSS0610	HSS, M6x10	2	
55	PMS0610	PMS, M6x10	2	
	PMS0610S	PMS, M6x10 (Stainless Steel Model)	2	
56	HN06	HN, M6	2	

1-7-2 UPPER ADJUSTING WEIGHT SET T6-1-72000



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-72110	Upper Adjusting Base	1	
2	T6-1-72120	Upper Adjusting Spring Hook	1	
3	T6-1-72130	Upper Adjusting Spring Rod	1	
4	T6-1-72140	Spring	1	
51	HBS0512	HBS, M5x12	2	
52	HN06	HN, M6	2	
53	SW05	SW, M5	2	

2

BANDWAY UNIT**T6-2-90000****T6-2-90007**

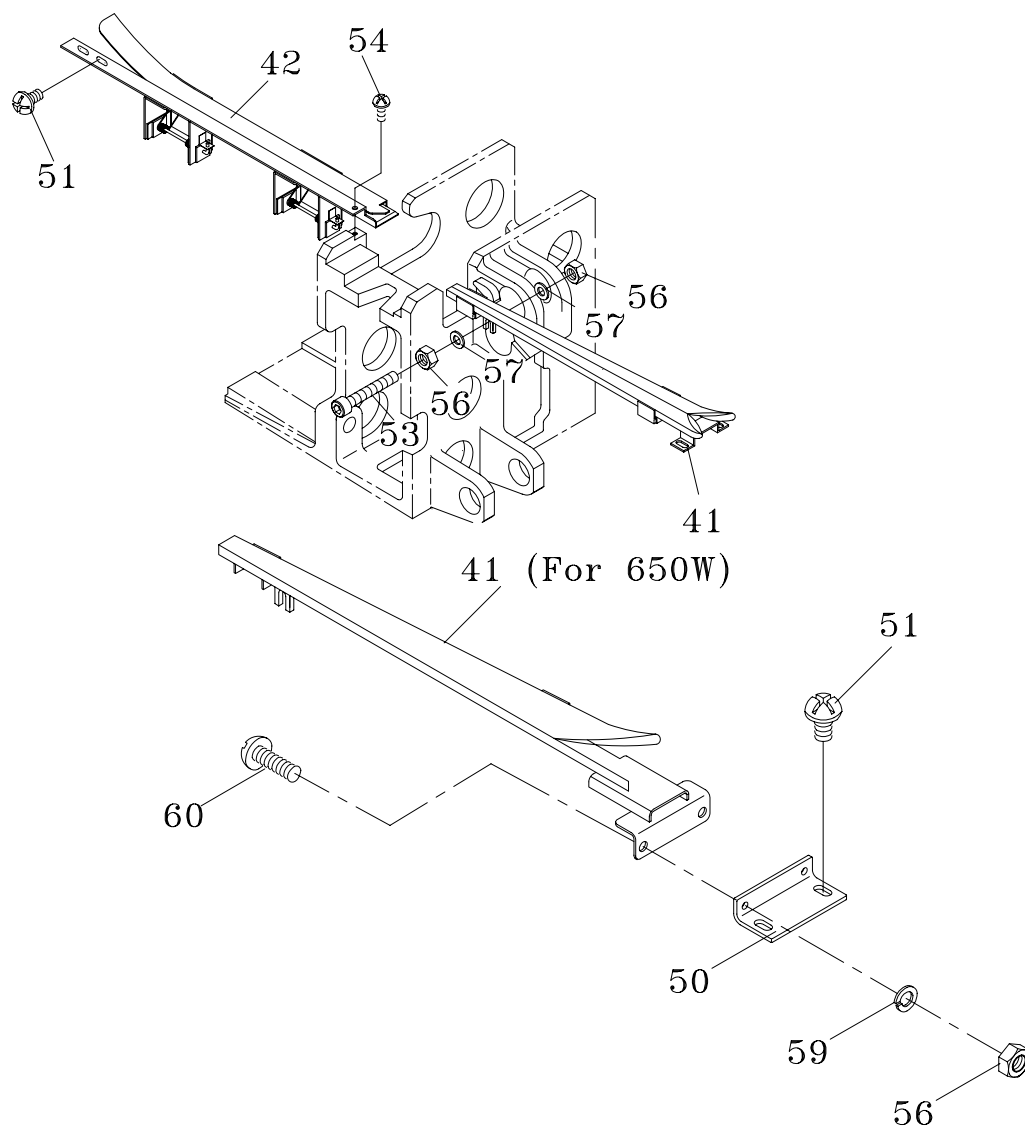
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-2-90000	Bandway Unit (For 12mm)	1	SEE PAGE 28
	T6-2-90007	Bandway Unit (For 9mm)	1	
	T6-2-10000	Bandway Group (For 12mm)	1	
	T6-2-10004	Bandway Group (For 9mm)	1	
2	T6-2-20000	Chute Arch Group	1	SEE PAGE 33

2-1

BANDWAY GROUP

T6-2-10000

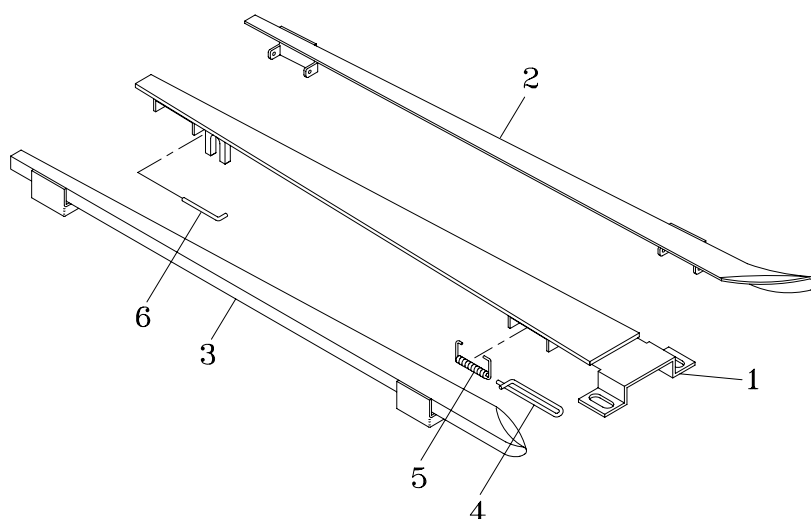
T6-2-10004



2-1**BANDWAY GROUP****T6-2-10000****T6-2-10004**

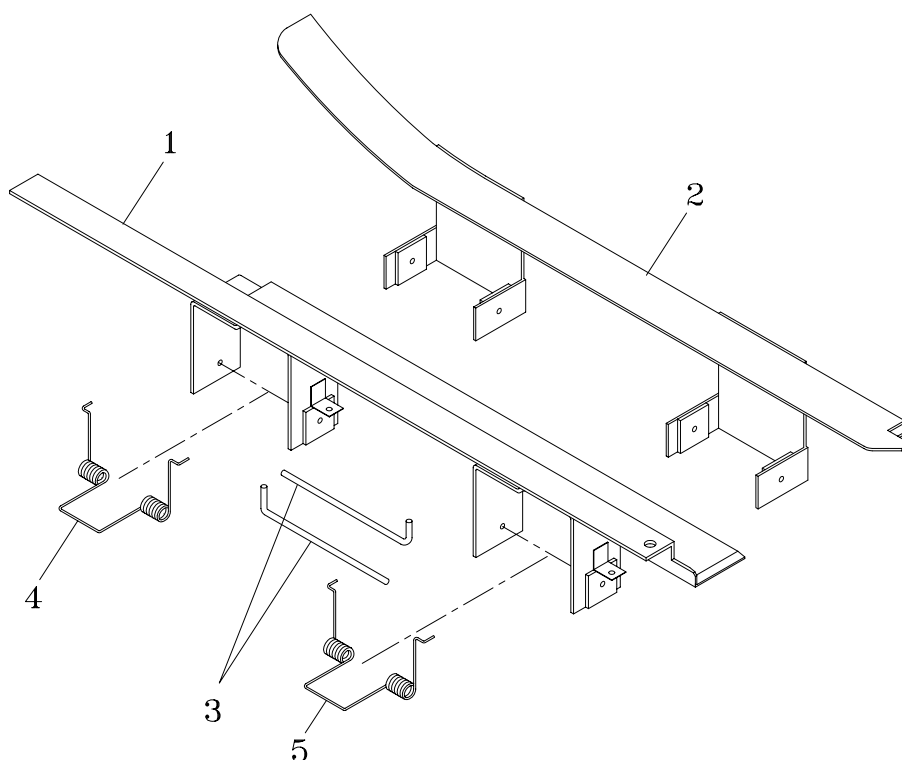
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-2-10000	Bandway Group (For 12mm)	1	
	T6-2-10004	Bandway Group (For 9mm)	1	
41	T6-2-11000	RH Bandway Ass'y (For 850W, 12mm)	1	SEE PAGE 30
	T6-2-11001	RH Bandway Ass'y (For 850W, 9mm)	1	
	T6-2-11010	RH Bandway Ass'y (For 650W, 12mm)	1	
	T6-2-11011	RH Bandway Ass'y (For 650W, 9mm)	1	
42	T6-2-12000	LH Bandway Ass'y (For 850W, 12mm)	1	SEE PAGE 31
	T6-2-12001	LH Bandway Ass'y (For 850W, 9mm)	1	
	T6-2-12010	LH Bandway Ass'y (For 650W, 12mm)	1	
	T6-2-12011	LH Bandway Ass'y (For 650W, 9mm)	1	
	T6-2-12020	LH Bandway Ass'y (For 1050W, 12mm)	1	
	T6-2-12021	LH Bandway Ass'y (For 1050W, 9mm)	1	
	T6-2-12030	LH Bandway Ass'y (For 1250W, 12mm)	1	
	T6-2-12031	LH Bandway Ass'y (For 1250W, 9mm)	1	
	T6-2-12040	LH Bandway Ass'y (For 1450W, 12mm)	1	
	T6-2-12041	LH Bandway Ass'y (For 1450W, 9mm)	1	
	T6-2-12050	LH Bandway Ass'y (For 1650W, 12mm)	1	
	T6-2-12051	LH Bandway Ass'y (For 1650W, 9mm)	1	
	T6-2-12060	LH Bandway Ass'y (For 1850W, 12mm)	1	
	T6-2-12061	LH Bandway Ass'y (For 1850W, 9mm)	1	
	T6-2-12070	LH Bandway Ass'y (For 2050W, 12mm)	1	
	T6-2-12071	LH Bandway Ass'y (For 2050W, 9mm)	1	
	T6-2-12080	LH Bandway Ass'y (For 2250W, 12mm)	1	
	T6-2-12081	LH Bandway Ass'y (For 2250W, 9mm)	1	
50	T6-2-10670	Bracket (For 650W)	1	
51	TMS0608	TMS, M6x8	2	
	TMS0608	TMS, M6x8 (For 650W)	4	
53	HBS0650	HBS, M6x50	1	
54	TMS0508	TMS, M5x8	1	
56	HN06	HN, M6	2	
	HN06	HN, M6 (For 650W)	4	
57	PW06A	PW, M6(A)	2	
59	SW06	SW, M6 (For 650W)	2	
60	TMS0612	TMS, M6x12 (For 650W)	2	

2-1-1

RH BANDWAY ASS'Y**T6-2-11000****T6-2-11001****T6-2-11010****T6-2-11011**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-2-11000	RH Bandway Ass'y (For 850W, 12mm)	1	
	T6-2-11001	RH Bandway Ass'y (For 850W, 9mm)	1	
	T6-2-11010	RH Bandway Ass'y (For 650W, 12mm)	1	
	T6-2-11011	RH Bandway Ass'y (For 650W, 9mm)	1	
	T6-2-11110	RH Bandway (For 850W, 12mm)	1	
	T6-2-11111	RH Bandway (For 850W, 9mm)	1	
	T6-2-11112	RH Bandway (For 650W, 12mm)	1	
	T6-2-11113	RH Bandway (For 650W, 9mm)	1	
	T6-2-11120	RH Bandway Rear Flap (For 850W, 12mm)	1	
	T6-2-11121	RH Bandway Rear Flap (For 850W, 9mm)	1	
2	T6-2-11122	RH Bandway Rear Flap (For 650W, 12mm)	1	
	T6-2-11123	RH Bandway Rear Flap (For 650W, 9mm)	1	
3	T6-2-11130	RH Bandway Front Flap (For 850W, 12mm)	1	
	T6-2-11131	RH Bandway Front Flap (For 850W, 9mm)	1	
	T6-2-11132	RH Bandway Front Flap (For 650W, 12mm)	1	
4	T6-2-11140	RH Bandway Flap Pin (Rear)	2	
5	T6-2-11150	RH Bandway Flap Spring (For 850W)	4	
		RH Bandway Flap Spring (For 650W)	2	
6	T6-2-11160	RH Bandway Flap Pin (Front) (For 850W)	4	
	T6-2-11160	RH Bandway Flap Pin (Front) (For 650W)	2	

2-1-2

LH BANDWAY ASS'Y**T6-2-12000**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-2-12110	LH Bandway (For 850W, 12mm)	1	
	T6-2-12200	LH Bandway (For 850W, 9mm)	1	
	T6-2-12111	LH Bandway (For 650W, 12mm)	1	
	T6-2-12201	LH Bandway (For 650W, 9mm)	1	
	T6-2-12112	LH Bandway (For 1050W, 12mm)	1	
	T6-2-12202	LH Bandway (For 1050W, 9mm)	1	
	T6-2-12113	LH Bandway (For 1250W, 12mm)	1	
	T6-2-12203	LH Bandway (For 1250W, 9mm)	1	
	T6-2-12114	LH Bandway (For 1450W, 12mm)	1	
	T6-2-12204	LH Bandway (For 1450W, 9mm)	1	
	T6-2-12115	LH Bandway (For 1650W, 12mm)	1	
	T6-2-12205	LH Bandway (For 1650W, 9mm)	1	
	T6-2-12116	LH Bandway (For 1850W, 12mm)	1	
	T6-2-12206	LH Bandway (For 1850W, 9mm)	1	
	T6-2-12117	LH Bandway (For 2050W, 12mm)	1	
	T6-2-12207	LH Bandway (For 2050W, 9mm)	1	
	T6-2-12118	LH Bandway (For 2250W, 12mm)	1	
	T6-2-12208	LH Bandway (For 2250W, 9mm)	1	

2-1-2

BANDWAY GROUP

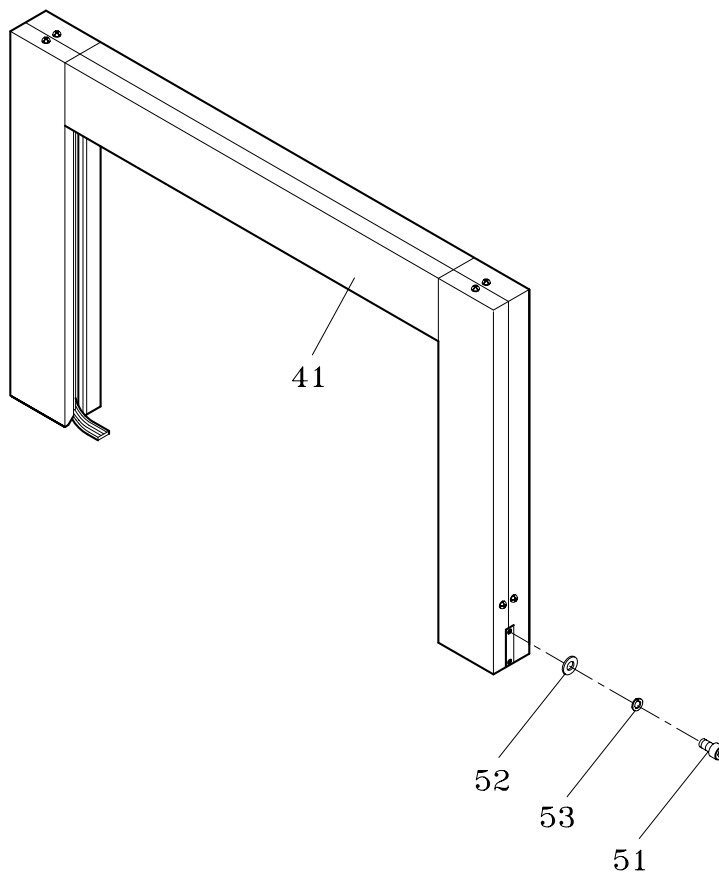
T6-2-12000

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
2	T6-2-12120	LH Bandway Flap (For 850W, 12mm)	1	
	T6-2-12210	LH Bandway Flap (For 850W, 9mm)	1	
	T6-2-12121	LH Bandway Flap (For 650W, 12mm)	1	
	T6-2-12211	LH Bandway Flap (For 650W, 9mm)	1	
	T6-2-12122	LH Bandway Flap (For 1050W, 12mm)	1	
	T6-2-12212	LH Bandway Flap (For 1050W, 9mm)	1	
	T6-2-12123	LH Bandway Flap (For 1250W, 12mm)	1	
	T6-2-12213	LH Bandway Flap (For 1250W, 9mm)	1	
	T6-2-12124	LH Bandway Flap (For 1450W, 12mm)	1	
	T6-2-12214	LH Bandway Flap (For 1450W, 9mm)	1	
	T6-2-12125	LH Bandway Flap (For 1650W, 12mm)	1	
	T6-2-12215	LH Bandway Flap (For 1650W, 9mm)	1	
	T6-2-12126	LH Bandway Flap (For 1850W, 12mm)	1	
	T6-2-12216	LH Bandway Flap (For 1850W, 9mm)	1	
	T6-2-12127	LH Bandway Flap (For 2050W, 12mm)	1	
	T6-2-12217	LH Bandway Flap (For 2050W, 9mm)	1	
	T6-2-12128	LH Bandway Flap (For 2250W, 12mm)	1	
	T6-2-12218	LH Bandway Flap (For 2250W, 9mm)	1	
3	T6-2-12130	LH Bandway Flap Pin (For 650W~1050W)	2	
		LH Bandway Flap Pin (For 1250W~1450W)	3	
		LH Bandway Flap Pin (For 1650W~2250W)	4	
4	T6-2-12140	LH Bandway Flap Spring (For 650~1050W)	1	
		LH Bandway Flap Spring (For 1250~1450W)	2	
		LH Bandway Flap Spring (For 1650~2250W)	3	
5	T6-2-12150	LH Bandway Flap Spring	1	

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CHUTE ARCH GROUP

T6-2-20000

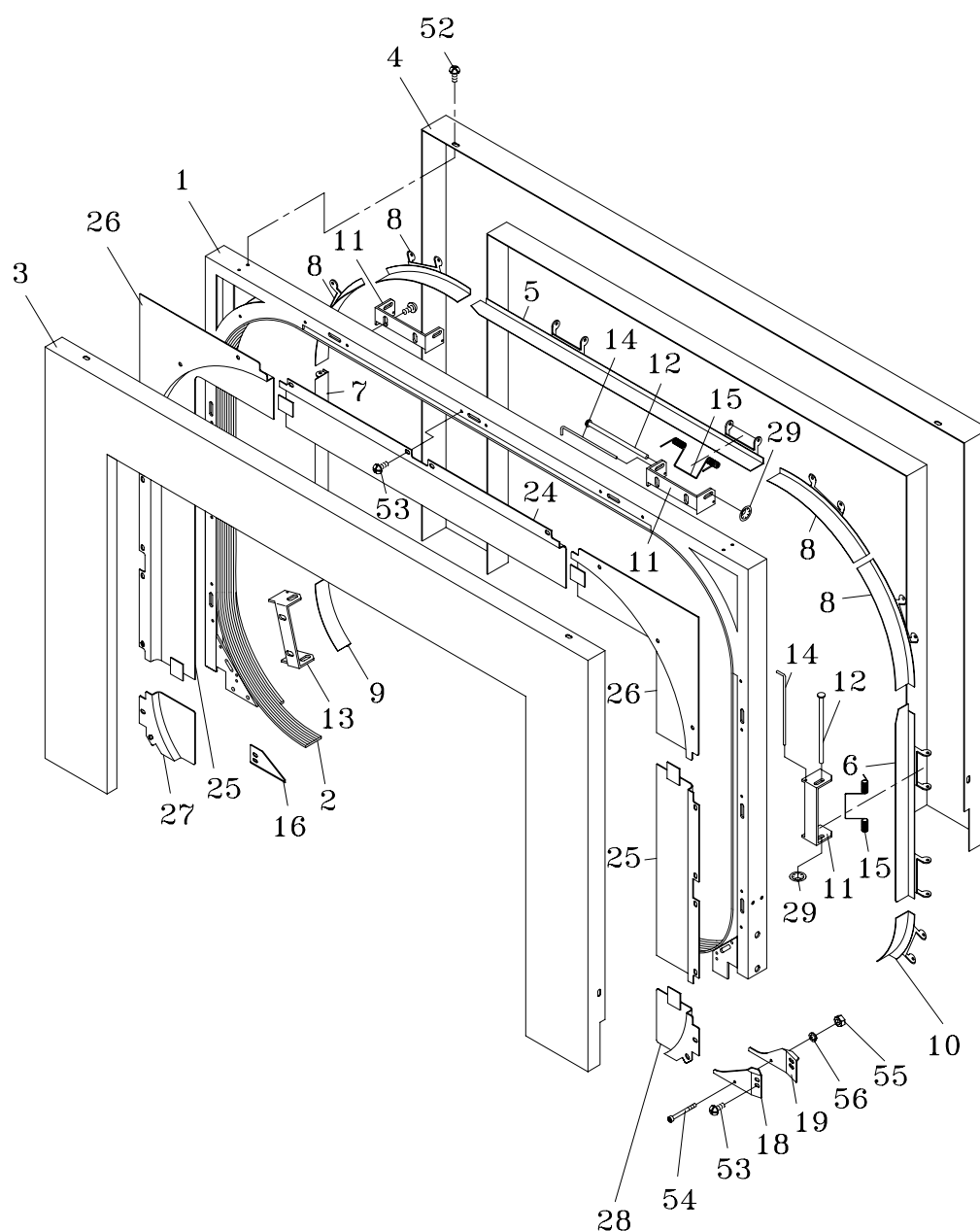


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
41	T6-2-21000	Arch Ass'y	1	SEE PAGE 34
51	HBS0816	HBS, M8 x16	4	
	HBS0816S	HBS, M8 x16 (Stainless Steel Model)	4	
52	PW08A	PW, M8 (A)	4	
	PW08AS	PW, M8 (A) (Stainless Steel Model)	4	
53	SW08	SW, M8	4	
	SW08S	SW, M8 (Stainless Steel Model)	4	

2-2-1

ARCH ASS'Y

T6-2-21000



2-2-1**ARCH ASS'Y****T6-2-21000**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-2-20110	Arch Frame (For 850W x 600H)	1	
	T6-2-20110S	Arch Frame (For 850W x 600H) (Stainless Steel Model)	1	
2	T6-2-20120	Arch Bandway (For 850W x 600H)	1	
3	T6-2-20130	Arch Cover, Front (For 850W x 600H)	1	
	T6-2-20130S	Arch Cover, Front (For 850W x 600H) (Stainless Steel Model)	1	
4	T6-2-20140	Arch Cover, Rear (For 850W x 600H)	1	
	T6-2-20140S	Arch Cover, Rear (For 850W x 600H) (Stainless Steel Model)	1	
5	T6-2-20150	Upper Guide Rail (For 850W)	1	
	T6-2-20150S	Upper Guide Rail (For 850W) (Stainless Steel Model)	1	
	T6-2-20151	Upper Guide Rail (For 1050W)	1	
	T6-2-20151S	Upper Guide Rail (For 1050W) (Stainless Steel Model)	1	
	T6-2-20152	Upper Guide Rail (For 1250W)	1	
	T6-2-20152S	Upper Guide Rail (For 1250W) (Stainless Steel Model)	1	
	T6-2-20153	Upper Guide Rail (For 1450W)	1	
	T6-2-20153S	Upper Guide Rail (For 1450W) (Stainless Steel Model)	1	
	T6-2-20154	Upper Guide Rail (For 1650W)	1	
	T6-2-20154S	Upper Guide Rail (For 1650W) (Stainless Steel Model)	1	
	T6-2-20155	Upper Guide Rail (For 1850W)	1	
	T6-2-20155S	Upper Guide Rail (For 1850W) (Stainless Steel Model)	1	
	T6-2-20156	Upper Guide Rail (For 2050W)	1	
	T6-2-20156S	Upper Guide Rail (For 2050W) (Stainless Steel Model)	1	
	T6-2-20157	Upper Guide Rail (For 2250W)	1	
	T6-2-20157S	Upper Guide Rail (For 2250W) (Stainless Steel Model)	1	
	T6-2-20159	Upper Guide Rail (For 650W)	1	
	T6-2-20159S	Upper Guide Rail (For 650W) (Stainless Steel Model)	1	

2-2-1**ARCH ASS'Y****T6-2-21000**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
6	T6-2-20160	RH Side Guide Rail (For 600H)	1	
	T6-2-20160S	RH Side Guide Rail (For 600H) (Stainless Steel Model)	1	
	T6-2-20161	RH Side Guide Rail (For 800H)	1	
	T6-2-20161S	RH Side Guide Rail (For 800H) (Stainless Steel Model)	1	
	T6-2-20162	RH Side Guide Rail (For 1000H)	1	
	T6-2-20162S	RH Side Guide Rail (For 1000H) (Stainless Steel Model)	1	
	T6-2-20163	RH Side Guide Rail (For 1200H)	1	
	T6-2-20163S	RH Side Guide Rail (For 1200H) (Stainless Steel Model)	1	
	T6-2-20169	RH Side Guide Rail (For 400H)	1	
	T6-2-20169S	RH Side Guide Rail (For 400H) (Stainless Steel Model)	1	
7	T6-2-20170	LH Side Guide Rail (For 600H)	1	
	T6-2-20170S	LH Side Guide Rail (For 600H) (Stainless Steel Model)	1	
	T6-2-20171	LH Side Guide Rail (For 800H)	1	
	T6-2-20171S	LH Side Guide Rail (For 800H) (Stainless Steel Model)	1	
	T6-2-20172	LH Side Guide Rail (For 1000H)	1	
	T6-2-20172S	LH Side Guide Rail (For 1000H) (Stainless Steel Model)	1	
	T6-2-20173	LH Side Guide Rail (For 1200H)	1	
	T6-2-20173S	LH Side Guide Rail (For 1200H) (Stainless Steel Model)	1	
	T6-2-20179	LH Side Guide Rail (For 400H)	1	
	T6-2-20179S	LH Side Guide Rail (For 400H) (Stainless Steel Model)	1	
8	T6-2-20180	Corner Guide Rail, Upper	4	
	T6-2-20180S	Corner Guide Rail, Upper (Stainless Steel Model)	4	
9	T6-2-20190	Corner Guide Rail, Lower (LH)	1	
	T6-2-20190S	Corner Guide Rail, Lower (LH) (Stainless Steel Model)	1	

2-2-1**ARCH ASS'Y****T6-2-21000**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
10	T6-2-20200	Corner Guide Rail, Lower (RH)	1	
	T6-2-20200S	Corner Guide Rail, Lower (RH) (Stainless Steel Model)	1	
11	T6-2-20210	Guide Rail Hinge (1)	11	
12	T6-2-20220	K-Type Guide Rail Hinge Shaft	12	
13	T6-2-20230	Guide Rail Hinge (2)	1	
14	T6-2-20240	Guide Rail Hinge Shaft	11	
15	T6-2-21250	Arch Guide Rail Spring	11	
16	T6-2-21260	Guiding Angle, LH Front	1	
	T6-2-21260S	Guiding Angle, LH Front (Stainless Steel Model)	1	
18	T6-2-21280	Guiding Angle, RH Front	1	
	T6-2-21280S	Guiding Angle, RH Front (Stainless Steel Model)	1	
19	T6-2-21290	Guiding Angle, RH Rear	1	
	T6-2-21290S	Guiding Angle, RH Rear (Stainless Steel Model)	1	
24	T6-2-20340	Back Guide Plate, Upper (For 850W)	1	
	T6-2-20340S	Back Guide Plate, Upper (For 850W) (Stainless Steel Model)	1	
	T6-2-20341	Back Guide Plate, Upper (For 1050W)	1	
	T6-2-20341S	Back Guide Plate, Upper (For 1050W) (Stainless Steel Model)	1	
	T6-2-20342	Back Guide Plate, Upper (For 1250W)	1	
	T6-2-20342S	Back Guide Plate, Upper (For 1250W) (Stainless Steel Model)	1	
	T6-2-20343	Back Guide Plate, Upper (For 1450W)	1	
	T6-2-20343S	Back Guide Plate, Upper (For 1450W) (Stainless Steel Model)	1	
	T6-2-20344	Back Guide Plate, Upper (For 1650W)	1	
	T6-2-20344S	Back Guide Plate, Upper (For 1650W) (Stainless Steel Model)	1	
	T6-2-20345	Back Guide Plate, Upper (For 1850W)	1	
	T6-2-20345S	Back Guide Plate, Upper (For 1850W) (Stainless Steel Model)	1	
	T6-2-20346	Back Guide Plate, Upper (For 2050W)	1	
	T6-2-20346S	Back Guide Plate, Upper (For 2050W) (Stainless Steel Model)	1	

2-2-1**ARCH ASS'Y****T6-2-21000**

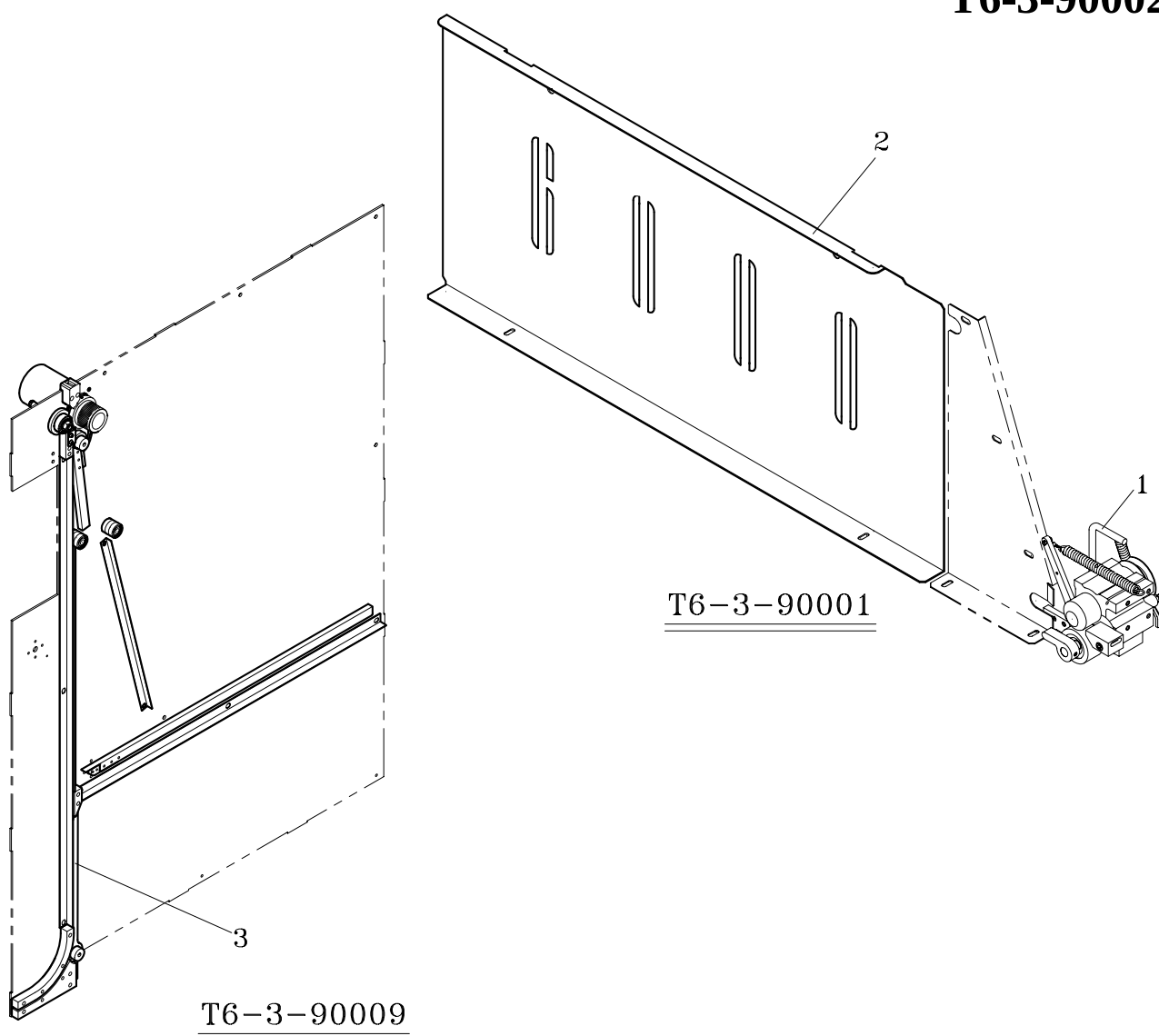
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-2-20347	Back Guide Plate, Upper (For 2250W)	1	
	T6-2-20347S	Back Guide Plate, Upper (For 2250W) (Stainless Steel Model)	1	
	T6-2-20349	Back Guide Plate, Upper (For 650W)	1	
	T6-2-20349S	Back Guide Plate, Upper (For 650W) (Stainless Steel Model)	1	
25	T6-2-21350	Back Guide Plate, Side (For 600H)	2	
	T6-2-21350S	Back Guide Plate, Side (For 600H) (Stainless Steel Model)	2	
	T6-2-21351	Back Guide Plate, Side (For 800H)	2	
	T6-2-21351S	Back Guide Plate, Side (For 800H) (Stainless Steel Model)	2	
	T6-2-21352	Back Guide Plate, Side (For 1000H)	2	
	T6-2-21352S	Back Guide Plate, Side (For 1000H) (Stainless Steel Model)	2	
	T6-2-21353	Back Guide Plate, Side (For 1200H)	2	
	T6-2-21353S	Back Guide Plate, Side (For 1200H) (Stainless Steel Model)	2	
	T6-2-21359	Back Guide Plate, Side (For 400H)	2	
	T6-2-21359S	Back Guide Plate, Side (For 400H) (Stainless Steel Model)	2	
26	T6-2-21360	Back Guide Plate, Corner Upper	2	
	T6-2-21360S	Back Guide Plate, Corner Upper (Stainless Steel Model)	2	
27	T6-2-21370	Back Guide Plate, LH Lower	1	
	T6-2-21370S	Back Guide Plate, LH Lower (Stainless Steel Model)	1	
28	T6-2-21380	Back Guide Plate, RH Lower	1	
	T6-2-21380S	Back Guide Plate, RH Lower (Stainless Steel Model)	1	
29	PN04	PN, § 4	12	
	PN04S	PN, § 4 (Stainless Steel Model)	12	
52	TMS0508S	TMS, M5x8 (SUS)	8	
53	TMS0408	TMS, M4x8	72	
54	HBS0440H	HBS, M4x40 (H)	1	
55	HN04	HN, M4	1	
56	SW04	SW, M4	1	

3

ACCUMULATOR UNIT

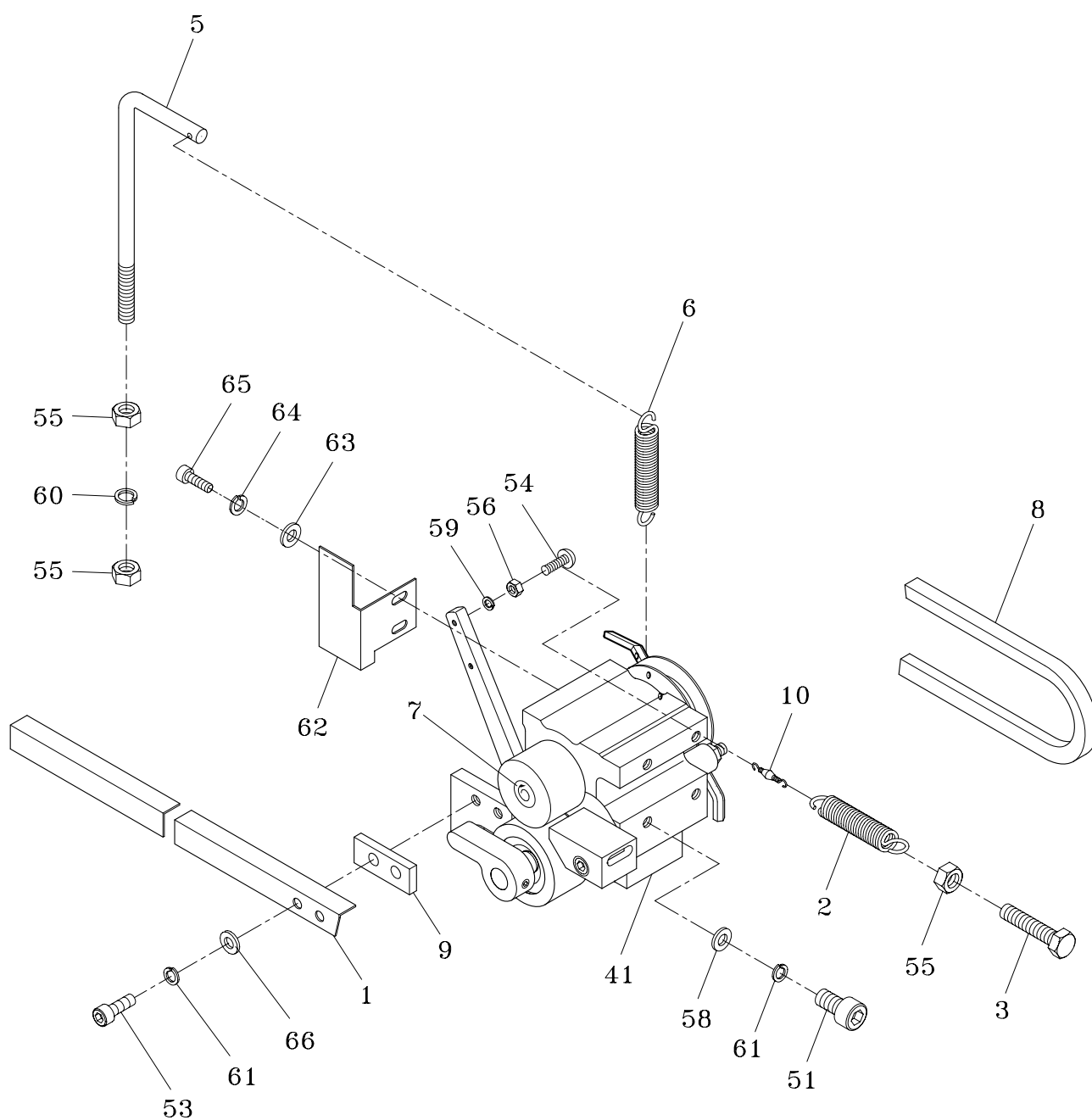
T6-3-90001

T6-3-90002



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-3-90001	Accumulator Unit (For TP-601D)	1	
	T6-3-90002	Accumulator Unit (For TP-601L)	1	
	T6-3-10001	Accumulator Group (For TP-601D, 12mm)	1	SEE PAGE 38
	T6-3-10002	Accumulator Group (For TP-601D, 9mm)	1	SEE PAGE 38
2	T6-3-20001	Accumulator Box Group (TP-601D, 12mm)	1	SEE PAGE 42
	T6-3-20002	Accumulator Box Group (TP-601D, 9mm)	1	SEE PAGE 42
3	T6-3-30002	Accumulator Box Group (For TP-601L, 12mm)	1	SEE PAGE 44
	T6-3-30003	Accumulator Box Group (For TP-601L, 9mm)	1	SEE PAGE 44

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**ACCUMULATOR GROUP
(For TP-601D)****T6-3-10001
T6-3-10002**

3-1

ACCUMULATOR GROUP (For TP-601D)

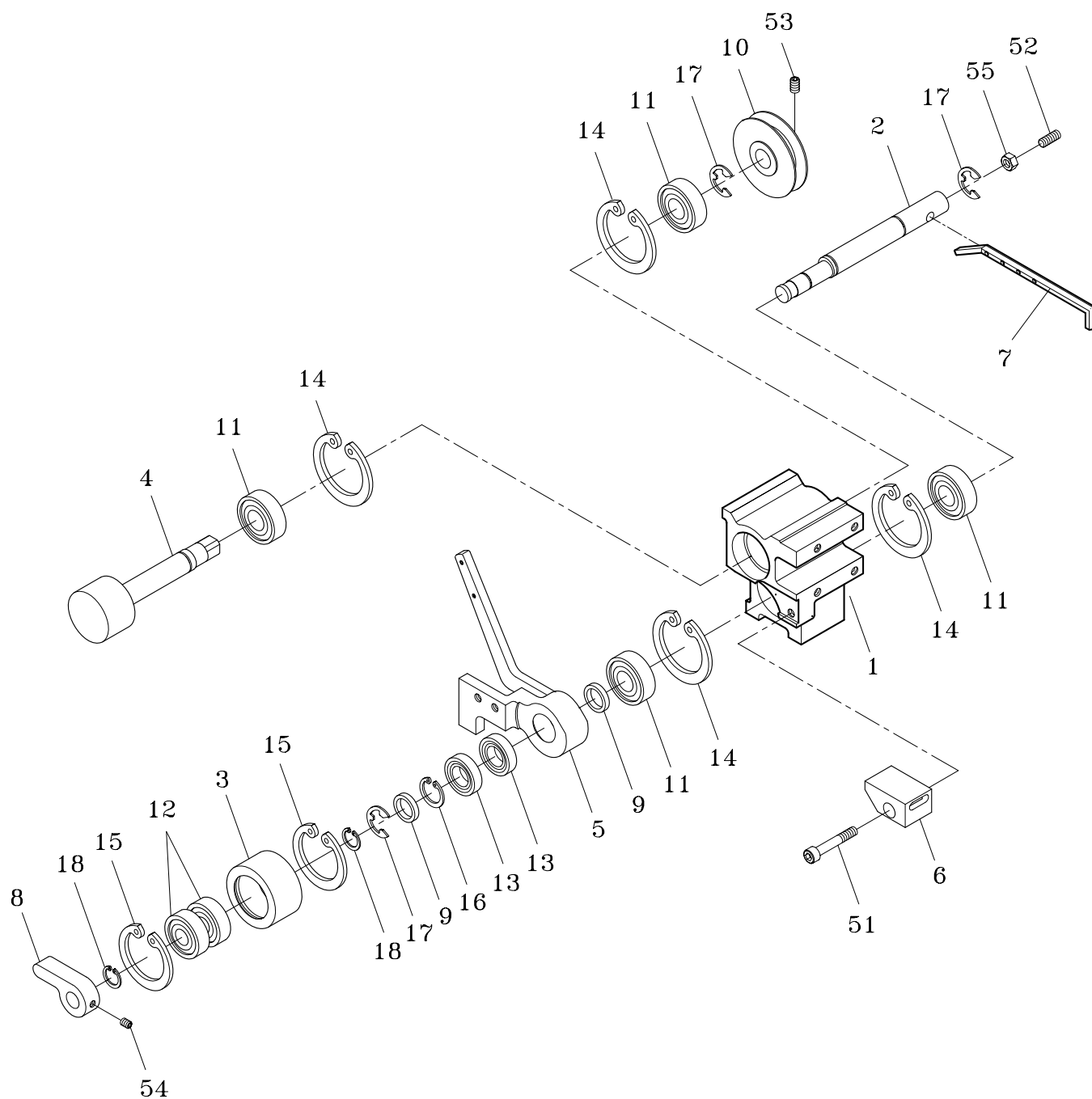
**T6-3-10001
T6-3-10002**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-3-10001	Accumulator Group (For 12mm)	1	
	T6-3-10002	Accumulator Group (For 9mm)	1	
1	T6-3-10110	Balance Bar (For 12mm)	1	
	T6-3-10111	Balance Bar (For 9mm)	1	
2	T6-3-10120	Accumulator Balance Spring	1	
3	T6-3-10130	Accumulator Adjusting Bolt	1	
	T6-3-10130S	Accumulator Adjusting Bolt (Stainless Steel Model)	1	
5	T6-3-10150	Accumulator Spring Adjusting	1	
6	T6-1-72140	Spring	1	
7	T6-3-10170	Label (Direction)	1	
8	T6-3-10181	V-Belt, M-27	1	
9	T6-3-10190	Balance Bar Spacer (For 12mm)	1	
10	T6-3-10200	Twist Stopper	1	
41	T6-3-12000	Accumulator Ass'y (For 12mm)	1	SEE PAGE 40
	T6-3-12001	Accumulator Ass'y (For 9mm)	1	
51	HBS0620	HBS, M6x20	4	
	HBS0620S	HBS, M6x20 (Stainless Steel Model)	4	
53	HBS0616	HBS, M6x16 (For 12mm)	2	
	HBS0612	HBS, M6x12 (For 9mm)	2	
54	PMS0315	PMS, M3x15	1	
55	HN08	HN, M8	3	
	HN08S	HN, M8 (Stainless Steel Model)	3	
56	HN03	HN, M3	1	
58	PW06C	PW, M6 (C)	4	
	PW06CS	PW, M6 (C) (Stainless Steel Model)	4	
59	PW03	PW, M3	1	
60	SW08	SW, M8	1	
61	SW06	SW, M6	6	
	SW06S	SW, M6 (Stainless Steel Model)	6	
62	T6-3-10321	Cover	1	
63	PW05	PW, M5	2	
64	SW05	SW, M5	2	
65	HBS0510	HBS, M5x10	2	
66	PW06A	PW, M6 (A)	2	

3-1-1

ACCUMULATOR ASS'Y (For TP-601D)

T6-3-12000
T6-3-12001



3-1-1

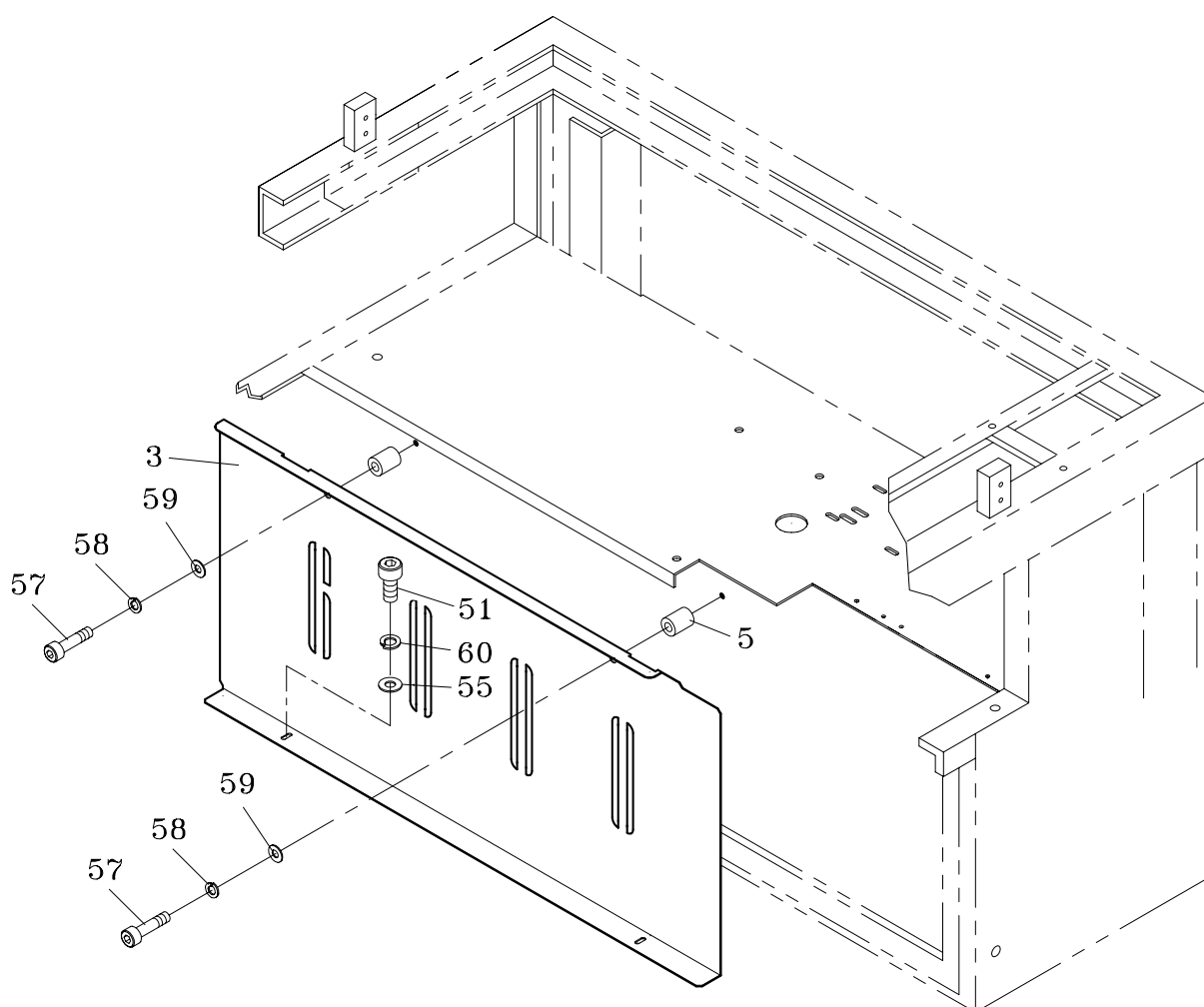
ACCUMULATOR ASS'Y
(For TP-601D)

T6-3-12000
T6-3-12001

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-3-12000	Accumulator Ass'y (For 12mm)	1	
	T6-3-12001	Accumulator Ass'y (For 9mm)	1	
1	T6-3-11110	Accumulator Bearing Case	1	
2	T6-3-11120	Accumulator Lower Shaft	1	
3	T6-3-11130	Accumulator Lower Roller	1	
4	T6-3-11140	Accumulator Main Roller & Shaft	1	
5	T6-3-11150	Accumulator Balance Bar Holder	1	
6	T6-3-11160	Accumulator Feed Shooter (For 12mm)	1	
	T6-3-11161	Accumulator Feed Shooter (For 9mm)	1	
7	T6-3-12170	Accumulator Lower Shaft Spring Hook	1	
8	T6-3-11180	Knob	1	
9	T6-3-11190	Bearing Collar	2	
10	T6-1-71160	Feed Roller Pulley	1	
11	BR6202ZZ	Bearing, 6202ZZ	4	
12	BR6201ZZ	Bearing, 6201ZZ	2	
13	BR6902ZZ	Bearing, 6902ZZ	2	
14	RR35	Snap Ring, H-35	4	
15	RR32	Snap Ring, H-32	2	
16	RR28	Snap Ring, H-28	1	
17	ER12	Snap Ring, E-12	3	
18	SR12	Stop Ring, S-12	1	
51	HBS0635H	HBS, M6x35 (H)	1	
52	HSS0615	HSS, M6x15	1	
53	HSS0610	HSS, M6x10	2	
54	HSS0506	HSS, M5x6	1	
55	HN06	HN, M6	1	

3-2 ACCUMULATOR BOX GROUP (For TP-601D)

T6-3-20001
T6-3-20002



3-2

ACCUMULATOR BOX GROUP (For TP-601D)

T6-3-20001
T6-3-20002

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-3-20001	Accumulator Box Group (For 12mm)	1	
	T6-3-20002	Accumulator Box Group (For 9mm)	1	
3	T6-3-20130	Accumulator Box Front, LH	1	
	T6-3-20130S	Accumulator Box Front, LH (Stainless Steel Model)	1	
5	T6-3-20150	Spacer (For 9 mm)	2	
	T6-3-20160	Spacer (For 12 mm)	2	
51	HBS0508	HBS, M5x8	2	
	HBS0508S	HBS, M5x8 (Stainless Steel Model)	2	
55	PW05	PW, M5	2	
	PW05S	PW, M5 (Stainless Steel Model)	2	
57	HBS0430H	HBS, M4x30 (H)	2	
	HBS0430HS	HBS, M4x30 (H)(Stainless Steel Model)	2	
58	SW04	SW, M4	2	
	SW04S	SW, M4 (Stainless Steel Model)	2	
59	PW04	PW, M4	2	
	PW04S	PW, M4 (Stainless Steel Model)	2	
60	SW05	SW, M5	2	
	SW05S	SW, M5 (Stainless Steel Model)	2	

3-3

ACCUMULATOR BOX GROUP (For TP-601L)

T6-3-30002
T6-3-30003

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-3-30002	Accumulator Box Group (For TP-601L, 12mm)	1	
	T6-3-30003	Accumulator Box Group (For TP-601L, 9mm)	1	
1	T6-3-30010	Inlet Guide (For 9mm)	1	
	T6-3-30011	Inlet Guide (For 12mm)	1	
3	T6-3-30030	Strap Guide (For 9mm)	1	
	T6-3-30031	Strap Guide (For 12mm)	1	
7	T6-3-30070	Enclosed Plate (For 9mm)	1	
	T6-3-30071	Enclosed Plate (For 12mm)	1	
8	T6-3-30080	Inlet Strap Guide, Upper (For 9mm)	1	
	T6-3-30080S	Inlet Strap Guide, Upper (For 9mm) (Stainless Steel Model)	1	
	T6-3-30081	Inlet Strap Guide, Upper (For 12mm)	1	
	T6-3-30081S	Inlet Strap Guide, Upper (For 12mm) (Stainless Steel Model)	1	
9	T6-3-30090	Inlet Strap Guide, Lower (For 9mm)	1	
	T6-3-30090S	Inlet Strap Guide, Lower (For 9mm) (Stainless Steel Model)	1	
	T6-3-30091	Inlet Strap Guide, Lower (For 12mm)	1	
	T6-3-30091S	Inlet Strap Guide, Lower (For 12mm) (Stainless Steel Model)	1	
10	T6-3-30100	Strap Guide Cover	1	
	T6-3-30100S	Strap Guide Cover (Stainless Steel Model)	1	
11	T6-3-30110	Enclosed Plate (For 9mm)	1	
	T6-3-30111	Enclosed Plate (For 12mm)	1	
12	T6-3-30120	Strap Guide Bar (For 9mm)	1	
	T6-3-30121	Strap Guide Bar (For 12mm)	1	
13	T6-3-30130	Movable Strap Guide (For 9mm)	1	
	T6-3-30130S	Movable Strap Guide (For 9mm) (Stainless Steel Model)	1	
	T6-3-30131	Movable Strap Guide (For 12mm)	1	
	T6-3-30131S	Movable Strap Guide (For 12mm) (Stainless Steel Model)	1	

3-3**ACCUMULATOR BOX GROUP
(For TP-601L)****T6-3-30002
T6-3-30003**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
14	T6-3-30140	Lower Guide (For 9mm)	1	
	T6-3-30140S	Lower Guide (For 9mm) (Stainless Steel Model)	1	
	T6-3-30141	Lower Guide (For 12mm)	1	
	T6-3-30141S	Lower Guide (For 12mm) (Stainless Steel Model)	1	
16	T6-3-30160	Balance Bar (For 9mm)	1	
	T6-3-30161	Balance Bar (For 12mm)	1	
17	T6-3-30170	Control Lever (For 9mm)	1	
	T6-3-30171	Control Lever (For 12mm)	1	
18	T6-3-30180	Pusher	1	
19	T6-3-30190	Enclosed Plate (For 9mm)	1	
	T6-3-30191	Enclosed Plate (For 12mm)	1	
21	T6-1-61210	Motor (M5-1)	2	
22	T6-3-10120	Accumulator Balance Spring	1	
23	T6-3-10200	Twist Stopper	2	
24	T7-1-20120	Spring	1	
25	T7-1-20130	Collar	1	
26	T7-5-20210	Grommet	1	
27	T7-3-10132	Strap Guide (For 9mm)	1	
	T7-3-10133	Strap Guide (For 12mm)	1	
28	T7-3-10150	Shaft	1	
	T7-3-10150S	Shaft (Stainless Steel Model)	1	
29	T7-3-10170	Bracket	1	
30	T7-3-10180	Tube	1	
31	T7-3-10190	Support	1	
32	T7-3-10200	Sensor Lever	1	
33	T7-3-10210	Bracket	1	
34	T7-3-20110	Motor Support	1	
35	T7-3-20150	Shaft	1	
36	T7-3-20162	Assistant Roller (For 9mm)	1	
	T7-3-20163	Assistant Roller (For 12mm)	1	
37	T7-3-20170	Accumulator Main Roller	1	

3-3 ACCUMULATOR BOX GROUP T6-3-30002 (For TP-601L) T6-3-30003

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T7-3-20170S	Accumulator Main Roller (Stainless Steel Model)	1	
38	T7-3-20180	Collar	1	
39	T7-3-20200	Spacer	1	
40	T7-3-20211	Motor Ass'y (M4)	1	
41	T7-3-10720	Panel	2	
42	T6-6-30200	Earth Plate (3P)	1	
43	TB-223	Washer	1	
44	T6-3-10130	Accumulator Adjusting Pin	1	
45	TF-006	Micro Switch (LS4)	1	
46	TF-007	Micro Switch (LS5)	1	
47	MV-1-71120	Bolt	1	
50	BR605ZZ	Bearing, 605ZZ (For 9mm)	4	
		Bearing, 605ZZ (For 12mm)	6	
51	BR608ZZ	Bearing, 608ZZ	2	
52	BR6900ZZ	Bearing, 6900ZZ	2	
53	KYA050520	Key, 5x5x20	1	
54	MB1010	Metal Bush, 1010	2	
55	HBS0416N	HBS, M4x16 (N)	4	
56	HBS0425N	HBS, M4x25 (N)	2	
57	HBS0508N	HBS, M5x8 (N)	4	
59	HBS0608N	HBS, M6x8 (N)	8	
60	HBS0612N	HBS, M6x12 (N)	1	
61	HBS0616N	HBS, M6x16 (N)	2	
62	HBS0616N	HBS, M6x16 (N)(For 9mm)	2	
	HBS0620N	HBS, M6x20 (N)(For 12mm)	2	
63	HBS0635N	HBS, M6x35 (N)	1	
64	HBS0530N	HBS, M5x30 (N)	2	
65	HBS0630N	HBS, M6x30 (N)	2	
68	FMS0310	FMS, M3x10	8	
69	FMS0410	FMS, M4x10	4	
70	FMS0510	FMS, M5x10	4	
71	PMS0316	PMS, M3x16	5	
75	HN03	HN, M3	1	
76	HN05	HN, M5	3	
77	HN08	HN, M8	1	

3-3

ACCUMULATOR BOX GROUP
(For TP-601L)

T6-3-30002
T6-3-30003

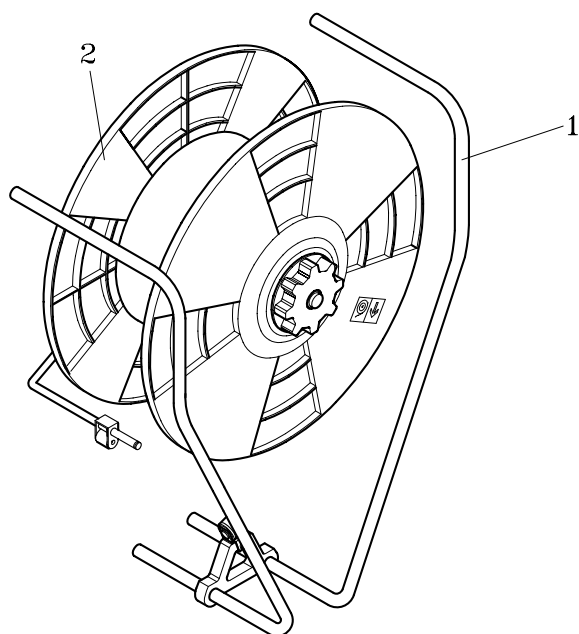
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
78	HN04	HN, M4	2	
79	HSS0405N	HSS, M4x5 (N)	5	
	HSS0405S	HSS, M4x5 (Stainless Steel Model)	5	
80	HSS0508N	HSS, M5x8 (N)	4	
81	HSS0610N	HSS, M6x10 (N)	2	
82	HSS0412N	HSS, M4x12 (N)	1	
84	PW04	PW, M4	5	
85	PW05	PW, M5	8	
86	PW06A	PW, M6 (A)	17	
87	SW03	SW, M3	5	
88	SW04	SW, M4	8	
89	SW05	SW, M5	11	
90	SW06	SW, M6	17	
91	SW08	SW, M8	1	
92	PW08A	PW, M8 (A)	1	

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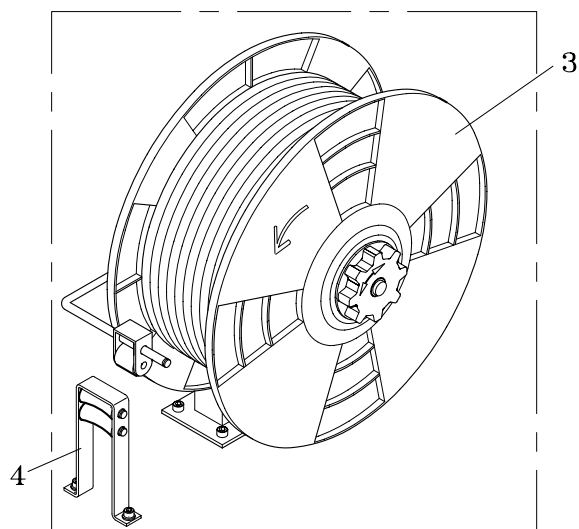
REEL UNIT

T6-4-90000

T6-4-90002



T6-4-90000



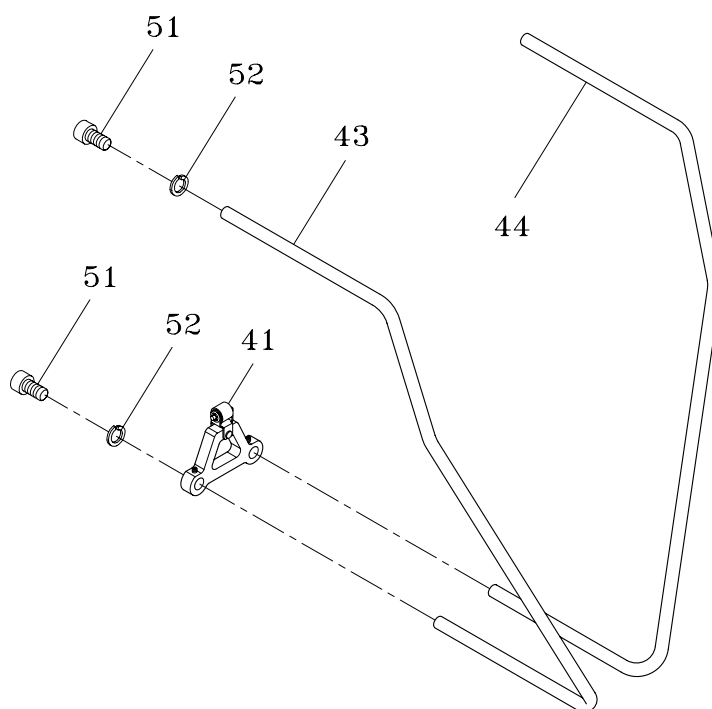
T6-4-90002

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-4-90000	Reel Unit (For TP-601D)	1	
	T6-4-90002	Reel Unit (For TP-601L)	1	
1	T6-4-10000	Reel Guard Group	1	SEE PAGE 49
2	T6-4-20000	Reel Control Group (For TP-601D)	1	SEE PAGE 51
3	T6-4-30000	Reel Control Group (For TP-601L)	1	SEE PAGE 56
4	T6-4-20700	Roller Bracket Ass'y (For TP-601L)	1	SEE PAGE 57

4-1

REEL GUARD GROUP

(For TP-601D)

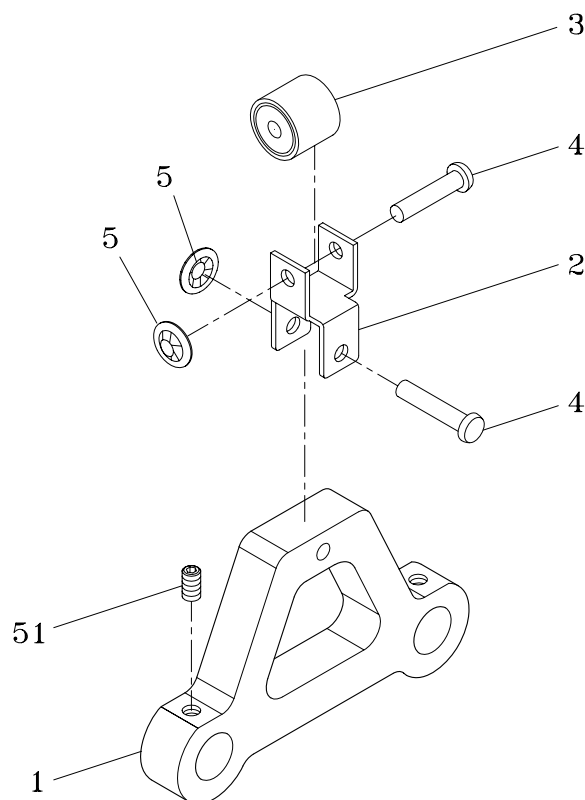
T6-4-10000

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
41	T6-4-11000	Free Angle Bracket Holder Ass'y	1	SEE PAGE 50
43	T6-4-10530	Reel Guard (Front)	1	
	T6-4-10530S	Reel Guard (Front)(Stainless Steel Model)	1	
44	T6-4-10540	Reel Guard (Rear)	1	
	T6-4-10540S	Reel Guard (Rear)(Stainless Steel Model)	1	
51	HBS1020	HBS, M10x20	4	
	HBS1020S	HBS, M10x20 (Stainless Steel Model)	4	
52	SW10	SW, M10	4	
	SW10S	SW, M10 (Stainless Steel Model)	4	

4-1-1

FREE ANGLE BRACKET HOLDER ASS'Y (For TP-601D)

T6-4-11000

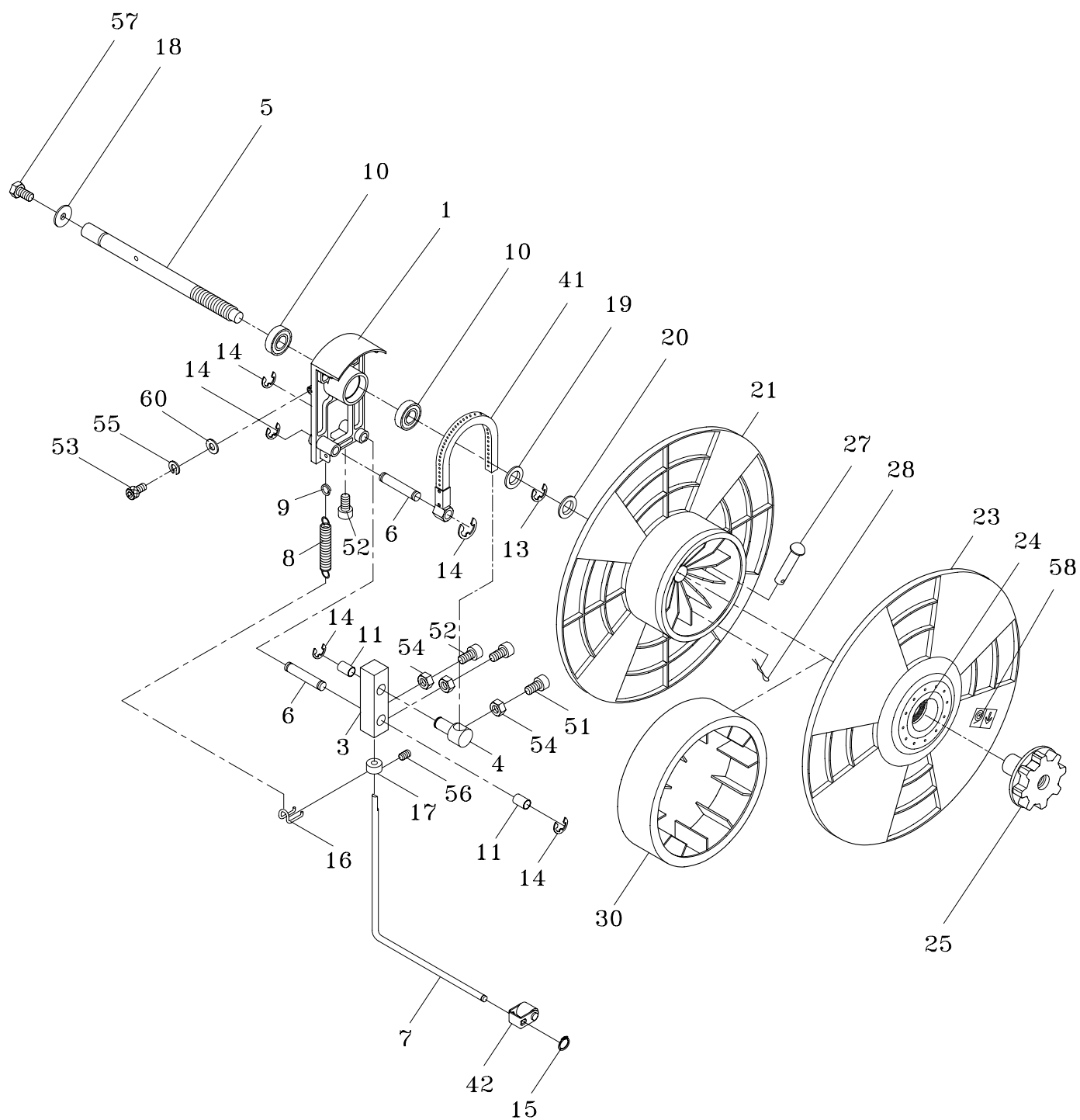


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-4-11110	Free Angle Bracket Holder	1	
2	T6-4-11120	Free Angle Roller Bracket	1	
3	T6-4-11130	Strap Guide Roller	1	
4	T6-4-11140	Rivet, ϕ 6x30	2	
5	PN06	PN, ϕ 6	2	
51	HSS0610	HSS, M6x10	2	
	HSS0610S	HSS, M6x10 (Stainless Steel Model)	2	

4-2

REEL CONTROL GROUP (For TP-601D)

T6-4-20000



4-2

REEL CONTROL GROUP (For TP-601D)

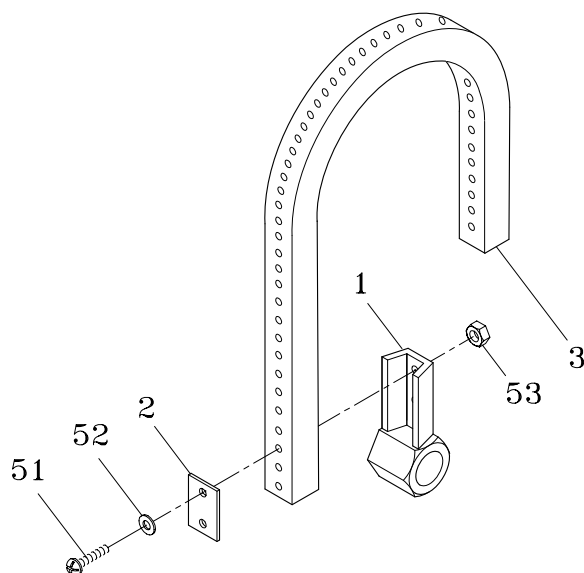
T6-4-20000

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	T6-4-20110	Reel Unit Base	1	
3	T6-4-20130	Brake Tension Holder	1	
4	T6-4-20140	Brake Belt Tightener	1	
	T6-4-20140S	Brake Belt Tightener (Stainless Steel Model)	1	
5	T6-4-20150	Reel Shaft	1	
	T6-4-20150S	Reel Shaft (Stainless Steel Model)	1	
6	T6-4-20160	Holder Shaft	2	
	T6-4-20160S	Holder Shaft (Stainless Steel Model)	2	
7	T6-4-20170	Reel Brake Arm	1	
	T6-4-20170S	Reel Brake Arm (Stainless Steel Model)	1	
8	T6-4-20180	Brake Tension Arm Spring	1	
	T6-4-20180S	Brake Tension Arm Spring (Stainless Steel Model)	1	
9	T6-4-20190	Brake Tension Spring Ring	1	
10	BR6205ZZ	Bearing, 6205ZZ	2	
11	MB1525	Metal Bush, 1525	2	
13	ER19	Snap Ring, E-19	1	
	ER19S	Snap Ring, E-19 (Stainless Steel Model)	1	
14	ER12	Snap Ring, E-12	5	
	ER12S	Snap Ring, E-12 (Stainless Steel Model)	5	
15	SR08	Stop Ring, S-8	1	
	SR08S	Stop Ring, S-8 (Stainless Steel Model)	1	
16	T6-4-20260	Spring Hook	1	
17	T6-4-20270	Set Block	1	
	T6-4-20270S	Set Block (Stainless Steel Model)	1	
18	T6-4-20280	Washer	1	
	T6-4-20280S	Washer (Stainless Steel Model)	1	
19	T6-4-20290	Collar	1	
20	T6-4-20300	Collar	1	
21	TC-013	Inner Flange	1	
23	TC-014	Outer Flange	1	
24	TC-015	Protector	1	
25	TC-016	Reel Nut Handle	1	

4-2**REEL CONTROL GROUP
(For TP-601D)****T6-4-20000**

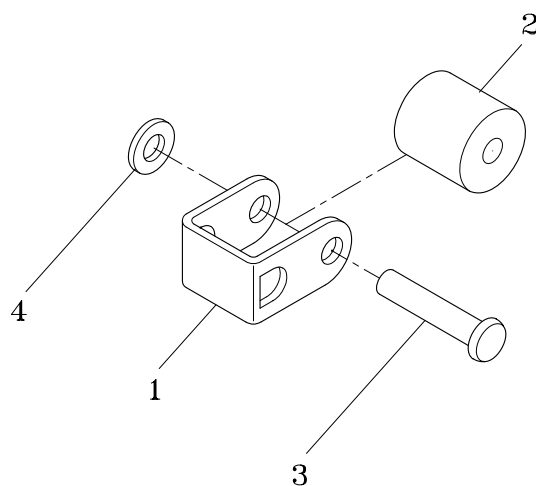
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	TC-020	Pin	1	
28	TC-021	Split Pin	1	
30	TC-075	Center Drum 280MM (OPTION)	1	
41	T6-4-21000	Brake Belt Ass'y	1	SEE PAGE 54
42	T6-4-22000	Free Slide Roller Set	1	SEE PAGE 55
	T6-4-22000S	Free Slide Roller Set (Stainless Steel Model)	1	
51	HBS0625	HBS, M6x25	1	
	HBS0625S	HBS, M6x25 (Stainless Steel Model)	1	
52	HBS0620	HBS, M6x20	3	
	HBS0620S	HBS, M6x20 (Stainless Steel Model)	3	
53	HBS0616	HBS, M6x16	2	
	HBS0616S	HBS, M6x16 (Stainless Steel Model)	2	
54	HN06	HN, M6	2	
	HN06S	HN, M6 (Stainless Steel Model)	2	
55	SW06	SW, M6	3	
	SW06S	SW, M6 (Stainless Steel Model)	3	
56	HSS0606	HSS, M6x6	1	
	HSS0606S	HSS, M6x6 (Stainless Steel Model)	1	
57	HB0816	HB, M8x16	1	
	HB0816S	HB, M8x16 (Stainless Steel Model)	1	
58	TE-096	Panel	1	
60	PW06A	PW, M6(A)	1	
	PW06AS	PW, M6(A) (Stainless Steel Model)	1	

4-2-1

BRAKE BELT ASS'Y**T6-4-21000
(For TP-601D)**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-4-21110	Brake Belt Holder	1	
2	T6-4-21120	Brake Holder Plate	1	
3	T6-4-21130	Brake V-Belt	1	
51	PMS0420	PMS, M4x20	2	
52	PW04	PW, M4	2	
53	HN04	HN, M4	2	

4-2-2 FREE SLIDE ROLLER SET T6-4-22000 (For TP-601D)



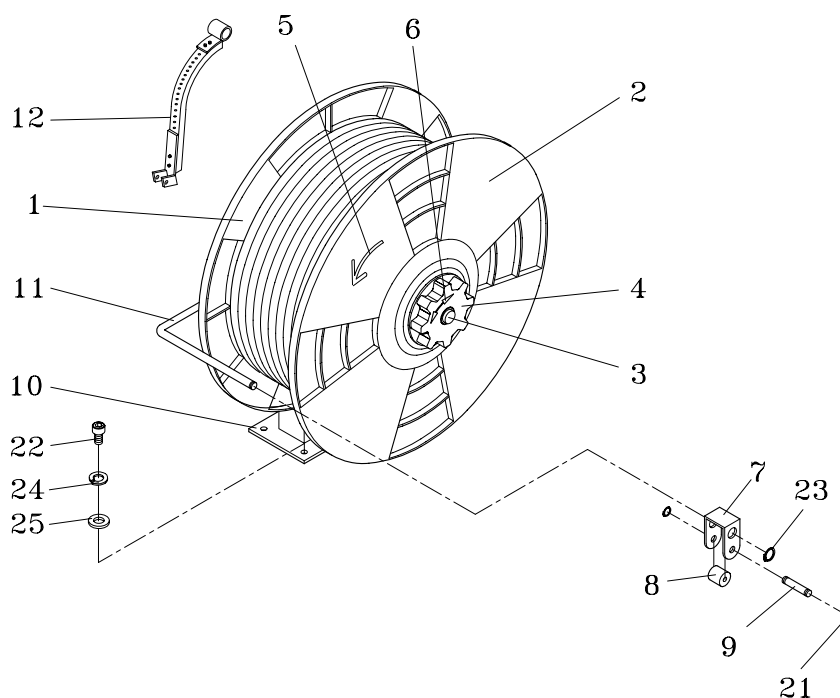
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-4-22110	Free Slide Roller Bracket	1	
2	TE-028	Roller	1	
3	T6-4-11140	Rivet, ϕ 6x30	1	
	T6-4-11140S	Rivet, ϕ 6x30 (Stainless Steel Model)	1	
4	PN06	PN, ϕ 6	1	

4-3

REEL CONROL GROUP

(For TP-601L)

T6-4-30000



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	TC-013	Inner Flange	1	
2	TC-014	Outer Flange	1	
3	TD-003	Reel Shaft	1	
	TD-003S	Reel Shaft (Stainless Steel Model)	1	
4	TD-016	Reel Nut Handle (LH)	1	
5	TD-097	Panel	1	
6	TD-098	Panel	1	
7	TE-027	Roller Holder	1	
	TE-027S	Roller Holder (Stainless Steel Model)	1	
8	TE-028	Roller	1	
9	TE-029	Pin	1	
	TE-029S	Pin (Stainless Steel Model)	1	
10	TL-012	Reel Support	1	
	TL-012S	Reel Support (Stainless Steel Model)	1	
11	TL-021	Brake Arm	1	
	TL-021S	Brake Arm (Stainless Steel Model)	1	
12	TL-030	Brake Lining	1	

4-3

REEL CONTROL GROUP **(For TP-601L)**

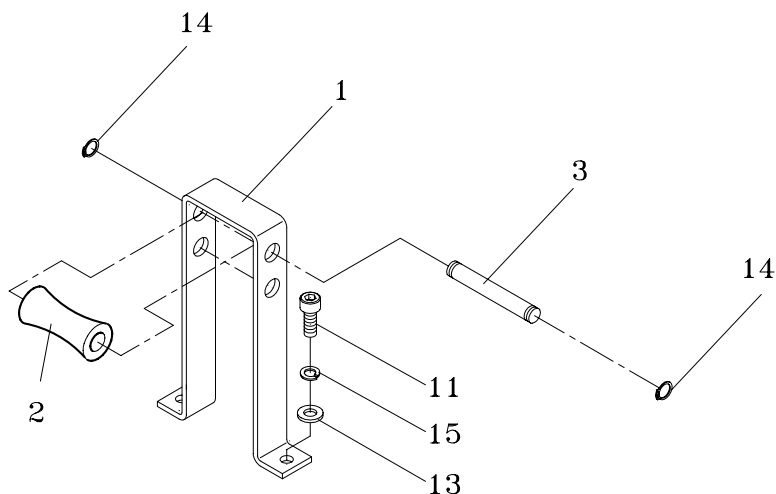
T6-4-30000

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
21	ER04	Snap Ring, E-4	2	
	ER04S	Snap Ring, E-4 (Stainless Steel Model)	2	
22	HBS0820	HBS, M8x20	4	
	HBS0820S	HBS, M8x20 (Stainless Steel Model)	4	
23	SR10	Stop Ring, S-10	2	
	SR10S	Stop Ring, S-10 (Stainless Steel Model)	2	
24	SW08	SW, M8	4	
	SW08S	SW, M8 (Stainless Steel Model)	4	
25	PW08A	PW, M8 (A)	4	
	PW08AS	PW, M8 (A) (Stainless Steel Model)	4	

4-4

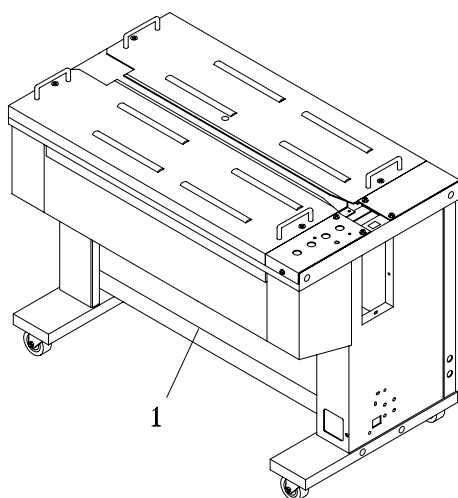
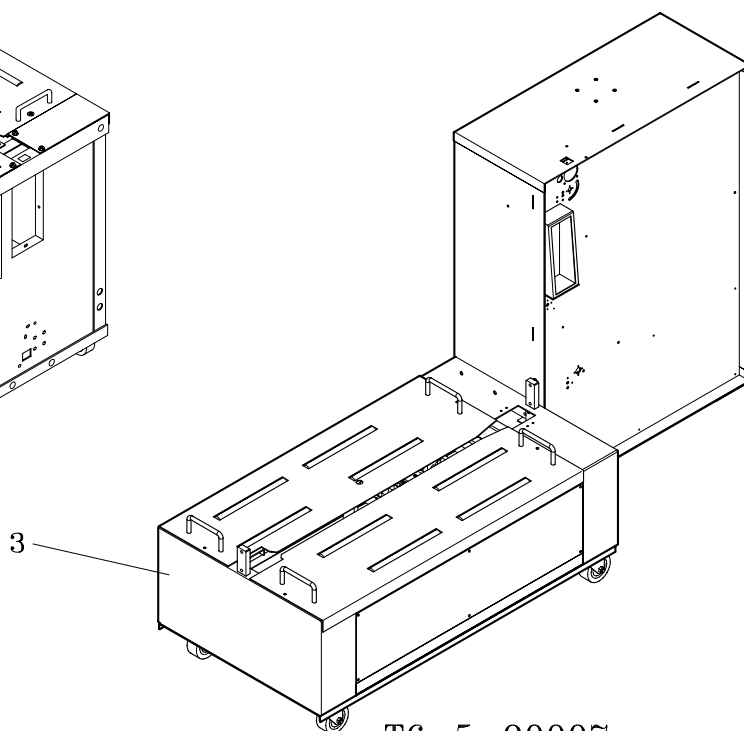
ROLLER BRACKET ASS'Y **(For TP-601L)**

T6-4-20700



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-4-20730	Bracket	1	
	T6-4-20730S	Bracket (Stainless Steel Model)	1	
2	TC-019	Roller	2	
3	TD-048	Shaft	2	
11	HBS0610	HBS, M6x10	2	
	HBS0610S	HBS, M6x10 (Stainless Steel Model)	2	
13	PW06A	PW, M6 (A)	2	
	PW06AS	PW, M6 (A) (Stainless Steel Model)	2	
14	SR10	Stop Ring, S-10	4	
	SR10S	Stop Ring, S-10 (Stainless Steel Model)	4	
15	SW06	SW, M6	2	
	SW06S	SW, M6 (Stainless Steel Model)	2	

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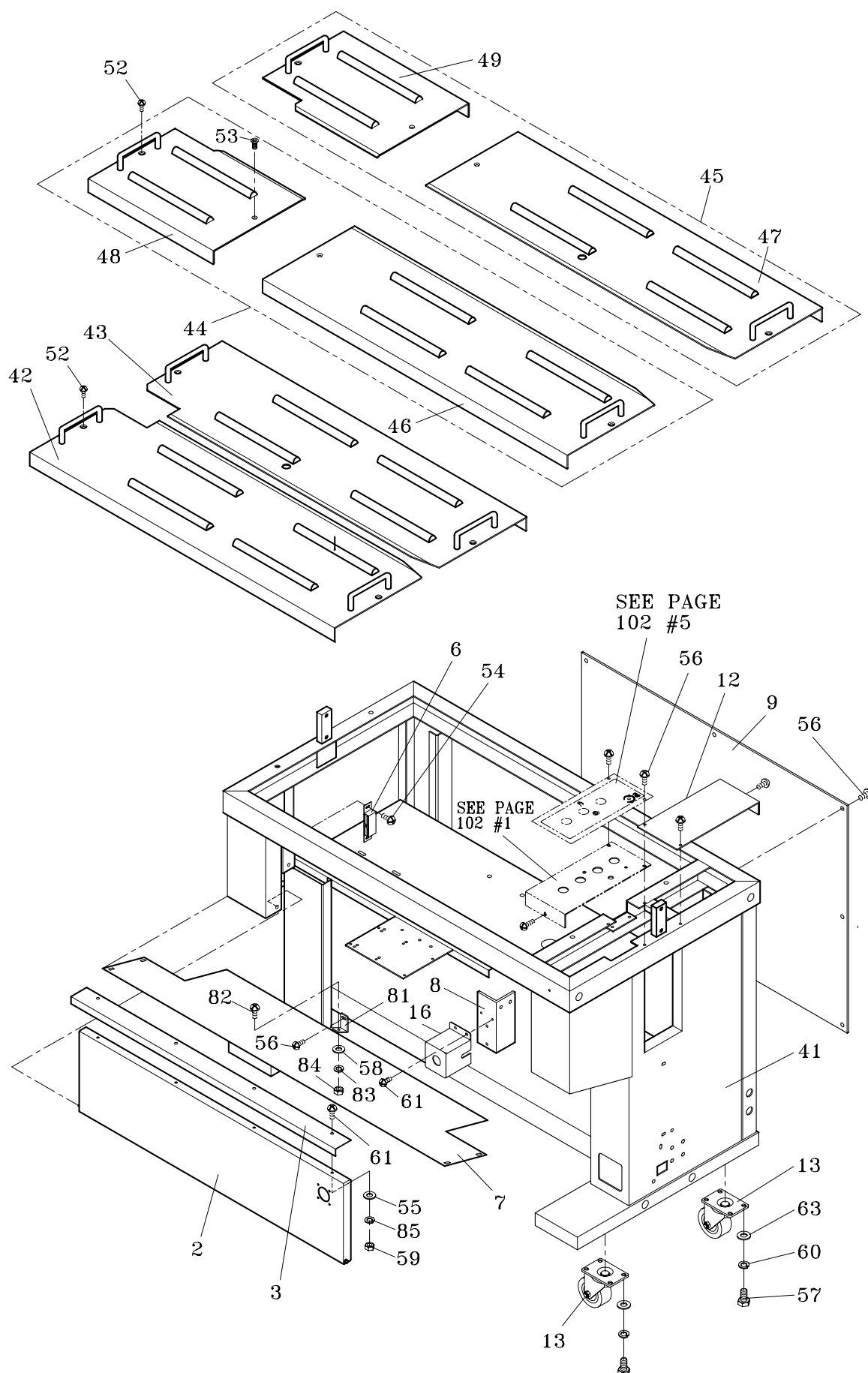
BODY UNIT**T6-5-90006****T6-5-90007**T6-5-90006T6-5-90007

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-5-10011	Body Group (For TP-601D, 850W)	1	SEE PAGE 59
	T6-5-10021	Body Group (For TP-601D, 650W)	1	
	T6-5-10022	Body Group (For TP-601D, 1050W)	1	
	T6-5-10023	Body Group (For TP-601D, 1250W)	1	
	T6-5-10024	Body Group (For TP-601D, 1450W)	1	
	T6-5-10025	Body Group (For TP-601D, 1650W)	1	
	T6-5-10026	Body Group (For TP-601D, 1850W)	1	
	T6-5-10027	Body Group (For TP-601D, 2050W)	1	
	T6-5-10028	Body Group (For TP-601D, 2250W)	1	
3	T6-5-10031	Body Group (For TP-601L, 850W)	1	SEE PAGE 63
	T6-5-10032	Body Group (For TP-601L, 1050W)	1	
	T6-5-10033	Body Group (For TP-601L, 1250W)	1	
	T6-5-10034	Body Group (For TP-601L, 1450W)	1	
	T6-5-10035	Body Group (For TP-601L, 1650W)	1	
	T6-5-10036	Body Group (For TP-601L, 1850W)	1	
	T6-5-10037	Body Group (For TP-601L, 2050W)	1	
	T6-5-10038	Body Group (For TP-601L, 2250W)	1	

5-1

BODY GROUP (For TP-601D)

T6-5-10011



5-1

BODY GROUP
(For TP-601D)

T6-5-10011

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
2	T6-5-10122	Front Door (For 850W)	1	
	T6-5-10122S	Front Door (For 850W)(Stainless Steel Model)	1	
3	T6-5-10130	Front Door Handle	1	
	T6-5-10130S	Front Door Handle (Stainless Steel Model)	1	
6	T6-5-10160	Magnet Catch	2	
7	T6-5-40009	Enclosed Bottom Plate	1	
	T6-5-40009S	Enclosed Bottom Plate (Stainless Steel Model)	1	
8	T6-5-40020	Power Switch Bracket	1	
9	T6-5-10190	Rear Plate	1	
	T6-5-10190S	Rear Plate (Stainless Steel Model)	1	
12	T6-5-10220	Rear Cover	1	
	T6-5-10220S	Rear Cover (Stainless Steel Model)	1	
13	T6-5-10230	Caster (Free)	4	
	T6-5-10232	Caster (Free) (Stainless Steel Model)	4	
16	T6-5-10260	Cover	1	
41	T6-5-13005	Body Frame (For 850W)	1	
	T6-5-13005S	Body Frame (For 850W) (Stainless Steel Model)	1	
	T6-5-13006	Body Frame (For 650W)	1	
	T6-5-13006S	Body Frame (For 650W) (Stainless Steel Model)	1	
	T6-5-13007	Body Frame (For 1250W)	1	
	T6-5-13007S	Body Frame (For 1250W) (Stainless Steel Model)	1	
	T6-5-13008	Body Frame (For 1850W)	1	
	T6-5-13008S	Body Frame (For 1850W) (Stainless Steel Model)	1	
	T6-5-13010	Body Frame (For 1450W)	1	
	T6-5-13010S	Body Frame (For 1450W) (Stainless Steel Model)	1	

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**BODY GROUP
(For TP-601D)**

T6-5-10011

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-5-13011	Body Frame (For 1650W)	1	
	T6-5-13011S	Body Frame (For 1650W) (Stainless Steel Model)	1	
	T6-5-13012	Body Frame (For 2050W)	1	
	T6-5-13012S	Body Frame (For 2050W) (Stainless Steel Model)	1	
	T6-5-13013	Body Frame (For 2250W)	1	
	T6-5-13013S	Body Frame (For 2250W) (Stainless Steel Model)	1	
	T6-5-13015	Body Frame (For 1050W)	1	
	T6-5-13015S	Body Frame (For 1050W) (Stainless Steel Model)	1	
42	T6-5-11000	Upper Table, Front Set (For 850W)	1	SEE PAGE 66
	T6-5-11000S	Upper Table, Front Set (For 850W) (Stainless Steel Model)	1	SEE PAGE 66
	T6-5-11009	Upper Table, Front Set (For 650W)		SEE PAGE 66
	T6-5-11009S	Upper Table, Front Set (For 650W) (Stainless Steel Model)		SEE PAGE 66
43	T6-5-12001	Upper Table, Rear Set (For 850W)	1	SEE PAGE 67
	T6-5-12001S	Upper Table, Rear Set (For 850W) (Stainless Steel Model)	1	SEE PAGE 67
	T6-5-12024	Upper Table, Rear Set (For 650W)		SEE PAGE 67
	T6-5-12024S	Upper Table, Rear Set (For 650W) (Stainless Steel Model)		SEE PAGE 67
44	T6-5-11002	Upper Table, Front Set (For 1050W)	1	
	T6-5-11002S	Upper Table, Front Set (For 1050W) (Stainless Steel Model)	1	
	T6-5-11003	Upper Table, Front Set (For 1250W)	1	
	T6-5-11003S	Upper Table, Front Set (For 1250W) (Stainless Steel Model)	1	
	T6-5-11004	Upper Table, Front Set (For 1450W)	1	
	T6-5-11004S	Upper Table, Front Set (For 1450W) (Stainless Steel Model)	1	
	T6-5-11005	Upper Table, Front Set (For 1650W)	1	
	T6-5-11005S	Upper Table, Front Set (For 1650W) (Stainless Steel Model)	1	

5-1**BODY GROUP
(For TP-601D)****T6-5-10011**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
45	T6-5-11006	Upper Table, Front Set (For 1850W)	1	
	T6-5-11006S	Upper Table, Front Set (For 1850W) (Stainless Steel Model)	1	
	T6-5-11007	Upper Table, Front Set (For 2050W)	1	
	T6-5-11007S	Upper Table, Front Set (For 2050W) (Stainless Steel Model)	1	
	T6-5-11008	Upper Table, Front Set (For 2250W)	1	
	T6-5-11008S	Upper Table, Front Set (For 2250W) (Stainless Steel Model)	1	
	T6-5-12002	Upper Table, Rear Set (For 1050W)	1	
	T6-5-12002S	Upper Table, Rear Set (For 1050W) (Stainless Steel Model)	1	
	T6-5-12003	Upper Table, Rear Set (For 1250W)	1	
	T6-5-12003S	Upper Table, Rear Set (For 1250W) (Stainless Steel Model)	1	
	T6-5-12004	Upper Table, Rear Set (For 1450W)	1	
	T6-5-12004S	Upper Table, Rear Set (For 1450W) (Stainless Steel Model)	1	
	T6-5-12016	Upper Table, Rear Set (For 1650W)	1	
	T6-5-12016S	Upper Table, Rear Set (For 1650W) (Stainless Steel Model)	1	
	T6-5-12017	Upper Table, Rear Set (For 1850W)	1	
	T6-5-12017S	Upper Table, Rear Set (For 1850W) (Stainless Steel Model)	1	
	T6-5-12018	Upper Table, Rear Set (For 2050W)	1	
	T6-5-12018S	Upper Table, Rear Set (For 2050W) (Stainless Steel Model)	1	
	T6-5-12019	Upper Table, Rear Set (For 2250W)	1	
	T6-5-12019S	Upper Table, Rear Set (For 2250W) (Stainless Steel Model)	1	
46	T6-5-10540	Upper Right Table, Front Set (For 1050~2250W)	1	SEE PAGE 68
	T6-5-10540S	Upper Right Table, Front Set (For 1050 ~2250W)(Stainless Steel Model)	1	SEE PAGE 68

5-1

BODY GROUP (For TP-601D)

T6-5-10011

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
47	T6-5-10581	Upper Right Table, Rear Set (For 1050~2250W)	1	SEE PAGE 69
	T6-5-10581S	Upper Right Table, Rear Set (For 1050 ~2250W)(Stainless Steel Model)	1	SEE PAGE 69
48	T6-5-10550	Upper Left Table, Front Set (For 1050W)	1	SEE PAGE 70
	T6-5-10550S	Upper Left Table, Front Set (For 1050W) (Stainless Steel Model)	1	
	T6-5-10560	Upper Left Table, Front Set (For 1250W)	1	
	T6-5-10560S	Upper Left Table, Front Set (For 1250W) (Stainless Steel Model)	1	
	T6-5-10570	Upper Left Table, Front Set (For 1450W)	1	
	T6-5-10570S	Upper Left Table, Front Set (For 1450W) (Stainless Steel Model)	1	
	T6-5-10571	Upper Left Table, Front Set (For 1650W)	1	
	T6-5-10571S	Upper Left Table, Front Set (For 1650W) (Stainless Steel Model)	1	
	T6-5-10572	Upper Left Table, Front Set (For 1850W)	1	
	T6-5-10572S	Upper Left Table, Front Set (For 1850W) (Stainless Steel Model)	1	
	T6-5-10573	Upper Left Table, Front Set (For 2050W)	1	
	T6-5-10573S	Upper Left Table, Front Set (For 2050W) (Stainless Steel Model)	1	
	T6-5-10574	Upper Left Table, Front Set (For 2250W)	1	
	T6-5-10574S	Upper Left Table, Front Set (For 2250W) (Stainless Steel Model)	1	
49	T6-5-10590	Upper Left Table, Rear Set (For 1050W)	1	SEE PAGE 72
	T6-5-10590S	Upper Left Table, Rear Set (For 1050W) (Stainless Steel Model)	1	
	T6-5-10600	Upper Left Table, Rear Set (For 1250W)	1	
	T6-5-10600S	Upper Left Table, Rear Set (For 1250W) (Stainless Steel Model)	1	
	T6-5-10850	Upper Left Table, Rear Set (For 1450W)	1	
	T6-5-10850S	Upper Left Table, Rear Set (For 1450W) (Stainless Steel Model)	1	

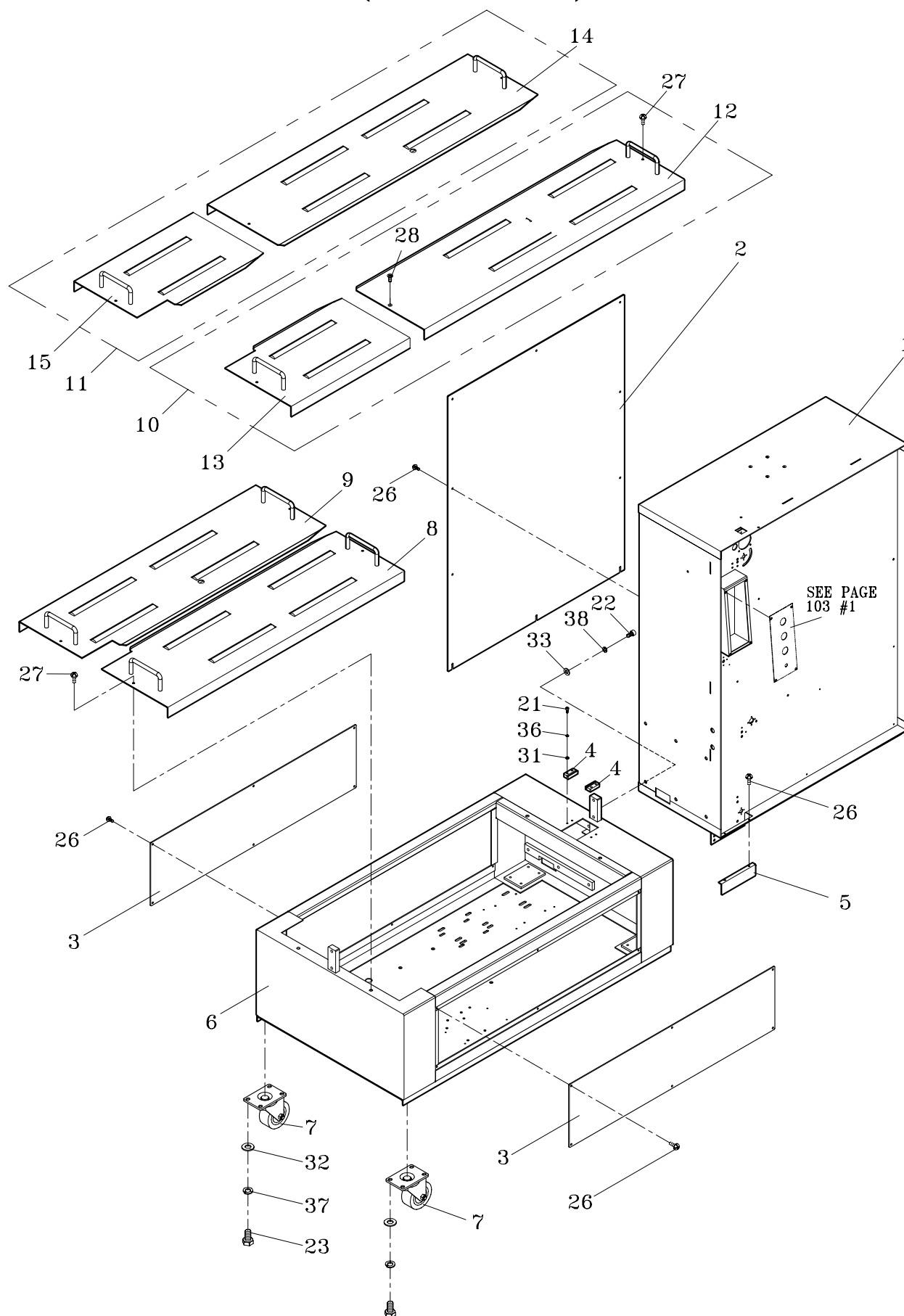
5-1**BODY GROUP
(For TP-601D)****T6-5-10011**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-5-10851	Upper Left Table, Rear Set (For 1650W)	1	
	T6-5-10851S	Upper Left Table, Rear Set (For 1650W) (Stainless Steel Model)	1	
	T6-5-10852	Upper Left Table, Rear Set (For 1850W)	1	
	T6-5-10852S	Upper Left Table, Rear Set (For 1850W) (Stainless Steel Model)	1	
	T6-5-10853	Upper Left Table, Rear Set (For 2050W)	1	
	T6-5-10853S	Upper Left Table, Rear Set (For 2050W) (Stainless Steel Model)	1	
	T6-5-10854	Upper Left Table, Rear Set (For 2250W)	1	
	T6-5-10854S	Upper Left Table, Rear Set (For 2250W) (Stainless Steel Model)	1	
52	TMS0615S	TMS, M6x15 (SUS)	4	
53	FMS0615S	FMS, M6x15 (SUS)(For 1050~2250W)	4	
54	TMS0308	TMS, M3x8	2	
55	PW04	PW, M4	4	
	PW04S	PW, M4 (Stainless Steel Model)	4	
56	TMS0508	TMS, M5x8	15	
	TMS0508S	TMS, M5x8 (Stainless Steel Model)	15	
57	HB0616	HB, M6x16	16	
	HB0616S	HB, M6x16 (Stainless Steel Model)	16	
58	PW05	PW, M5	1	
59	HN04	HN, M4	3	
	HN04S	HN, M4 (Stainless Steel Model)	3	
60	SW06	SW, M6	16	
	SW06S	SW, M6 (Stainless Steel Model)	16	
61	TMS0408	TMS, M4x8	6	
	TMS0408S	TMS, M4x8 (Stainless Steel Model)	6	
63	PW06C	PW, M6 (C)	16	
	PW06CS	PW, M6 (C) (Stainless Steel Model)	16	
81	T6-5-10910	Bracket	1	
82	TMS0512	TMS, M5x12	1	
83	SW05	SW, M5	1	
84	HN05	HN, M5	1	
85	SW04	SW, M4	4	
	SW04S	SW, M4 (Stainless Steel Model)	4	

5-2

BODY GROUP (For TP-601L)

T6-5-10031



5-2

BODY GROUP (For TP-601L)

T6-5-10031

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-5-15010	Accumulator Box	1	
	T6-5-15010S	Accumulator Box (Stainless Steel Model)	1	
2	T6-5-15020	Accumulator Box Cover	1	
	T6-5-15020S	Accumulator Box Cover (Stainless Steel Model)	1	
3	T6-5-15030	Cover	2	
	T6-5-15030S	Cover (Stainless Steel Model)	2	
4	T6-5-15040	Bracket	2	
5	T6-5-15050	Cover	1	
	T6-5-15050S	Cover (Stainless Steel Model)	1	
6	T6-5-15000	Body Frame (For 850W)	1	
	T6-5-15000S	Body Frame (For 850W) (Stainless Steel Model)	1	
	T6-5-15001	Body Frame (For 1050W)	1	
	T6-5-15001S	Body Frame (For 1050W) (Stainless Steel Model)	1	
	T6-5-15002	Body Frame (For 1250W)	1	
	T6-5-15002S	Body Frame (For 1250W) (Stainless Steel Model)	1	
	T6-5-15003	Body Frame (For 1450W)	1	
	T6-5-15003S	Body Frame (For 1450W) (Stainless Steel Model)	1	
	T6-5-15004	Body Frame (For 1650W)	1	
	T6-5-15004S	Body Frame (For 1650W) (Stainless Steel Model)	1	
	T6-5-15005	Body Frame (For 1850W)	1	
	T6-5-15005S	Body Frame (For 1850W) (Stainless Steel Model)	1	
	T6-5-15006	Body Frame (For 2050W)	1	
	T6-5-15006S	Body Frame (For 2050W) (Stainless Steel Model)	1	
	T6-5-15007	Body Frame (For 2250W)	1	
	T6-5-15007S	Body Frame (For 2250W) (Stainless Steel Model)	1	
7	T6-5-10230	Caster (Free)	7	
	T6-5-10232	Caster (Free)(Stainless Steel Model)	7	

5-2

BODY GROUP (For TP-601L)

T6-5-10031

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
8	T6-5-11000	Upper Table, Front Set (For 850W)	1	
	T6-5-11000S	Upper Table, Front Set (For 850W) (Stainless Steel Model)	1	
	T6-5-11009	Upper Table, Front Set (For 650W)	1	
	T6-5-11009S	Upper Table, Front Set (For 650W) (Stainless Steel Model)	1	
9	T6-5-12001	Upper Table, Rear Set (For 850W)	1	
	T6-5-12001S	Upper Table, Rear Set (For 850W) (Stainless Steel Model)	1	
	T6-5-12024	Upper Table, Rear Set (For 650W)	1	
	T6-5-12024S	Upper Table, Rear Set (For 650W) (Stainless Steel Model)	1	
10	T6-5-11002	Upper Table, Front Set (For 1050W)	1	
	T6-5-11002S	Upper Table, Front Set (For 1050W) (Stainless Steel Model)	1	
	T6-5-11003	Upper Table, Front Set (For 1250W)	1	
	T6-5-11003S	Upper Table, Front Set (For 1250W) (Stainless Steel Model)	1	
	T6-5-11004	Upper Table, Front Set (For 1450W)	1	
	T6-5-11004S	Upper Table, Front Set (For 1450W) (Stainless Steel Model)	1	
	T6-5-11005	Upper Table, Front Set (For 1650W)	1	
	T6-5-11005S	Upper Table, Front Set (For 1650W) (Stainless Steel Model)	1	
	T6-5-11006	Upper Table, Front Set (For 1850W)	1	
	T6-5-11006S	Upper Table, Front Set (For 1850W) (Stainless Steel Model)	1	
	T6-5-11007	Upper Table, Front Set (For 2050W)	1	
	T6-5-11007	Upper Table, Front Set (For 2050W) (Stainless Steel Model)	1	
	T6-5-11008	Upper Table, Front Set (For 2250W)	1	
	T6-5-11008	Upper Table, Front Set (For 2250W) (Stainless Steel Model)	1	

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BODY GROUP (For TP-601L)

T6-5-10031

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
11	T6-5-12002	Upper Table, Rear Set (For 1050W)	1	
	T6-5-12002S	Upper Table, Rear Set (For 1050W) (Stainless Steel Model)	1	
	T6-5-12003	Upper Table, Rear Set (For 1250W)	1	
	T6-5-12003S	Upper Table, Rear Set (For 1250W) (Stainless Steel Model)	1	
	T6-5-12004	Upper Table, Rear Set (For 1450W)	1	
	T6-5-12004S	Upper Table, Rear Set (For 1450W) (Stainless Steel Model)	1	
	T6-5-12016	Upper Table, Rear Set (For 1650W)	1	
	T6-5-12016S	Upper Table, Rear Set (For 1650W) (Stainless Steel Model)	1	
	T6-5-12017	Upper Table, Rear Set (For 1850W)	1	
	T6-5-12017S	Upper Table, Rear Set (For 1850W) (Stainless Steel Model)	1	
	T6-5-12018	Upper Table, Rear Set (For 2050W)	1	
	T6-5-12018S	Upper Table, Rear Set (For 2050W) (Stainless Steel Model)	1	
	T6-5-12019	Upper Table, Rear Set (For 2250W)	1	
	T6-5-12019S	Upper Table, Rear Set (For 2250W) (Stainless Steel Model)	1	
12	T6-5-10540	Upper Right Table, Front Set (For 1050~1450W)	1	SEE PAGE 68
	T6-5-10540S	Upper Right Table, Front Set (For 1050 ~1450W)(Stainless Steel Model)	1	
13	T6-5-10550	Upper Left Table, Front Set (For 1050W)	1	
	T6-5-10550S	Upper Left Table, Front Set (For 1050W) (Stainless Steel Model)	1	
	T6-5-10560	Upper Left Table, Front Set (For 1250W)	1	
	T6-5-10560S	Upper Left Table, Front Set (For 1250W) (Stainless Steel Model)	1	
	T6-5-10570	Upper Left Table, Front Set (For 1450W)	1	
	T6-5-10570S	Upper Left Table, Front Set (For 1450W) (Stainless Steel Model)	1	

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BODY GROUP (For TP-601L)

T6-5-10031

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-5-10571	Upper Left Table, Front Set (For 1650W)	1	
	T6-5-10571S	Upper Left Table, Front Set (For 1650W) (Stainless Steel Model)	1	
	T6-5-10572	Upper Left Table, Front Set (For 1850W)	1	
	T6-5-10572S	Upper Left Table, Front Set (For 1850W) (Stainless Steel Model)	1	
	T6-5-10573	Upper Left Table, Front Set (For 2050W)	1	
	T6-5-10573S	Upper Left Table, Front Set (For 2050W) (Stainless Steel Model)	1	
	T6-5-10574	Upper Left Table, Front Set (For 2250W)	1	
	T6-5-10574S	Upper Left Table, Front Set (For 2250W) (Stainless Steel Model)	1	
14	T6-5-10581	Upper Right Table, Rear Set (For 1050~2250W)	1	SEE PAGE 69
	T6-5-10581S	Upper Right Table, Rear Set (For 1050 ~2250W)(Stainless Steel Model)	1	
15	T6-5-10590	Upper Left Table, Rear Set (For 1050W)	1	SEE PAGE 71
	T6-5-10590S	Upper Left Table, Rear Set (For 1050W) (Stainless Steel Model)	1	
	T6-5-10600	Upper Left Table, Rear Set (For 1250W)	1	
	T6-5-10600S	Upper Left Table, Rear Set (For 1250W) (Stainless Steel Model)	1	
	T6-5-10850	Upper Left Table, Rear Set (For 1450W)	1	
	T6-5-10850S	Upper Left Table, Rear Set (For 1450W) (Stainless Steel Model)	1	
	T6-5-10851	Upper Left Table, Rear Set (For 1650W)	1	
	T6-5-10851S	Upper Left Table, Rear Set (For 1650W) (Stainless Steel Model)	1	
	T6-5-10852	Upper Left Table, Rear Set (For 1850W)	1	
	T6-5-10852S	Upper Left Table, Rear Set (For 1850W) (Stainless Steel Model)	1	
	T6-5-10853	Upper Left Table, Rear Set (For 2050W)	1	
	T6-5-10853S	Upper Left Table, Rear Set (For 2050W) (Stainless Steel Model)	1	
	T6-5-10854	Upper Left Table, Rear Set (For 2250W)	1	

5-2

BODY GROUP **(For TP-601L)**

T6-5-10031

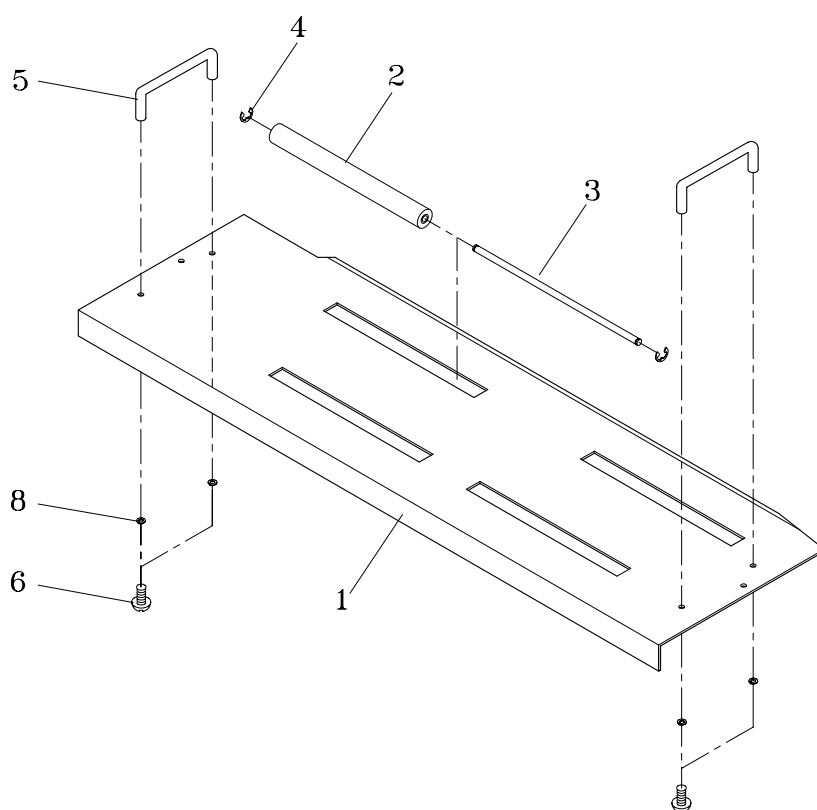
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-5-10854S	Upper Left Table, Rear Set (For 2250W) (Stainless Steel Model)	1	
21	HBS0416	HBS, M4x16	4	
	HBS0416S	HBS, M4x16 (Stainless Steel Model)	4	
22	HBS0820	HBS, M8x20	4	
	HBS0820S	HBS, M8x20 (Stainless Steel Model)	4	
23	HB0616	HB, M6x16	28	
	HB0616S	HB, M6x16 (Stainless Steel Model)	28	
26	THS0508	THS, M5x8	24	
	THS0508S	THS, M5x8 (Stainless Steel Model)	24	
27	TMS0615S	TMS, M6x15(SUS)	4	
28	FMS0615S	FMS, M6x15(SUS)(For 1050~2250W)	4	
31	PW04	PW, M4	4	
	PW04S	PW, M4 (Stainless Steel Model)	4	
32	PW06C	PW, M6 (C)	28	
	PW06CS	PW, M6 (C) (Stainless Steel Model)	28	
33	PW08C	PW, M8 (C)	4	
	PW08CS	PW, M8 (C) (Stainless Steel Model)	4	
36	SW04	SW, M4	4	
	SW04S	SW, M4 (Stainless Steel Model)	4	
37	SW06	SW, M6	28	
	SW06S	SW, M6 (Stainless Steel Model)	28	
38	SW08	SW, M8	4	
	SW08S	SW, M8 (Stainless Steel Model)	4	

5-2-1

UPPER TABLE, FRONT SET

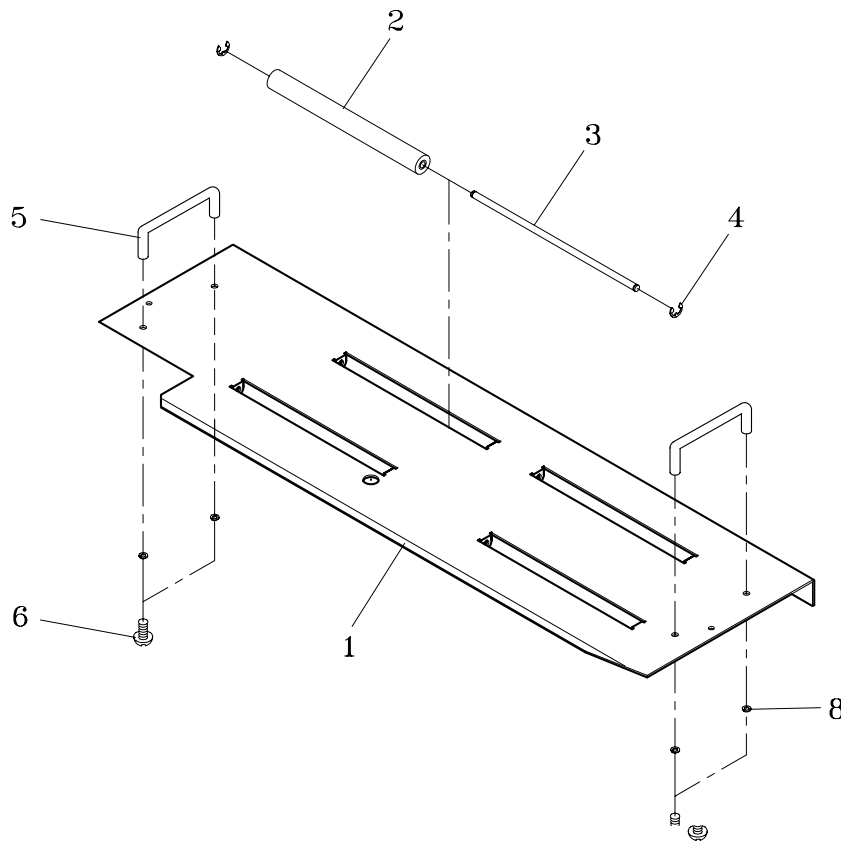
T6-5-11000

T6-5-11009



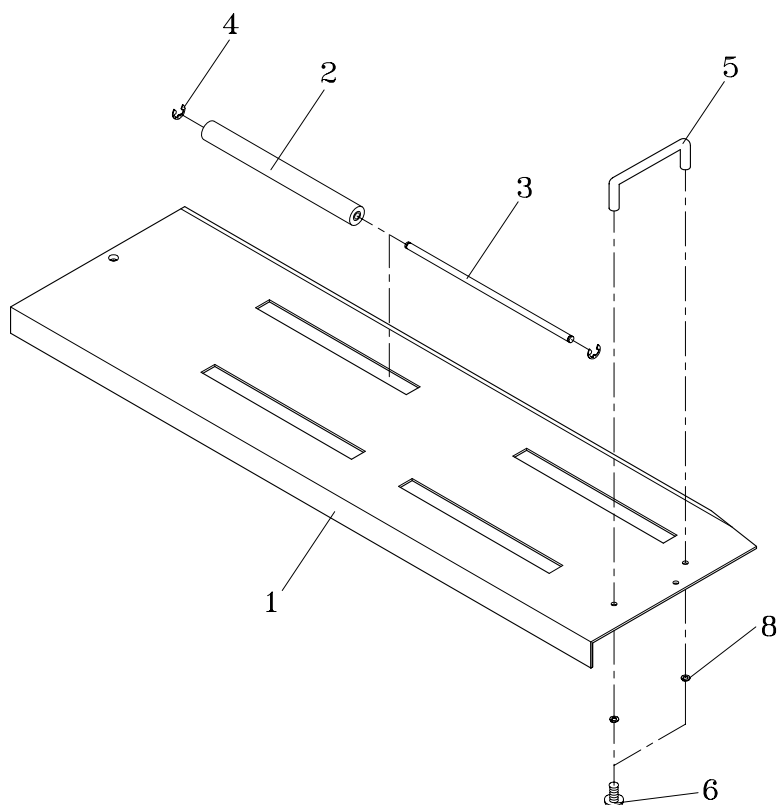
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-5-11000	Upper Table, Front Set (For 850W)	1	
	T6-5-11009	Upper Table, Front Set (For 650W)	1	
	T6-5-11110	Upper Table Front (For 850W)	1	
	T6-5-11110S	Upper Table Front (For 850W) (Stainless Steel Model)	1	
	T6-5-11010	Upper Table Front (For 650W)	1	
	T6-5-11010S	Upper Table Front (For 650W) (Stainless Steel Model)	1	
2	T6-5-11120	Table Roller	4	
	T6-5-11121	Table Roller (Stainless Steel Model)	4	
3	T6-5-11130	Table Roller Shaft	4	
	T6-5-11131	Table Roller Shaft (Stainless Steel Model)	4	
4	ER07	Snap Ring, E-7	8	
	ER07S	Snap Ring, E-7 (Stainless Steel Model)	8	
5	T6-5-11150	Table Handle	2	
	T6-5-11150S	Table Handle (Stainless Steel Model)	2	
6	TMS0612	TMS, M6x12	4	
	TMS0612S	TMS, M6x12 (Stainless Steel Model)	4	
8	SW06	SW, M6	4	
	SW06S	SW, M6 (Stainless Steel Model)	4	

5-2-2

UPPER TABLE, REAR SET**T6-5-12001****T6-5-12024**

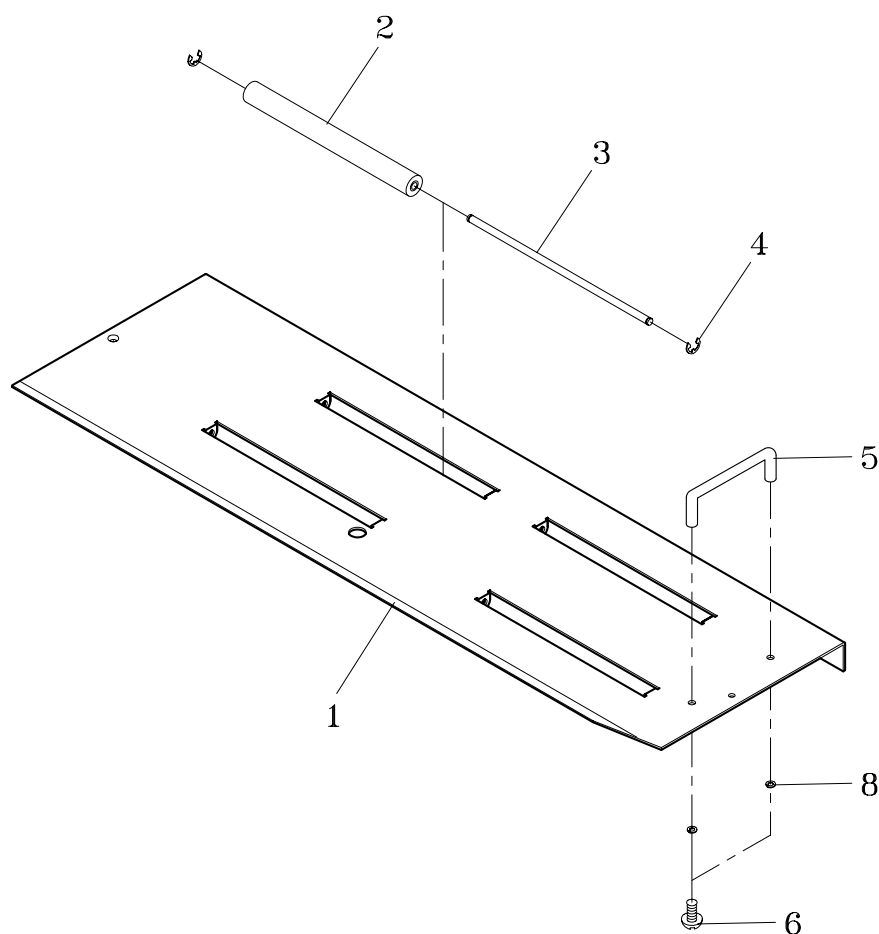
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-5-12001	Upper Table, Rear Set (For 850W)	1	
	T6-5-12024	Upper Table, Rear Set (For 650W)	1	
	T6-5-12111	Upper Rear (For 850W)	1	
	T6-5-12111S	Upper Rear (For 850W)(Stainless Steel Model)	1	
	T6-5-12011	Upper Rear (For 650W)	1	
	T6-5-12011S	Upper Rear (For 650W)(Stainless Steel Model)	1	
2	T6-5-11120	Table Roller	4	
	T6-5-11121	Table Roller (Stainless Steel Model)	4	
3	T6-5-11130	Table Roller Shaft	4	
	T6-5-11131	Table Roller Shaft (Stainless Steel Model)	4	
4	ER07	Snap Ring, E-7	8	
	ER07S	Snap Ring, E-7 (Stainless Steel Model)	8	
5	T6-5-11150	Table Handle	2	
	T6-5-11150S	Table Handle (Stainless Steel Model)	2	
6	TMS0612	TMS, M6x12	4	
	TMS0612S	TMS, M6x12 (Stainless Steel Model)	4	
8	SW06	SW, M6	4	
	SW06S	SW, M6 (Stainless Steel Model)	4	

5-2-3 UPPER RIGHT TABLE, FRONT SET T6-5-10540



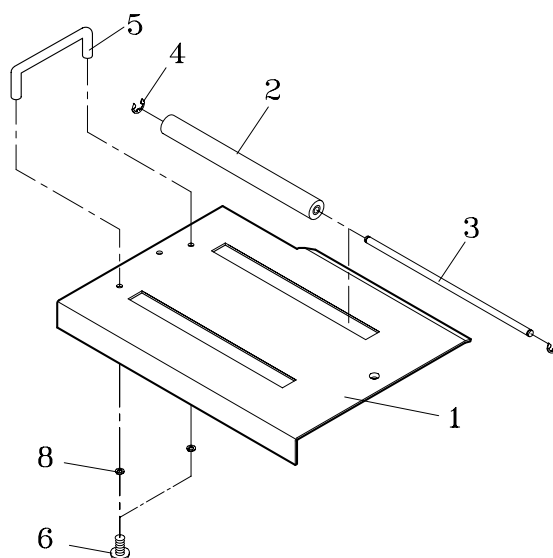
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-5-11020	Upper Right Table Front (For 1050W~2250W)	1	
	T6-5-11020S	Upper Right Table Front (For 1050W~ 2250W) (Stainless Steel Model)		
2	T6-5-11120	Table Roller	4	
	T6-5-11121	Table Roller (Stainless Steel Model)	4	
3	T6-5-11130	Table Roller Shaft	4	
	T6-5-11131	Table Roller Shaft (Stainless Steel Model)	4	
4	ER07	Snap Ring, E-7	8	
	ER07S	Snap Ring, E-7 (Stainless Steel Model)	8	
5	T6-5-11150	Table Handle	1	
	T6-5-11150S	Table Handle (Stainless Steel Model)	1	
6	TMS0612	TMS, M6x12	2	
	TMS0612S	TMS, M6x12 (Stainless Steel Model)	2	
8	SW06	SW, M6	2	
	SW06S	SW, M6 (Stainless Steel Model)	2	

5-2-4 UPPER RIGHT TABLE, REAR SET T6-5-10581



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-5-12021	Upper Right Table Front (For 1050W~2250W)	1	
	T6-5-12021S	Upper Right Table Front (For 1050W~ 2250W) (Stainless Steel Model)	1	
2	T6-5-11120	Table Roller	4	
	T6-5-11121	Table Roller (Stainless Steel Model)	4	
3	T6-5-11130	Table Roller Shaft	4	
	T6-5-11131	Table Roller Shaft (Stainless Steel Model)	4	
4	ER07	Snap Ring, E-7	8	
	ER07S	Snap Ring, E-7 (Stainless Steel Model)	8	
5	T6-5-11150	Table Handle	1	
	T6-5-11150S	Table Handle (Stainless Steel Model)	1	
6	TMS0612	TMS, M6x12	2	
	TMS0612S	TMS, M6x12 (Stainless Steel Model)	2	
8	SW06	SW, M6	2	
	SW06S	SW, M6 (Stainless Steel Model)	2	

5-2-5 UPPER LEFT TABLE, FRONT SET T6-5-10550



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-5-10550	Upper Left Table, Front Set (For 1050W)	1	
	T6-5-10550S	Upper Left Table, Front Set (For 1050W) (Stainless Steel Model)	1	
	T6-5-10560	Upper Left Table, Front Set (For 1250W)	1	
	T6-5-10560S	Upper Left Table, Front Set (For 1250W) (Stainless Steel Model)	1	
	T6-5-10570	Upper Left Table, Front Set (For 1450W)	1	
	T6-5-10570S	Upper Left Table, Front Set (For 1450W) (Stainless Steel Model)	1	
	T6-5-10571	Upper Left Table, Front Set (For 1650W)	1	
	T6-5-10571S	Upper Left Table, Front Set (For 1650W) (Stainless Steel Model)	1	
	T6-5-10572	Upper Left Table, Front Set (For 1850W)	1	
	T6-5-10572S	Upper Left Table, Front Set (For 1850W) (Stainless Steel Model)	1	
	T6-5-10573	Upper Left Table, Front Set (For 2050W)	1	
	T6-5-10573S	Upper Left Table, Front Set (For 2050W) (Stainless Steel Model)	1	
	T6-5-10574	Upper Left Table, Front Set (For 2250W)	1	
	T6-5-10574S	Upper Left Table, Front Set (For 2250W) (Stainless Steel Model)	1	

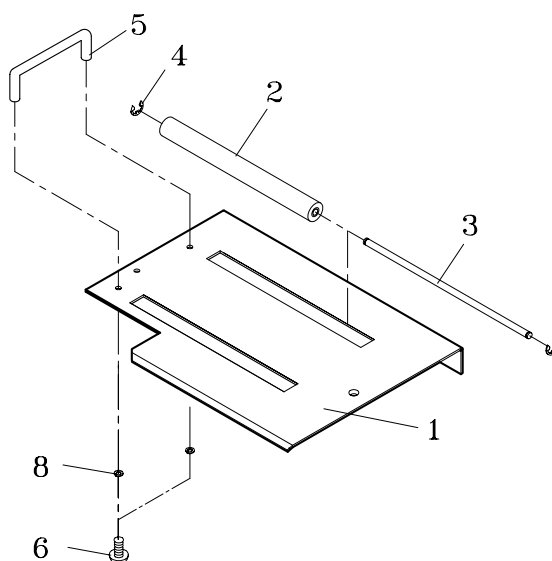
5-2-5 UPPER LEFT TABLE, FRONT SET T6-5-10550

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-5-11030	Upper Left Table Front (For 1050W)	1	
	T6-5-11030S	Upper Left Table Front (For 1050W) (Stainless Steel Model)	1	
	T6-5-11040	Upper Left Table Front (For 1250W)	1	
	T6-5-11040S	Upper Left Table Front (For 1250W) (Stainless Steel Model)	1	
	T6-5-11050	Upper Left Table Front (For 1450W)	1	
	T6-5-11050S	Upper Left Table Front (For 1450W) (Stainless Steel Model)	1	
	T6-5-11060	Upper Left Table Front (For 1650W)	1	
	T6-5-11060S	Upper Left Table Front (For 1650W) (Stainless Steel Model)	1	
	T6-5-11070	Upper Left Table Front (For 1850W)	1	
	T6-5-11070S	Upper Left Table Front (For 1850W) (Stainless Steel Model)	1	
	T6-5-11080	Upper Left Table Front (For 2050W)	1	
	T6-5-11080S	Upper Left Table Front (For 2050W) (Stainless Steel Model)	1	
	T6-5-11090	Upper Left Table Front (For 2250W)	1	
	T6-5-11090S	Upper Left Table Front (For 2250W) (Stainless Steel Model)	1	
2	T6-5-11120	Table Roller (For 1250, 1450W)	2	
		Table Roller (For 1650, 1850W)	4	
		Table Roller (For 2050, 2250W)	6	
	T6-5-11121	Table Roller (For 1250, 1450W) (Stainless Steel Model)	2	
		Table Roller (For 1650, 1850W) (Stainless Steel Model)	4	
		Table Roller (For 2050, 2250W) (Stainless Steel Model)	6	
3	T6-5-11130	Table Roller Shaft (For 1250, 1450W)	2	
		Table Roller Shaft (For 1650, 1850W)	4	
		Table Roller Shaft (For 2050, 2250W)	6	

5-2-5 UPPER LEFT TABLE, FRONT SET T6-5-10550

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
4	T6-5-11131	Table Roller Shaft (For 1250, 1450W) (Stainless Steel Model)	2	
		Table Roller Shaft (For 1650, 1850W) (Stainless Steel Model)	4	
		Table Roller Shaft (For 2050, 2250W) (Stainless Steel Model)	6	
	ER07	Snap Ring, E-7 (For 1250, 1450W)	4	
		Snap Ring, E-7 (For 1650, 1850W)	8	
		Snap Ring, E-7 (For 2050, 2250W)	12	
	ER07S	Snap Ring, E-7 (For 1250, 1450W) (Stainless Steel Model)	4	
		Snap Ring, E-7 (For 1650, 1850W) (Stainless Steel Model)	8	
		Snap Ring, E-7 (For 2050, 2250W) (Stainless Steel Model)	12	
5	T6-5-11150	Table Handle	1	
	T6-5-11150S	Table Handle (Stainless Steel Model)	1	
6	TMS0612	TMS, M6x12	2	
	TMS0612S	TMS, M6x12 (Stainless Steel Model)	2	
8	SW06	SW, M6	2	
	SW06S	SW, M6 (Stainless Steel Model)	2	

5-2-6 UPPER LEFT TABLE, REAR SET T6-5-10590



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-5-10590	Upper Left Table, Rear Set (For 1050W)	1	
	T6-5-10590S	Upper Left Table, Rear Set (For 1050W) (Stainless Steel Model)	1	
	T6-5-10600	Upper Left Table, Rear Set (For 1250W)	1	
	T6-5-10600S	Upper Left Table, Rear Set (For 1250W) (Stainless Steel Model)	1	
	T6-5-10850	Upper Left Table, Rear Set (For 1450W)	1	
	T6-5-10850S	Upper Left Table, Rear Set (For 1450W) (Stainless Steel Model)	1	
	T6-5-10851	Upper Left Table, Rear Set (For 1650W)	1	
	T6-5-10851S	Upper Left Table, Rear Set (For 1650W) (Stainless Steel Model)	1	
	T6-5-10852	Upper Left Table, Rear Set (For 1850W)	1	
	T6-5-10852S	Upper Left Table, Rear Set (For 1850W) (Stainless Steel Model)	1	
	T6-5-10853	Upper Left Table, Rear Set (For 2050W)	1	
	T6-5-10853S	Upper Left Table, Rear Set (For 2050W) (Stainless Steel Model)	1	
	T6-5-10854	Upper Left Table, Rear Set (For 2250W)	1	
	T6-5-10854S	Upper Left Table, Rear Set (For 2250W) (Stainless Steel Model)	1	

5-2-6 UPPER LEFT TABLE, REAR SET T6-5-10590

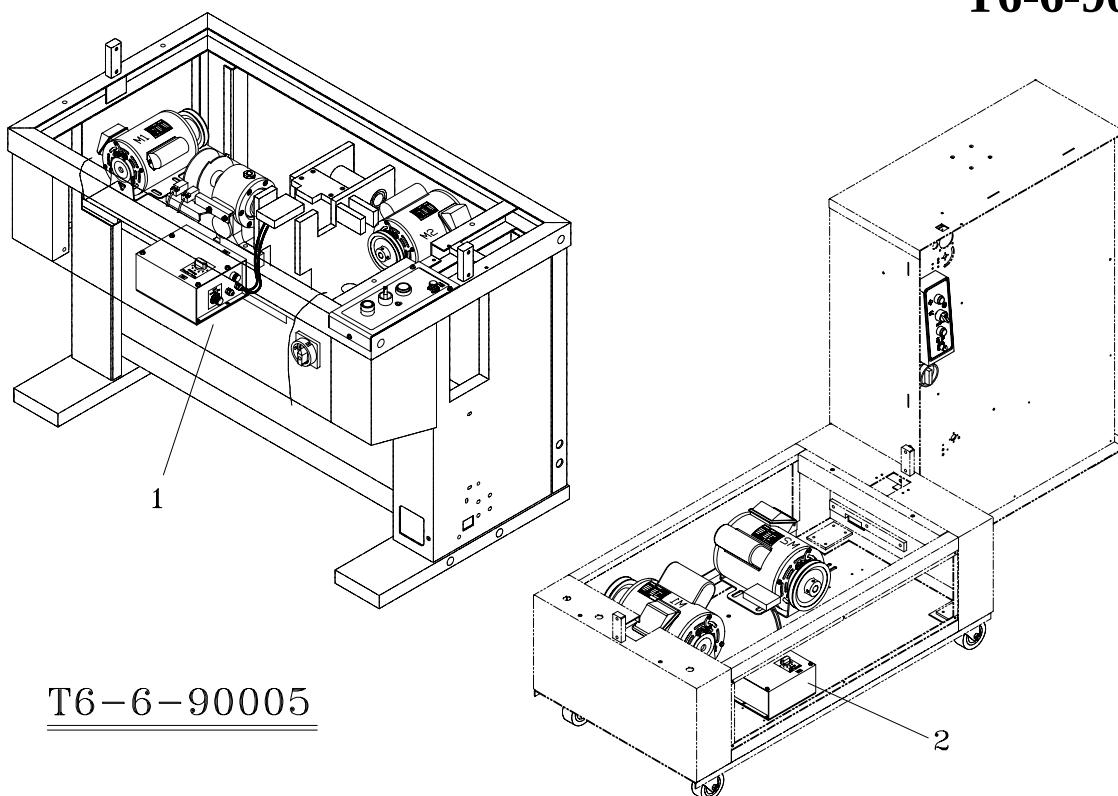
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-5-12030	Upper Left Table Front (For 1050W)	1	
	T6-5-12030S	Upper Left Table Front (For 1050W) (Stainless Steel Model)	1	
	T6-5-12040	Upper Left Table Front (For 1250W)	1	
	T6-5-12040S	Upper Left Table Front (For 1250W) (Stainless Steel Model)	1	
	T6-5-12050	Upper Left Table Front (For 1450W)	1	
	T6-5-12050S	Upper Left Table Front (For 1450W) (Stainless Steel Model)	1	
	T6-5-12060	Upper Left Table Front (For 1650W)	1	
	T6-5-12060S	Upper Left Table Front (For 1650W) (Stainless Steel Model)	1	
	T6-5-12070	Upper Left Table Front (For 1850W)	1	
	T6-5-12070S	Upper Left Table Front (For 1850W) (Stainless Steel Model)	1	
	T6-5-12080	Upper Left Table Front (For 2050W)	1	
	T6-5-12080S	Upper Left Table Front (For 2050W) (Stainless Steel Model)	1	
	T6-5-12090	Upper Left Table Front (For 2250W)	1	
	T6-5-12090S	Upper Left Table Front (For 2250W) (Stainless Steel Model)	1	
2	T6-5-11120	Table Roller (For 1250, 1450W)	2	
		Table Roller (For 1650, 1850W)	4	
		Table Roller (For 2050, 2250W)	6	
	T6-5-11121	Table Roller (For 1250, 1450W) (Stainless Steel Model)	2	
		Table Roller (For 1650, 1850W) (Stainless Steel Model)	4	
		Table Roller (For 2050, 2250W) (Stainless Steel Model)	6	
3	T6-5-11130	Table Roller Shaft (For 1250, 1450W)	2	
		Table Roller Shaft (For 1650, 1850W)	4	
		Table Roller Shaft (For 2050, 2250W)	6	

5-2-6 UPPER LEFT TABLE, REAR SET T6-5-10590

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
4	T6-5-11131	Table Roller Shaft (For 1250, 1450W) (Stainless Steel Model)	2	
		Table Roller Shaft (For 1650, 1850W) (Stainless Steel Model)	4	
		Table Roller Shaft (For 2050, 2250W) (Stainless Steel Model)	6	
	ER07	Snap Ring, E-7 (For 1250, 1450W)	4	
		Snap Ring, E-7 (For 1650, 1850W)	8	
		Snap Ring, E-7 (For 2050, 2250W)	12	
	ER07S	Snap Ring, E-7 (For 1250, 1450W) (Stainless Steel Model)	4	
		Snap Ring, E-7 (For 1650, 1850W) (Stainless Steel Model)	8	
		Snap Ring, E-7 (For 2050, 2250W) (Stainless Steel Model)	12	
5	T6-5-11150	Table Handle	1	
	T6-5-11150S	Table Handle (Stainless Steel Model)	1	
6	TMS0612	TMS, M6x12	2	
	TMS0612S	TMS, M6x12 (Stainless Steel Model)	2	
8	SW06	SW, M6	2	
	SW06S	SW, M6 (Stainless Steel Model)	2	

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ELECTRIC CONTROL UNIT T6-6-90005 T6-6-90006



T6-6-90005

T6-6-90006

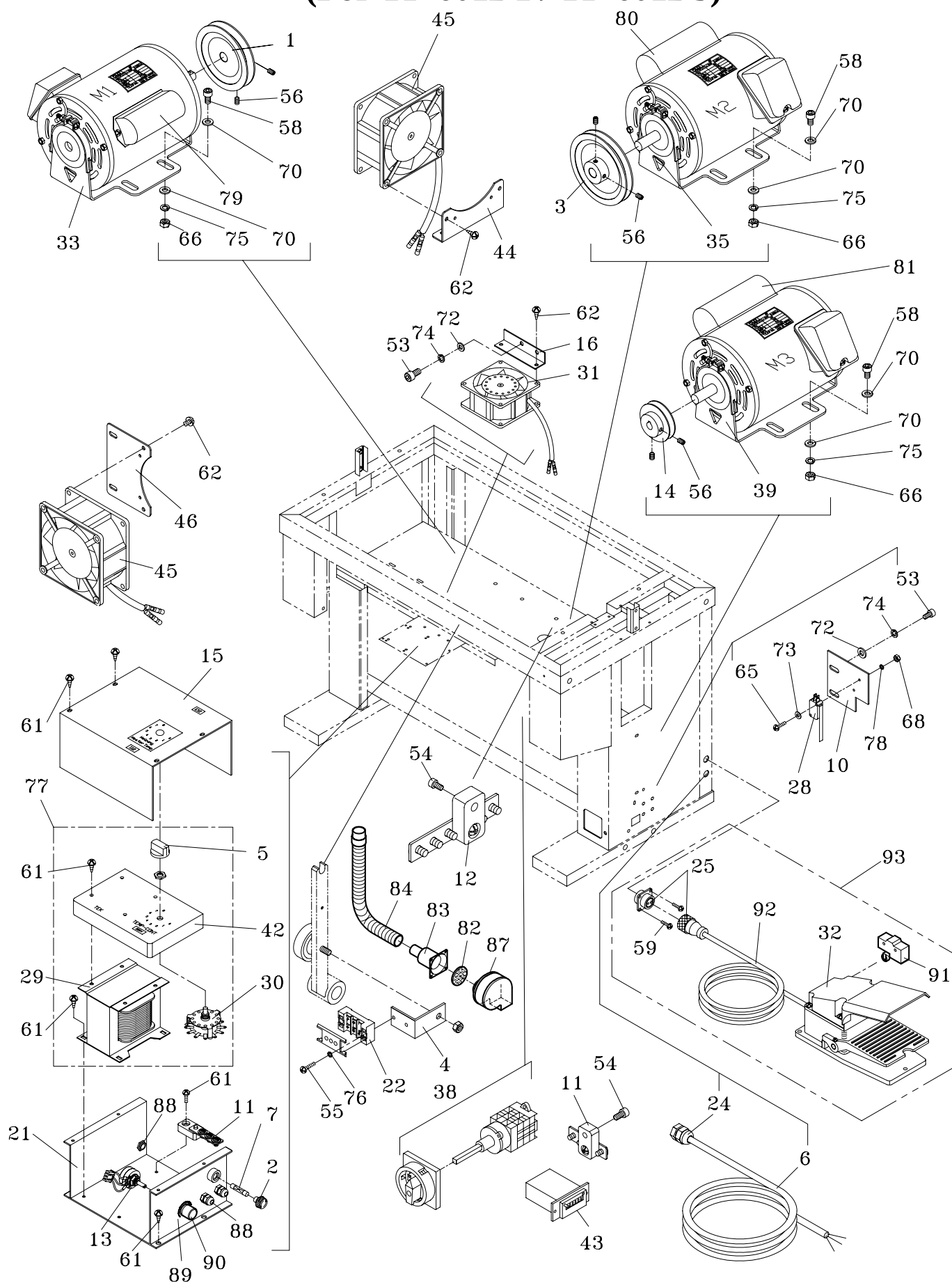
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-6-90005	Electric Control Unit (For TP-601D1/ TP-601D3)	1	SEE PAGE 75
	T6-6-90006	Electric Control Unit (For TP-601L1/ TP-601L3)	1	
	T6-6-10004	Electric Group (For TP-601D1, 1PH, 220V)	1	
	T6-6-10005	Electric Group (For TP-601D1, 1PH, 100V)	1	
	T6-6-10006	Electric Group (For TP-601D1, 1PH, 110V)	1	
	T6-6-10007	Electric Group (For TP-601D1, 1PH, 240V)	1	
2	T6-6-10017	Electric Group (For TP-601D3, 3PH, 220V)	1	SEE PAGE 80
	T6-6-10010	Electric Group (For TP-601L1, 1PH, 220V)	1	
	T6-6-10011	Electric Group (For TP-601L1, 1PH, 100V)	1	
	T6-6-10012	Electric Group (For TP-601L1, 1PH, 110V)	1	
	T6-6-10013	Electric Group (For TP-601L1, 1PH, 240V)	1	
	T6-6-10018	Electric Group (For TP-601L3, 3PH, 220V)	1	

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ELECTRIC GROUP

(For TP-601D1 / TP-601D3)

T6-6-10004



6-1

ELECTRIC GROUP
(For TP-601D1 / TP-601D3)

T6-6-10004

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	T6-6-30002	Motor (M1) Pulley	1	
2	TG-013	Fuse Holder	1	
3	T6-6-30136	Motor (M2) Pulley	1	
4	T6-6-10140	Heater Terminal Bracket	1	
5	TF-025	Knob	1	
6	T6-6-10161	Cap Tire (Europe Plug)(For TP-601D1)	1	
	T6-6-10162	Cap Tire (America Plug)(For TP-601D1)	1	
	T6-6-10163	Cap Tire (For TP-601D3)	1	
7	T6-6-40007	Fuse 15A	1	
10	T6-6-10200	Limit Switch Base	1	
11	T6-6-30200	Earth Plate (3P)	1	
12	T5-4-10310	Earth Plate (5P)	1	
13	T5-4-10231	Variable Resistor (5K)(§ 3)	1	
14	T6-1-71160	Feed Roller Pulley	1	
15	T6-6-40002	Transformer Box Cover	1	
16	T6-6-10260	Smoke Fan Bracket	1	
21	T6-6-40006	Transformer Box	1	
22	T6-6-10320	Heater Terminal	1	
24	T6-6-10340	Grommet (PG13.5)	1	
25	T6-6-10350	Connector (Foot Switch)	1	
28	T6-6-10380	Limit Switch (LS4)	1	
29	T6-6-10391	Heater Transformer (For 220V/230V/240V)	1	
	T6-6-10392	Heater Transformer (For 110V)	1	
30	TF-027	Selector Switch	1	
31	TF-021	Fan (For 110V)	1	
	TF-021-1	Fan (For 220V/230V/240V)	1	
32	T6-6-10421	Foot Selector Switch	1	
33	T6-6-30050	Motor (M1, For 1PH, 100V)	1	
	T6-6-30051	Motor (M1, For 1PH, 110V)	1	
	T6-6-30052	Motor (M1, For 1PH, 240V)	1	
	T6-6-30060	Motor (M1, For 1PH, 220V)	1	
	T6-6-10442	Motor (M1, For 3PH, 220V)	1	

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ELECTRIC GROUP
(For TP-601D1 / TP-601D3)

T6-6-10004

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
35	T6-6-30053	Motor (M2, For 1PH, 100V)	1	
	T6-6-30054	Motor (M2, For 1PH, 110V)	1	
	T6-6-30055	Motor (M2, For 1PH, 240V)	1	
	T6-6-30070	Motor (M2, For 1PH, 220V)	1	
	T6-6-10442	Motor (M2, For 3PH, 220V)	1	
38	T6-6-40010	Main Power Switch	1	
39	T6-6-30056	Motor (M3, For 1PH, 100V)	1	
	T6-6-30057	Motor (M3, For 1PH, 110V)	1	
	T6-6-30058	Motor (M3, For 1PH, 240V)	1	
	T6-6-30080	Motor (M3, For 1PH, 220V)	1	
	T6-6-10442	Motor (M3, For 3PH, 220V)	1	
42	TF-024	Transformer Cover	1	
43	T6-6-10530	Counter (OPTION)	1	
44	T6-6-10540	Bracket (For M2 Motor, 1Phase)	1	
45	T6-6-10550	Fan (For M1/M2 Motor, 1Phase)(110V)	2	
	T6-6-10551	Fan (For M1/M2 Motor, 1Phase) (220V/230V/240V)	2	
46	T6-6-10560	Bracket (For M1 Motor, 1 Phase)	1	
53	HBS0510	HBS, M5x10	4	
54	HBS0512	HBS, M5x12	1	
55	PMS0410	PMS, M4x10	2	
56	HSS0610	HSS, M6x10	4	
58	HBS0620	HBS, M6x20	12	
59	TMS0308	TMS, M3x8 (For TP-601D1)	4	
61	TMS0408	TMS, M4x8	13	
62	TMS0508	TMS, M5x8	6	
65	PMS0315	PMS, M3x15	2	
66	HN06	HN, M6	12	
68	HN03	HN, M3	2	
70	PW06C	PW, M6 (C)	24	

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ELECTRIC GROUP
(For TP-601D1 / TP-601D3)

T6-6-10004

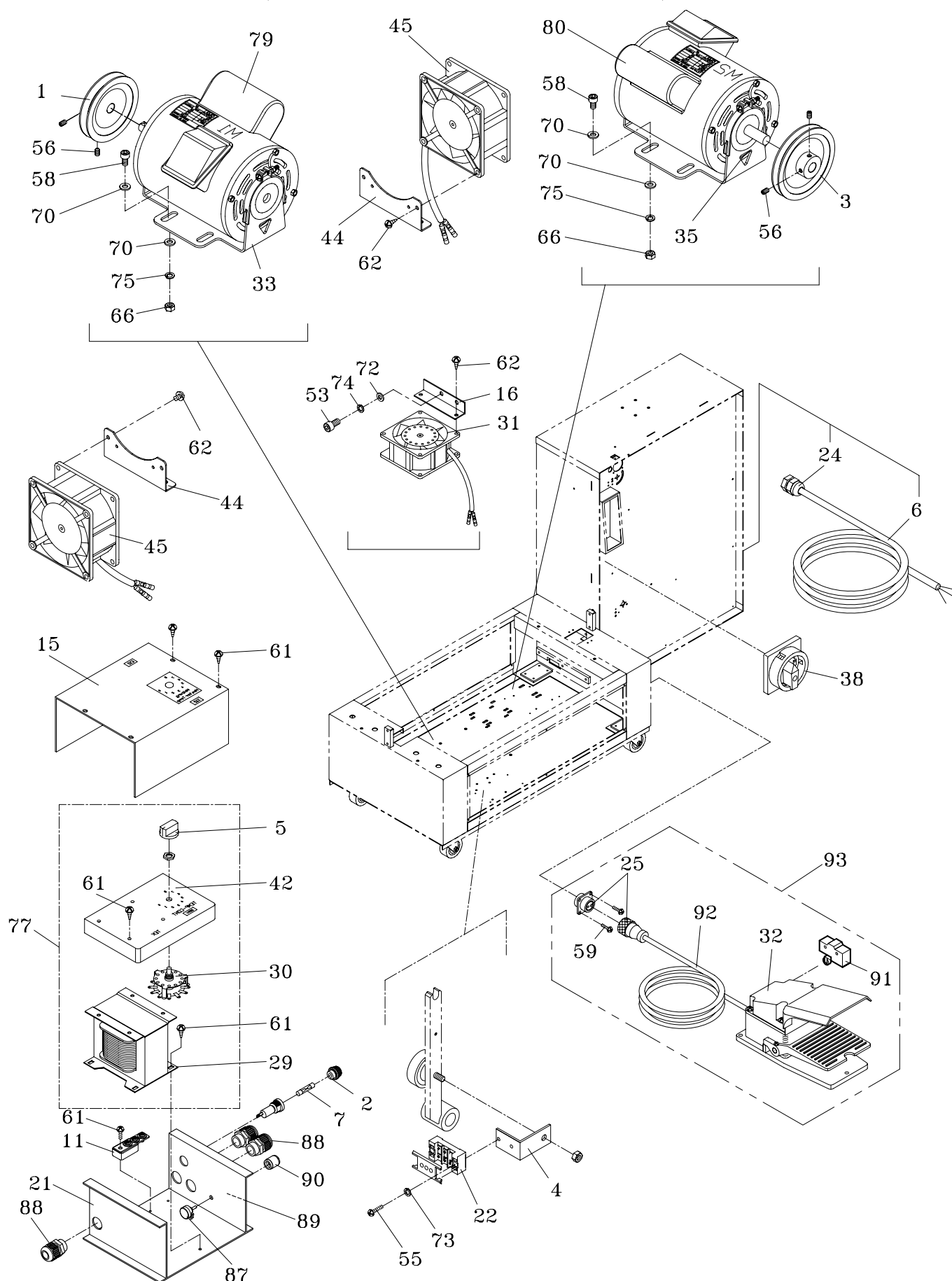
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
72	PW05	PW, M5	4	
73	PW04	PW, M4	8	
74	SW05	SW, M5	3	
75	SW06	SW, M6	12	
76	SW04	SW, M4	2	
77	T6-6-10171	Heater Transfomer Ass'y (For 220V/230V/240V)	1	
	T6-6-10172	Heater Transfomer Ass'y (For 110V)	1	
78	SW03	SW, M3	2	
79	T6-6-10892	Motor starting capacitor (For M1, 1PH, 100V)	1	
	T6-6-10893	Motor starting capacitor (For M1, 1PH, 110V)	1	
	T6-6-10894	Motor starting capacitor (For M1, 1PH, 240V)	1	
	T6-6-10895	Motor starting capacitor (For M1, 1PH, 220V)	1	
80	T6-6-10902	Motor starting capacitor (For M2, 1PH, 100V)	1	
	T6-6-10903	Motor starting capacitor (For M2, 1PH, 110V)	1	
	T6-6-10904	Motor starting capacitor (For M2, 1PH, 240V)	1	
	T6-6-10905	Motor starting capacitor (For M2, 1PH, 220V)	1	
81	T6-6-10912	Motor starting capacitor (For M3, 1PH, 100V)	1	
	T6-6-10913	Motor starting capacitor (For M3, 1PH, 110V)	1	
	T6-6-10914	Motor starting capacitor (For M3, 1PH, 240V)	1	
	T6-6-10915	Motor starting capacitor (For M3, 1PH, 220V)	1	

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ELECTRIC GROUP

(For TP-601L1 / TP-601L3)

T6-6-10010



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ELECTRIC GROUP **(TP-601L1 / TP-601L3)**

T6-6-10010

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	T6-6-30002	Motor (M1) Pulley	1	
2	TG-013	Fuse Holder	1	
3	T6-6-30136	Motor (M2) Pulley	1	
4	T6-6-10140	Heater Terminal Bracket	1	
5	TF-025	Knob	1	
6	T6-6-10161	Cap Tire (Europe Plug)(For TP-601L1)	1	
	T6-6-10162	Cap Tire (America Plug)(For TP-601L1)	1	
	T6-6-10163	Cap Tire (For TP-601L3)	1	
7	T6-6-40007	Fuse 15A	1	
11	T6-6-30200	Earth Plate (3P)	1	
15	T6-6-40002	Transformer Box Cover	1	
16	T6-6-10260	Smoke Fan Bracket	1	
21	T6-6-40006	Transformer Box	1	
22	T6-6-10320	Heater Terminal	1	
24	T6-6-10340	Grommet (PG13.5)	1	
25	T6-6-10350	Connector (Foot Switch)	1	
29	T6-6-10391	Heater Transformer (For 220V/230V/240V)	1	
	T6-6-10392	Heater Transformer (For 110V)	1	
30	TF-027	Selector Switch	1	
31	TF-021	Fan (For 110V)	1	
	TF-021-1	Fan (For 220V/230V/240V)	1	
32	T6-6-10421	Foot Selector Switch	1	
33	T6-6-30050	Motor (M1, For 1PH, 100V)	1	
	T6-6-30051	Motor (M1, For 1PH, 110V)	1	
	T6-6-30052	Motor (M1, For 1PH, 240V)	1	
	T6-6-10442	Motor (M1, For 3PH, 220V)	1	
	T6-6-30060	Motor (M1, For 1PH, 220V)	1	
35	T6-6-30053	Motor (M2, For 1PH, 100V)	1	
	T6-6-30054	Motor (M2, For 1PH, 110V)	1	
	T6-6-30055	Motor (M2, For 1PH, 240V)	1	
	T6-6-30070	Motor (M2, For 1PH, 220V)	1	
	T6-6-10442	Motor (M2, For 3PH, 220V)	1	

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ELECTRIC GROUP
(For TP-601L1 / TP-601L3)

T6-6-10010

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
38	T6-6-40011	Main Power Switch	1	
42	TF-024	Transformer Cover	1	
44	T6-6-10540	Bracket (For M2 Motor, 1Phase)	2	
45	T6-6-10550	Fan (For M1, M2 Motor, 1Phase)(110V)	2	
	T6-6-10551	Fan (For M1, M2 Motor, 1Phase) (220V/230V/240V)	2	
53	HBS0510	HBS, M5x10	2	
55	PMS0410	PMS, M4x10	2	
56	HSS0610	HSS, M6x10	4	
58	HBS0620	HBS, M6x20	8	
59	TMS0308	TMS, M3x8	4	
61	TMS0408	TMS, M4x8	13	
62	TMS0508	TMS, M5x8	6	
66	HN06	HN, M6	8	
70	PW06C	PW, M6 (C)	16	
72	PW05	PW, M5	2	
73	SW04	SW, M4	2	
74	SW05	SW, M5	2	
75	SW06	SW, M6	8	
77	T6-6-10171	Heater Transfomer Ass'y (For 220V/230V/240V)	1	
	T6-6-10172	Heater Transfomer Ass'y(For 110V)	1	
79	T6-6-10892	Motor starting capacitor (For M1, 1PH, 100V)	1	
	T6-6-10893	Motor starting capacitor (For M1, 1PH, 110V)	1	
	T6-6-10894	Motor starting capacitor (For M1, 1PH, 240V)	1	
	T6-6-10895	Motor starting capacitor (For M1, 1PH, 220V)	1	

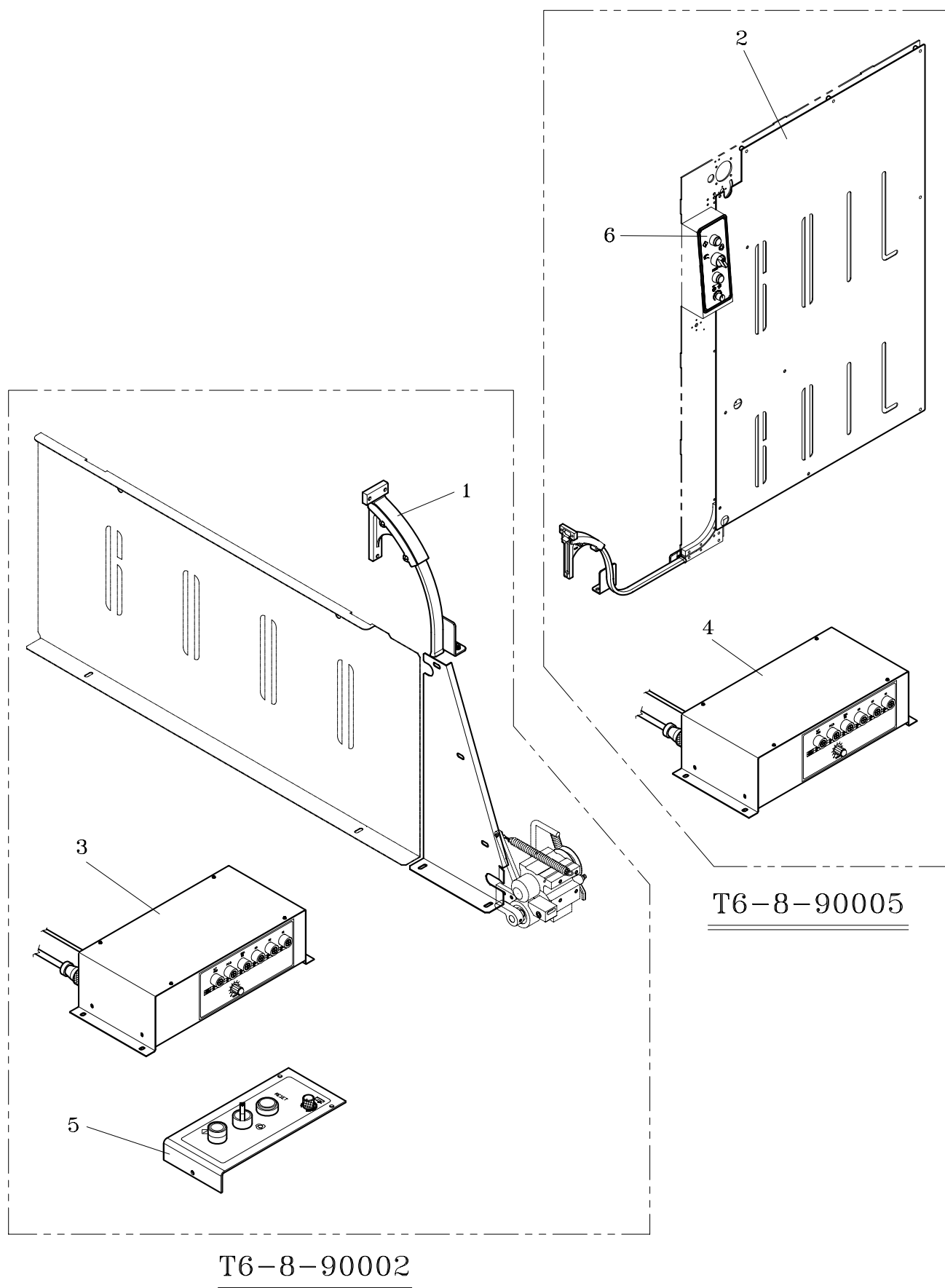
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ELECTRIC GROUP
(For TP-601L1 / TP-601L3)

T6-6-10010

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
80	T6-6-10902	Motor starting capacitor (For M2, 1PH, 100V)	1	
	T6-6-10903	Motor starting capacitor (For M2, 1PH, 110V)	1	
	T6-6-10904	Motor starting capacitor (For M2, 1PH, 240V)	1	
	T6-6-10905	Motor starting capacitor (For M2, 1PH, 220V)	1	
87	T5-4-10231	Variable Resistor (5K)(§ 3)	1	
88	T6-6-10980	Grommet (PG11)	3	
89	T6-6-10990	Panel	1	
90	T5-4-10221	Knob	1	
91	T7-5-20130	Micro Switch	1	
92	T7-5-20180	Power Cord	1	
93	T7-6-40001	Pedal Control Set	1	

8

AUTO STRAP FEEDING UNIT**T6-8-90002****T6-8-90005**

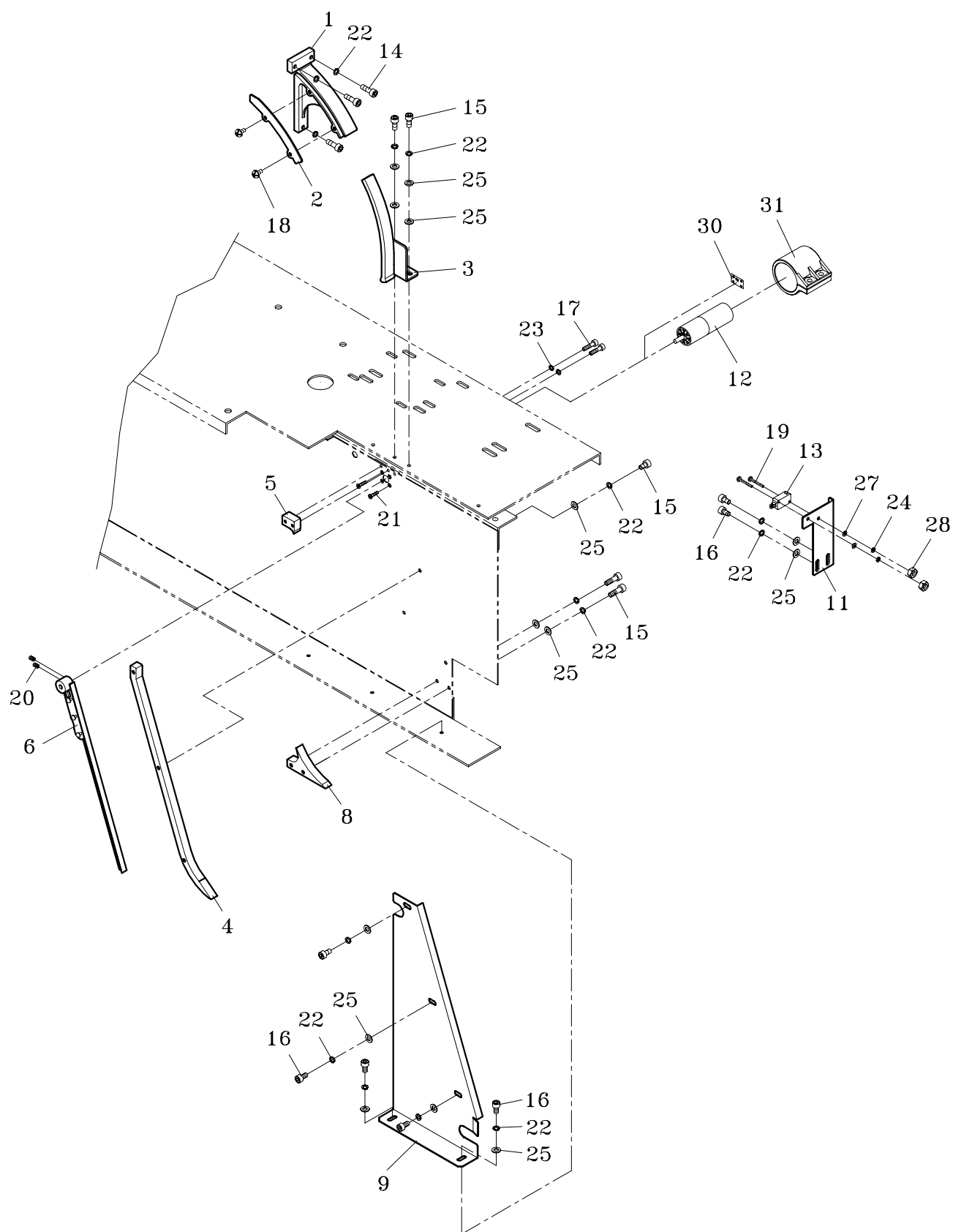
8

AUTO STRAP FEEDING UNIT**T6-8-90002****T6-8-90005**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-8-90002	Auto strap Feeding Unit (For TP-601D)	1	
	T6-8-90005	Auto strap Feeding Unit (For TP-601L)	1	
1	T6-8-10000	Auto Strap Feeding Group (For TP-601D, 9mm)	1	SEE PAGE 86
	T6-8-10001	Auto Strap Feeding Group (For TP-601D, 12mm)	1	
2	T6-8-10002	Auto Strap Feeding Group (For TP-601L, 9mm)	1	SEE PAGE 88
	T6-8-10003	Auto Strap Feeding Group (For TP-601L, 12mm)	1	
3	T6-8-20004	Control Group (For TP-601D1, 110V)	1	SEE PAGE 90
	T6-8-20012	Control Group (For TP-601D1, 220V/ 230V/240V)	1	
	T6-8-21005	Control Group (For TP-601D3)	1	SEE PAGE 93
4	T6-8-20006	Control Group (For TP-601L1, 220V/ 230V/240V)	1	SEE PAGE 96
	T6-8-20007	Control Group (For TP-601L1, 110V)	1	
	T6-8-21007	Control Group (For TP-601L3)	1	SEE PAGE 99
5	T6-8-30001	Electric Group (For TP-601D1/TP-601D3)	1	SEE PAGE 102
6	T6-8-30002	Electric Group (For TP-601L1/TP-601L3)	1	SEE PAGE 103

8-1 AUTO STRAP FEEDING GROUP (For TP-601D)

T6-8-10000
T6-8-10001

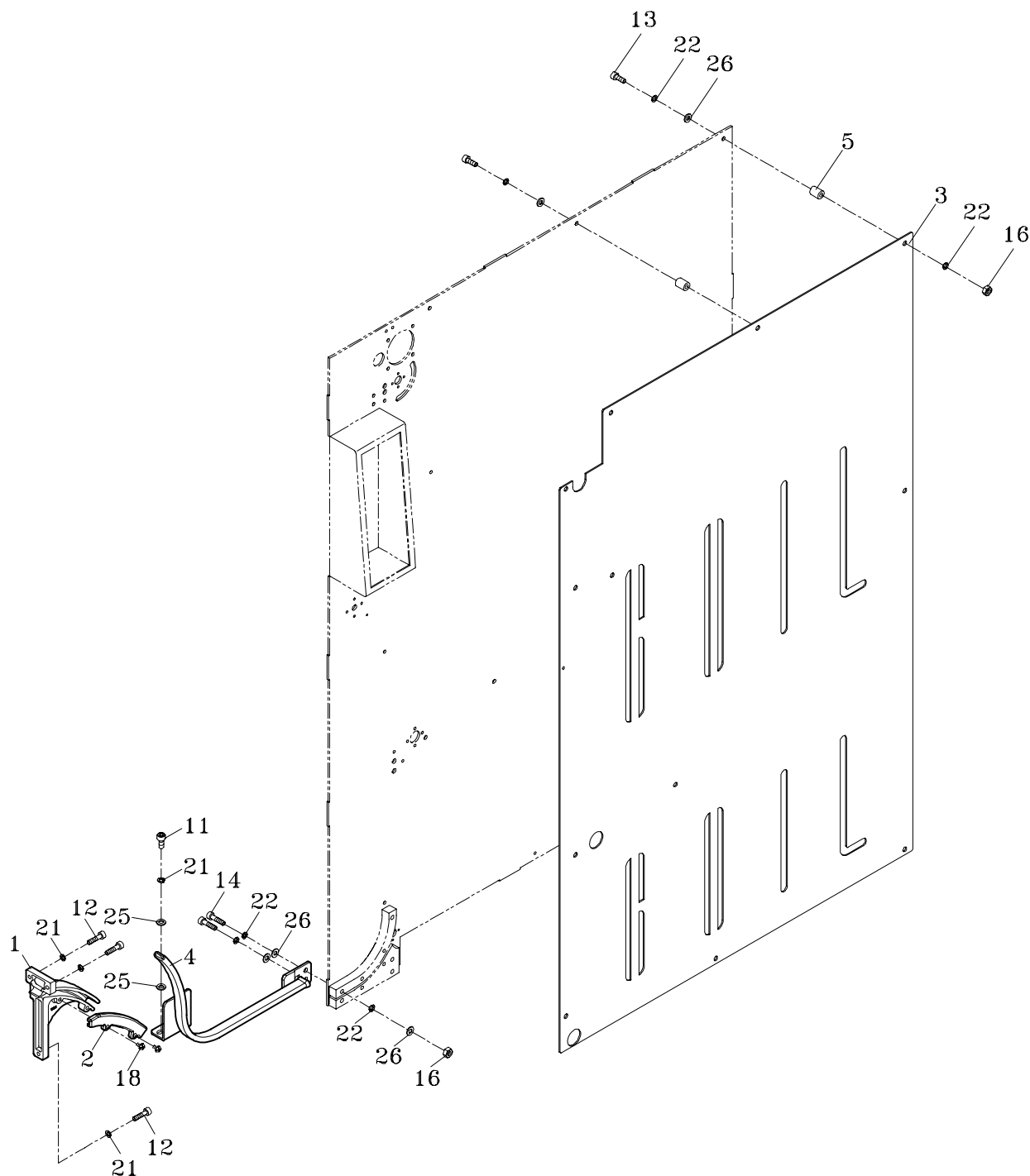


8-1 AUTO STRAP FEEDING GROUP T6-8-10000
(For TP-601D) T6-8-10001

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
	T6-8-10000	Auto Strap Feeding Group (For TP-601D, 9mm)	1	
	T6-8-10001	Auto Strap Feeding Group (For TP-601D, 12mm)	1	
1	T6-8-10110	Feed Unit Guide	1	
2	T6-8-10120	Guide Cover	1	
3	T6-8-10130	Feed Shooter	1	
4	T6-8-10140	Strap Guide (For 12mm)	1	
	T6-8-10141	Strap Guide (For 9mm)	1	
5	T6-8-10150	Strap Guide (For 12mm)	1	
	T6-8-10151	Strap Guide (For 9mm)	1	
6	T6-8-10160	Control Lever (For 12mm)	1	
	T6-8-10161	Control Lever (For 9mm)	1	
8	T6-8-10180	Strap Guide (For 12mm)	1	
	T6-8-10181	Strap Guide (For 9mm)	1	
9	T6-8-10190	Accumulator Cover	1	
	T6-8-10190S	Accumulator Cover (Stainless Steel Model)	1	
11	T6-8-10210	Bracket	1	
	T6-8-10210S	Bracket (Stainless Steel Model)	1	
12	T6-1-61210	Motor (M5)	1	
13	TF-007	Micro Switch	1	
14	HBS0516	HBS, M5x16	3	
15	HBS0510	HBS, M5x10	7	
16	HBS0508	HBS, M5x8	7	
	HBS0508S	HBS, M5x8 (Stainless Steel Model)	5	
17	HBS0412	HBS, M4x12 (For 9mm)	2	
	HBS0416	HBS, M4x16 (For 12mm)	2	
18	TMS0508	TMS, M5x8	2	
19	PMS0320	PMS, M3x20	2	
20	HSS0406	HSS, M4x6	2	
21	FMS0310	FMS, M3x10	4	
22	SW05	SW, M5	17	
	SW05S	SW, M5 (Stainless Steel Model)	5	
23	SW04	SW, M4	2	

8-2 AUTO STRAP FEEDING GROUP (For TP-601L)

T6-8-10002
T6-8-10003



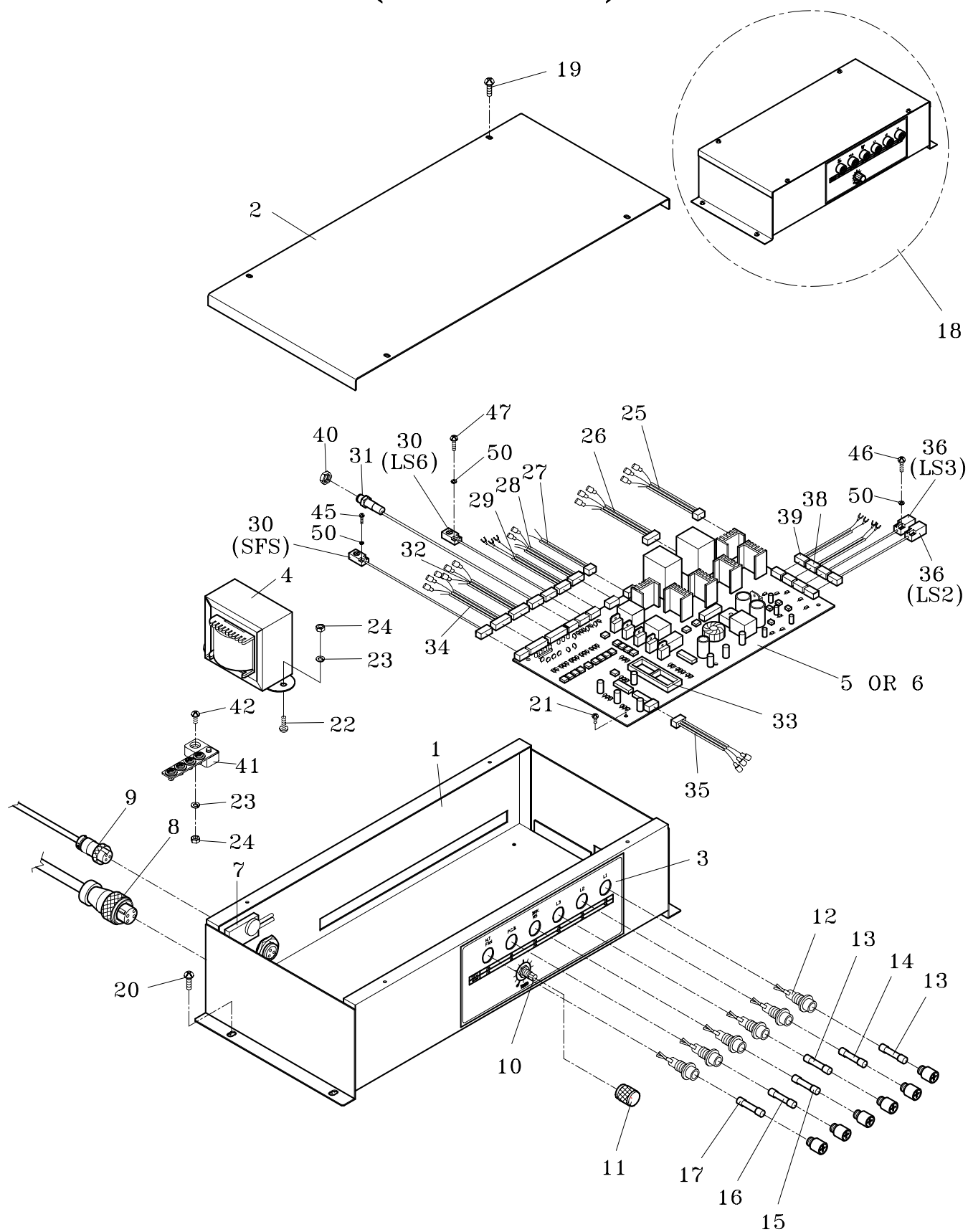
8-2 AUTO STRAP FEEDING GROUP T6-8-10002
(For TP-601L) T6-8-10003

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
	T6-8-10002	Auto Strap Feeding Group (For TP-601L, 9mm)	1	
	T6-8-10003	Auto Strap Feeding Group (For TP-601L, 12mm)	1	
1	T6-8-10110	Feed Unit Guide	1	
2	T6-8-10120	Guide Cover	1	
	T6-8-10120S	Guide Cover (Stainless Steel Model)	1	
3	T6-8-30030	Accumulator Cover	1	
	T6-8-30030S	Accumulator Cover (Stainless Steel Model)	1	
4	T6-8-30133	Feed Shooter	1	
	T6-8-30133S	Feed Shooter (Stainless Steel Model)	1	
5	T6-3-20150	Spacer (For 9mm)	9	
	T6-3-20160	Spacer (For 12mm)	9	
11	HBS0510	HBS, M5x10	2	
	HBS0510S	HBS, M5x10 (Stainless Steel Model)	2	
12	HBS0516	HBS, M5x16	3	
	HBS0516S	HBS, M5x16 (Stainless Steel Model)	3	
13	HBS0630	HBS, M6x30	7	
	HBS0630S	HBS, M6x30 (Stainless Steel Model)	7	
14	HBS0635	HBS, M6x35	2	
	HBS0635S	HBS, M6x35 (Stainless Steel Model)	2	
16	HN06	HN, M6	13	
	HN06S	HN, M6 (Stainless Steel Model)	13	
18	TMS0508	TMS, M5x8	2	
	TMS0508S	TMS, M5x8 (Stainless Steel Model)	2	
21	SW05	SW, M5	5	
	SW05S	SW, M5 (Stainless Steel Model)	5	
22	SW06	SW, M6	22	
	SW06S	SW, M6 (Stainless Steel Model)	22	
25	PW05	PW, M5	4	
	PW05S	PW, M5 (Stainless Steel Model)	4	
26	PW06A	PW, M6 (A)	11	
	PW06AS	PW, M6 (A)(Stainless Steel Model)	11	

8-3-1

CONTROL GROUP (For TP-601D1)

T6-8-20004
T6-8-20012



8-3-1

CONTROL GROUP
(For TP-601D1)

T6-8-20004
T6-8-20012

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-8-20004	Control Group (For TP-601D1, 110V)	1	
	T6-8-20012	Control Group (For TP-601D1, 220V/ 230V/240V)	1	
1	T6-8-21110	Box	1	
2	T6-8-21120	Cover	1	
3	T6-8-20131	Panel	1	
4	T6-6-30041	Transformer	1	
5	T6-8-20150	P.C.Board (For 50HZ, 1Phase)	1	
6	T6-8-20160	P.C.Board (For 60HZ, 1Phase)	1	
7	T6-6-30047	EMI Filter	1	
8	T6-6-30022	Connector (Power)	1	
9	T6-6-30018	Connector (Heater)	1	
10	T5-4-10231	Variable Resistor (5K)(§ 3)	1	
11	T5-4-10221	Knob	1	
12	T5-4-10160	Fuse Holder	6	
13	T6-6-30033	Fuse (5A)(For 220V/230V/240V)	2	
	T6-6-30133	Fuse (10A)(For 110V)	1	
14	T6-6-30034	Fuse (7A)(For 220V/230V/240V)	1	
	T6-6-30133	Fuse (10A)(For 110V)	1	
15	T6-6-30031	Fuse (2A)	1	
16	T6-6-30036	Fuse (1A)	1	
17	T6-6-30031	Fuse (2A)(For 220V/230V/240V)	1	
	T6-6-30032	Fuse (3A)(For 110V)	1	
18	T6-8-20005	Electric Control Unit (For 110V)	1	
	T6-8-20013	Electric Control Unit (For 220V/230V/240V)	1	
19	TMS0306	TMS, M3x6	8	
20	TMS0508	TMS, M5x8	4	
21	PMS0306	PMS, M3x6	4	
22	PMS0412	PMS, M4x12	2	
23	SW04	SW, M4	3	
24	HN04	HN, M4	3	
25	T6-8-20440	Wire Ass'y X1 (For Motor M1)	1	
26	T6-8-20450	Wire Ass'y X2 (For Motor M2)	1	
27	T6-8-20460	Wire Ass'y X3 (For Motor M3)	1	
28	T6-8-20470	Wire Ass'y X4 (For Motor M5)	1	

8-3-1

CONTROL GROUP
(For TP-601D1)

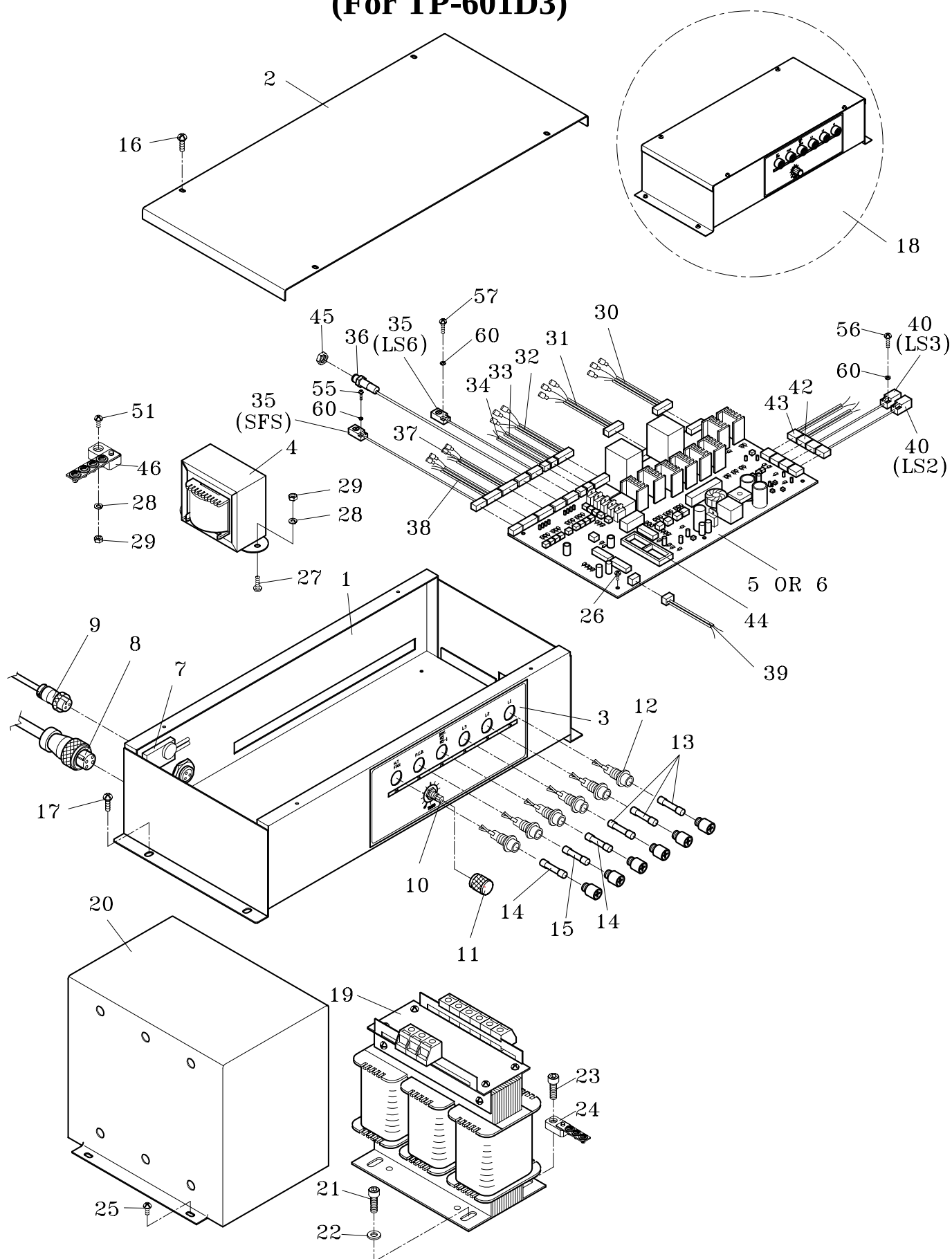
T6-8-20004
T6-8-20012

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	T6-8-20480	Wire Ass'y X5 (For Motor M5-1)	1	
30	T6-1-50680	Proximity Sensor (For LS6, SFS)	2	SEE PAGE 5
31	T7-1-20350	Photo Eye (PH1)	1	SEE PAGE 17
32	T6-8-20510	Wire Ass'y X8 (For Control Panel)	1	
33	T6-8-20431	CPU	1	
34	T6-8-20520	Wire Ass'y X9 (For LS4/LS5/Foot Switch)	1	
35	T6-8-20530	Wire Ass'y X10 (For T1)	1	
36	T6-1-10680	Proximity Sensor (For LS2, LS3)	2	SEE PAGE 2
38	T6-8-20560	Wire Ass'y X13 (For Weld Cooling Time)	1	
39	T6-8-20570	Wire Ass'y X14 (For BRK)	1	
40	T7-5-42660	Nut	2	SEE PAGE 17
41	T6-8-20580	Earth Plate (4P)	1	
42	TMS0412	TMS, M4x12	1	
45	PMS0310	PMS, M3x10	2	SEE PAGE 5
46	PMS0320	PMS, M3x20	4	SEE PAGE 2
47	PMS0325	PMS, M3x25	2	SEE PAGE 5
50	SW03	SW, M3	8	SEE PAGE 2, 5

8-3-2

CONTROL GROUP (For TP-601D3)

T6-8-21005



8-3-2

CONTROL GROUP
(For TP-601D3)

T6-8-21005

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-8-21110	Box	1	
2	T6-8-21120	Cover	1	
3	T6-8-21131	Panel	1	
4	T6-6-30041	Transformer	1	
5	T6-8-21150	P.C.Board (For 50HZ, 3Phase)	1	
6	T6-8-21160	P.C.Board (For 60HZ, 3Phase)	1	
7	T6-6-30047	EMI Filter	1	
8	T6-8-21180	Connector (Power)	1	
9	T6-6-30018	Connector (Heater)	1	
10	T5-4-10231	Variable Resistor (5K)	1	
11	T5-4-10221	Knob	1	
12	T5-4-10160	Fuse Holder	6	
13	T6-6-30034	Fuse (7A)	3	
14	T6-6-30031	Fuse (2A)	2	
15	T6-6-30036	Fuse (1A)	1	
16	TMS0306	TMS, M3x6	4	
17	TMS0508	TMS, M5x8	4	
18	T6-8-21006	Electric Control Unit	1	
19	T6-8-21290	Transformer (For 380V/400V/415V Only)	1	
20	T6-8-21300	Transformer Cover (For 380V/400V/ 415V Only)	1	
21	HBS0510	HBS, M5x10	3	
22	PW05	PW, M5	3	
23	HBS0512	HBS, M5x12	1	
24	T6-6-30200	Earth Plate (3P)	1	
25	TMS0408	TMS, M4x8	1	
26	PMS0306	PMS, M3x6	4	
27	PMS0412	PMS, M4x12	2	
28	SW04	SW, M4	3	
29	HN04	HN, M4	1	
30	T6-8-21452	Wire Ass'y X1 (For Motor M1)	1	
31	T6-8-21453	Wire Ass'y X2 (For Motor M2)	1	
32	T6-8-21454	Wire Ass'y X3 (For Motor M3)	1	
33	T6-8-20470	Wire Ass'y X4 (For Motor M5)	1	

8-3-2

CONTROL GROUP (For TP-601D3)

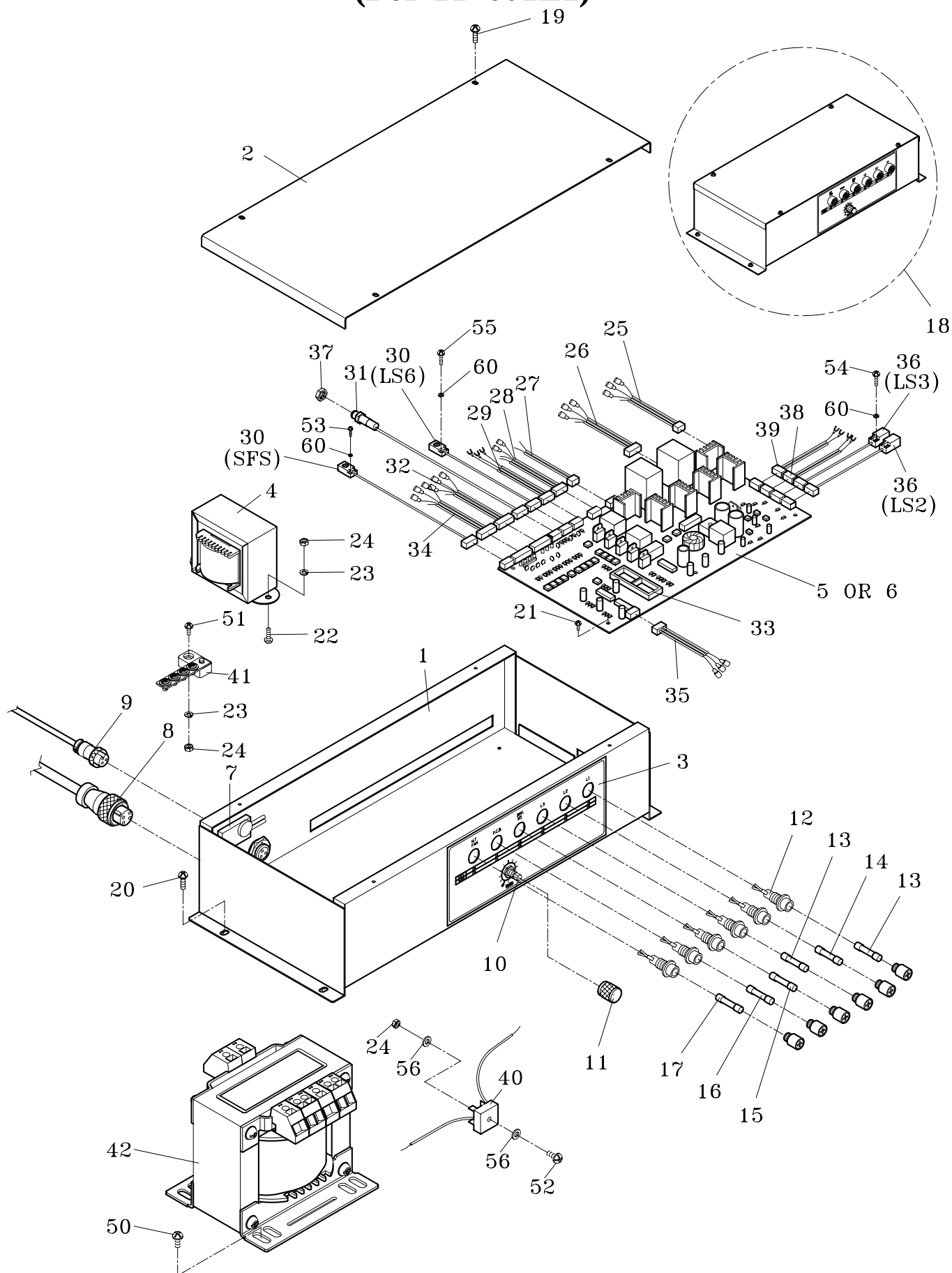
T6-8-21005

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
34	T6-8-20480	Wire Ass'y X5 (For Motor M5-1)	1	SEE PAGE 5 SEE PAGE 17
35	T6-1-50680	Proximity Sensor (For LS6, SFS)	2	
36	T7-1-20350	Photo Eye (PH1)	1	
37	T6-8-20510	Wire Ass'y X8 (For Control Panel)	1	
38	T6-8-20520	Wire Ass'y X9 (For LS4/LS5/Foot Switch/SFS-Micro S/W)	1	
39	T6-8-20530	Wire Ass'y X10 (For T1)	1	SEE PAGE 2
40	T6-1-10680	Proximity Sensor (For LS2, LS3)	2	
42	T6-8-20560	Wire Ass'y X13 (For Weld Cooling Time)	1	
43	T6-8-20570	Wire Ass'y X14 (For BRK)	1	
44	T6-8-21451	CPU	1	
45	T7-5-42660	Nut	2	SEE PAGE 17
46	T6-8-20580	Earth Plate (4P)	1	
51	TMS0412	TMS, M4x12	1	
55	PMS0310	PMS, M3x10	2	SEE PAGE 5
56	PMS0320	PMS, M3x20	4	SEE PAGE 2
57	PMS0325	PMS, M3x25	2	SEE PAGE 5
60	SW03	SW, M3	8	SEE PAGE 2, 5

8-4-1

CONTROL GROUP (For TP-601L1)

T6-8-20006
T6-8-20007



8-4-1

CONTROL GROUP (For TP-601L1)

T6-8-20006
T6-8-20007

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-8-20006	Control Group (For TP-601L1, 220V/ 230V/240V)	1	
	T6-8-20007	Control Group (For TP-601L1, 110V)	1	
1	T6-8-21110	Box	1	
2	T6-8-21120	Cover	1	
3	T6-8-20131	Panel	1	
4	T6-6-30041	Transformer	1	
5	T6-8-20152	P.C.Board (For 50HZ, 1Phase)	1	
6	T6-8-20161	P.C.Board (For 60HZ, 1Phase)	1	
7	T6-6-30047	EMI Filter	1	
8	T6-6-30022	Connector (Power)	1	
9	T6-6-30018	Connector (Heater)	1	
10	T5-4-10231	Variable Resistor (5K)(ϕ 3)	1	
11	T5-4-10221	Knob	1	
12	T5-4-10160	Fuse Holder	6	
13	T6-6-30033	Fuse (5A)(For 220V/230V/240V)	2	
	T6-6-30133	Fuse (10A)(For 110V)	1	
14	T6-6-30034	Fuse (7A)(For 220V/230V/240V)	1	
	T6-6-30133	Fuse (10A)(For 110V)	1	
15	T6-6-30031	Fuse (2A)	1	
16	T6-6-30036	Fuse (1A)	1	
17	T6-6-30031	Fuse (2A)(For 220V/230V/240V)	1	
	T6-6-30032	Fuse (3A)(For 110V)	1	
18	T6-8-20008	Electric Control Unit (For 220V/230V/240V)	1	
	T6-8-20009	Electric Control Unit (For 110V)	1	
19	TMS0306	TMS, M3x6	8	
20	TMS0508	TMS, M5x8	4	
21	PMS0306	PMS, M3x6	4	
22	PMS0412	PMS, M4x12	2	
23	SW04	SW, M4	3	
24	HN04	HN, M4	4	
25	T6-8-20441	Wire Ass'y X1 (For Motor M1)	1	
26	T6-8-20451	Wire Ass'y X2 (For Motor M2)	1	
27	T6-8-20461	Wire Ass'y X3 (For Motor M3)	1	
28	T6-8-20471	Wire Ass'y X4 (For Motor M5)	1	

8-4-1

CONTROL GROUP
(For TP-601L1)

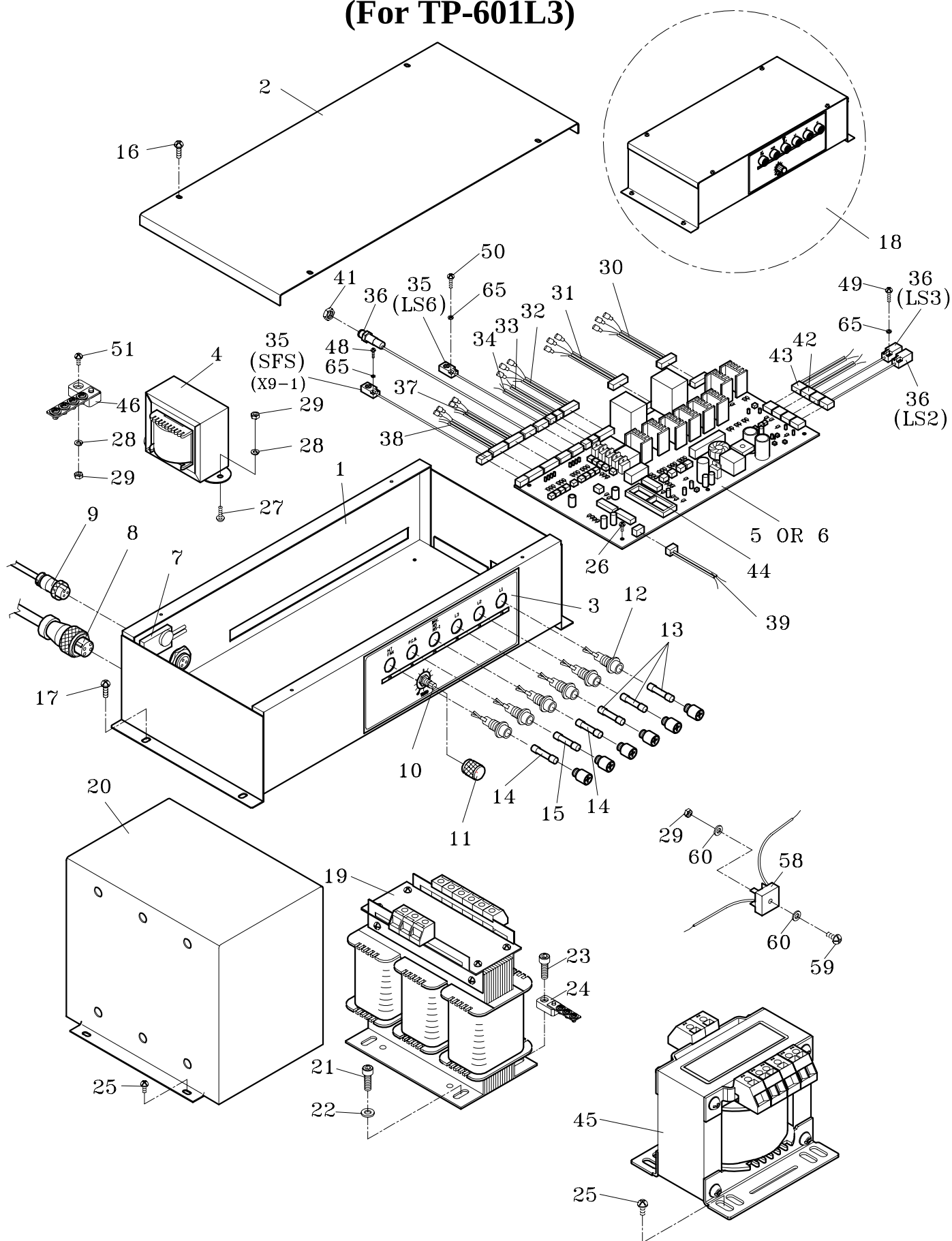
T6-8-20006
T6-8-20007

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	T6-8-20481	Wire Ass'y X5 (For Motor M5-1)	1	SEE PAGE 5 SEE PAGE 17
30	T7-6-10810	Proximity Sensor (For LS6, SFS)	2	
31	T7-1-20350	Photo Eye (PH1)	1	
32	T6-8-20511	Wire Ass'y X8 (For Control Panel)	1	
33	T6-8-20432	CPU	1	
34	T6-8-20523	Wire Ass'y X9 (For LS4/LS5/Foot Switch)	1	
35	T6-8-20531	Wire Ass'y X10 (For T1)	1	
36	T7-6-10790	Proximity Sensor (For LS2, LS3)	2	
37	T7-5-42660	Nut	2	
38	T6-8-20561	Wire Ass'y X13 (For Weld Cooling Time)	1	
39	T6-8-20571	Wire Ass'y X14 (For BRK)	1	SEE PAGE 2 SEE PAGE 17
40	T6-8-21690	Bridge Rectifier (BR5002)	1	
41	T6-8-20580	Earth Plate (4P)	1	
42	MV-6-10030	Transformer (Control)(For 110V)	1	
	MV-6-10031	Transformer (Control)(For 220V)	1	
50	TMS0408	TMS, M4x8	4	SEE PAGE 5 SEE PAGE 2 SEE PAGE 5
51	TMS0412	TMS, M4x12	1	
52	PMS0420	PMS, M4x20	1	
53	PMS0310	PMS, M3x10	2	
54	PMS0320	PMS, M3x20	4	
55	PMS0325	PMS, M3x25	2	
56	PW04	PW, M4	2	
60	SW03	SW, M3	8	SEE PAGE 2, 5

8-4-2

CONTROL GROUP (For TP-601L3)

T6-8-21007



8-4-2

CONTROL GROUP
(For TP-601L3)

T6-8-21007

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-8-21110	Box	1	
2	T6-8-21120	Cover	1	
3	T6-8-21131	Panel	1	
4	T6-6-30041	Transformer	1	
5	T6-8-21151	P.C.Board (For 50HZ, 3Phase)	1	
6	T6-8-21161	P.C.Board (For 60HZ, 3Phase)	1	
7	T6-6-30047	EMI Filter	1	
8	T6-8-21180	Connector (Power)	1	
9	T6-6-30018	Connector (Heater)	1	
10	T5-4-10231	Variable Resistor (5K)(§ 3)	1	
11	T5-4-10221	Knob	1	
12	T5-4-10160	Fuse Holder	6	
13	T6-6-30034	Fuse (7A)	3	
14	T6-6-30031	Fuse (2A)	2	
15	T6-6-30036	Fuse (1A)	1	
16	TMS0306	TMS, M3x6	4	
17	TMS0508	TMS, M5x8	4	
18	T6-8-21008	Electric Control Unit	1	
19	T6-8-21290	Transformer (For 380V/400V/415V Only)	1	
20	T6-8-21300	Transformer Cover (For 380V/400V/ 415V Only)	1	
21	HBS0510	HBS, M5x10	3	
22	PW05	PW, M5	3	
23	HBS0516	HBS, M5x16	1	
24	T6-6-30200	Earth Plate (3P)	1	
25	TMS0408	TMS, M4x8	4	
26	PMS0306	PMS, M3x6	4	
27	PMS0412	PMS, M4x12	2	
28	SW04	SW, M4	3	
29	HN04	HN, M4	4	
30	T6-8-21455	Wire Ass'y X1 (For Motor M1)	1	
31	T6-8-21456	Wire Ass'y X2 (For Motor M2)	1	
32	T6-8-20461	Wire Ass'y X3 (For Motor M3)	1	
33	T6-8-20471	Wire Ass'y X4 (For Motor M5)	1	

8-4-2

CONTROL GROUP (For TP-601L3)

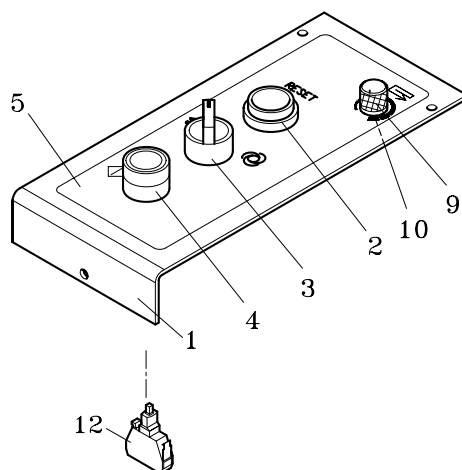
T6-8-21007

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
34	T6-8-20481	Wire Ass'y X5 (For Motor M5-1)	1	SEE PAGE 5 SEE PAGE 17
35	T7-6-10810	Proximity Sensor (For LS6, SFS)	2	
36	T7-1-20350	Photo Eye (PH1)	1	
37	T6-8-20511	Wire Ass'y X8 (For Control Panel)	1	
38	T6-8-20523	Wire Ass'y X9 (For LS4/LS5/Foot Switch/SFS-Micro S/W)	1	
39	T6-8-20531	Wire Ass'y X10 (For T1)	1	SEE PAGE 2 SEE PAGE 17
40	T7-6-10790	Proximity Sensor (For LS2, LS3)	2	
41	T7-5-42660	Nut	2	
42	T6-8-20561	Wire Ass'y X13 (For Weld Cooling Time)	1	
43	T6-8-20571	Wire Ass'y X14 (For BRK)	1	
44	T6-8-20433	CPU	1	
45	MV-6-10031	Transformer (Control)(For 220V)	1	
46	T6-8-20580	Earth Plate (4P)	1	
48	PMS0310	PMS, M3x10	2	
49	PMS0320	PMS, M3x20	4	
50	PMS0325	PMS, M3x25	2	
51	TMS0412	TMS, M4x12	1	
58	T6-8-21690	Bridge Rectifier (BR5002)	1	
59	PMS0420	PMS, M4x20	1	
60	PW04	PW, M4	2	
65	SW03	SW, M3	8	

8-5

ELECTRIC GROUP **(For TP-601D)**

T6-8-30001



T6-8-30001

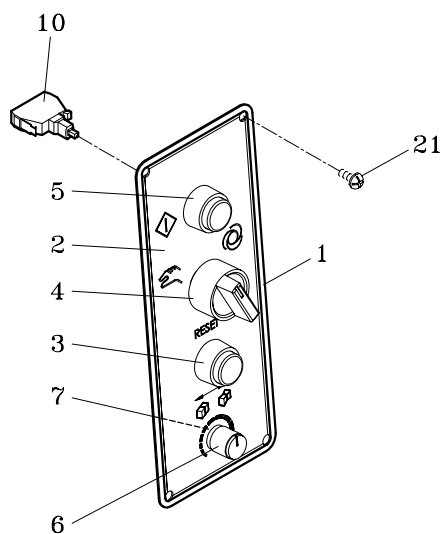
(For TP-601D1/TP-601D3)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-5-10244	Control Panel	1	SEE PAGE 59
	T6-5-10244S	Control Panel (Stainless Steel Model)	1	
2	T6-6-40015	Push Button (Reset Switch)	1	
3	T6-6-40016	Selector Switch (Auto/Hand)	1	
4	T6-6-10301	Strat Switch	1	
5	T6-5-10214	Lable	1	SEE PAGE 59
9	T5-4-10222	Knob (ø6)	1	
			1	
10	T5-4-10232	Variable Resistor (5K) (ø6)	1	
			1	
12	T6-8-40180	Lamp	1	

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ELECTRIC GROUP **(For TP-601L)**

T6-8-30002



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-8-30110	Control Panel	1	SEE PAGE 63
2	T6-8-30120	Lable	1	
3	T6-6-40015	Push Button (Reset Switch)	1	
4	T6-6-40016	Selector Switch (Auto/Hand)	1	
5	T6-6-10301	Strat Switch	1	
6	T5-4-10222	Knob (ø6)	1	
7	T5-4-10232	Variable Resistor (5K) (ø6)	1	
10	T6-8-40180	Lamp	1	
21	TMS0508	TMS, M5x8	4	

11/2006